7800 Parts Reference

For Getinge USA, Inc.
Service Technicians Only

Use this manual as a reference only. The bills of material may change.

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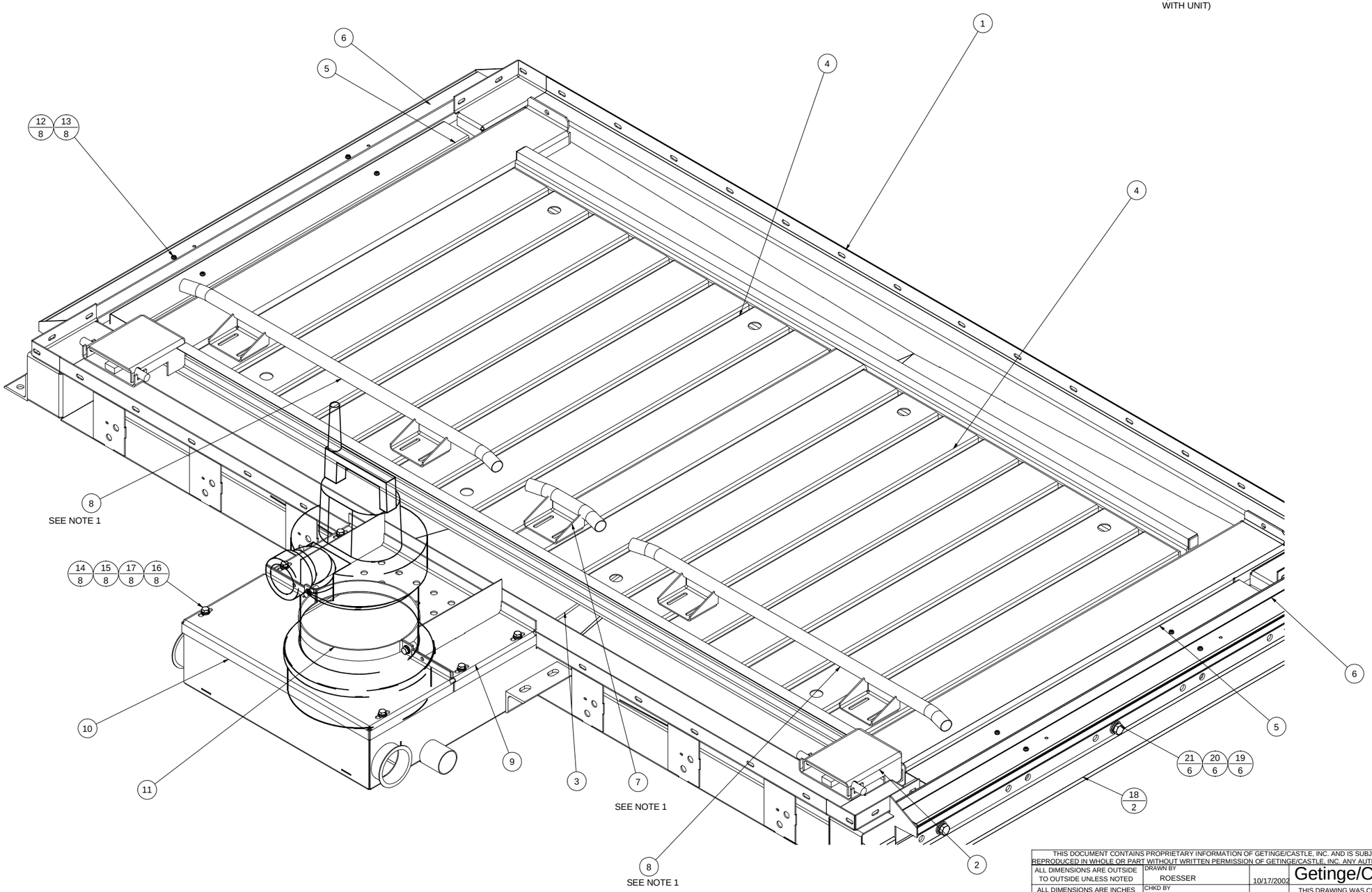
DRAWING/PART NO:
D020560

NOTES:

1) TO BE INSTALLED ON SITE TO FIT CUSTOMER CARTS.
2) USE ITEM 100 TO PROTECT FLOOR GRATINGS DURING INSTALLATION. (TO BE SHIPPED WITH UNIT)



REV	EC NUMBER	BY	DATE
B	121373	KPR	10/21/03
A	120654	KR	12/09/02

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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06		
.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
	+/- 1˚	THIRD ANGLE PROJECTION	

Getinge/Castle, Inc. 1777 E. Henrietta Rd. Rochester, NY 14623

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TITLE

SUMP ASSY, 78003,PTLT

SIZE	DWG NO	REV
D	D020560	B

PROJECT NO. 7800 SHEET 1 OF 1

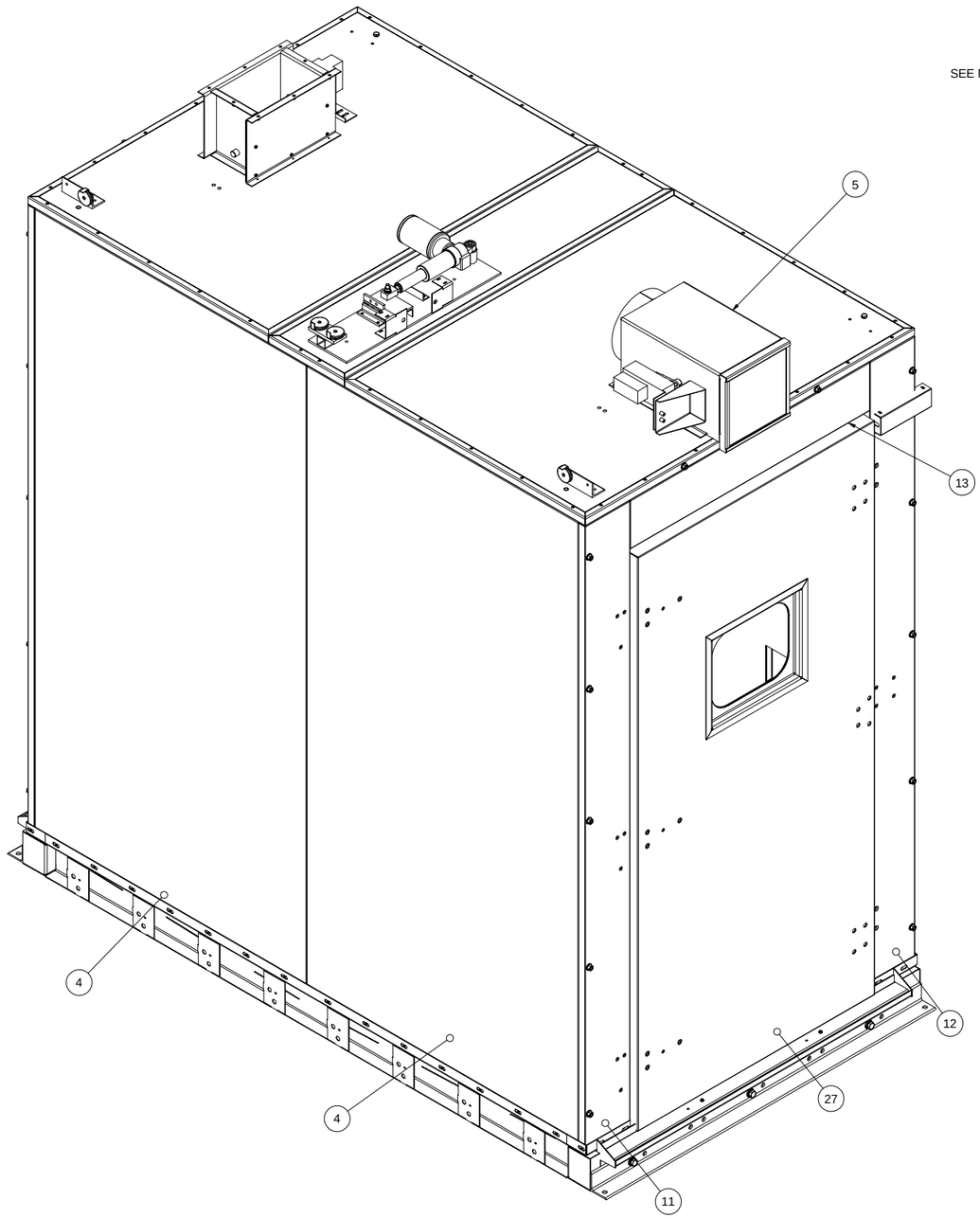
Assembly Number: D020560

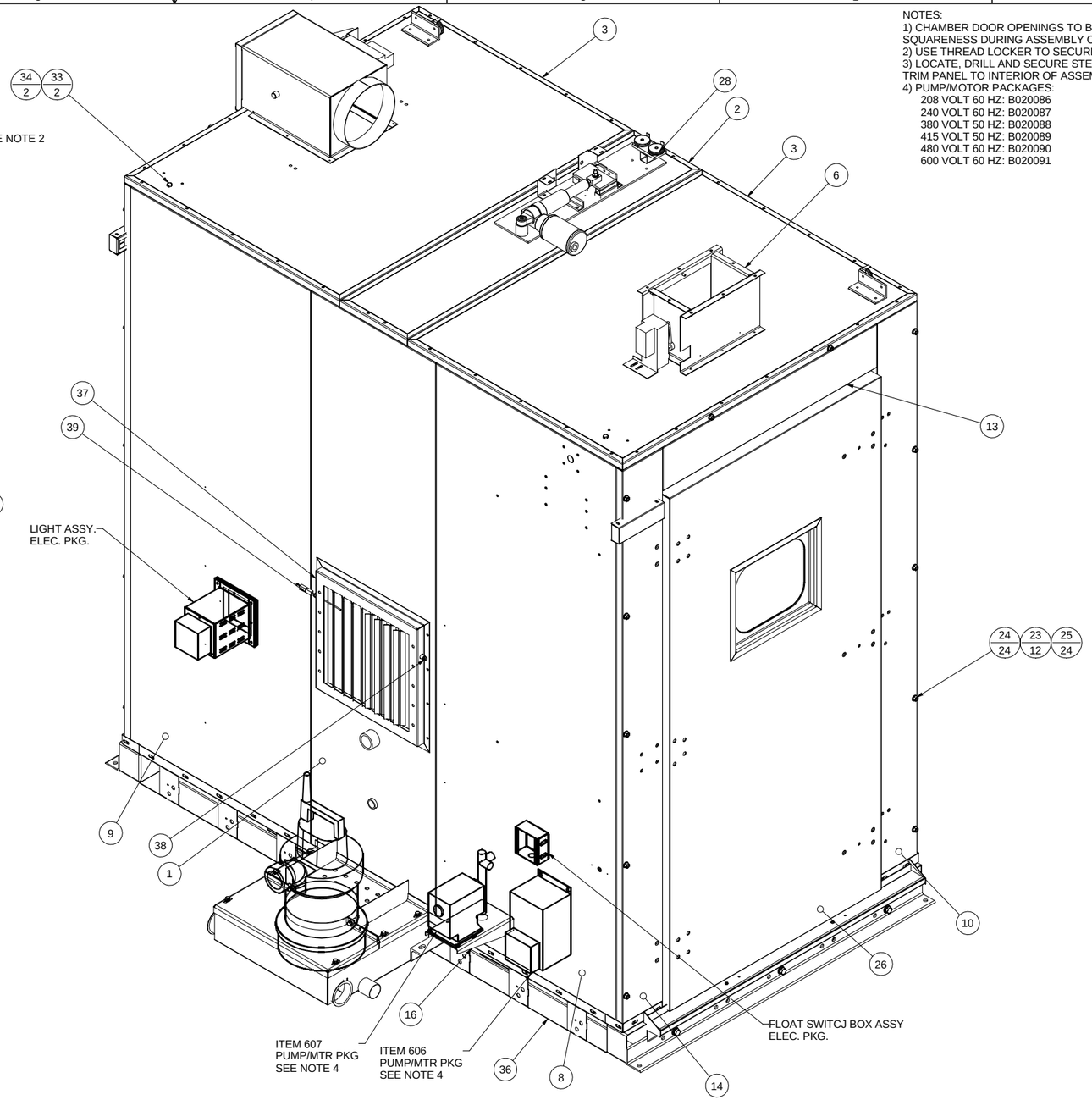
SUMP ASSY,78003,PTLT

Item	Description	Part Number	Qty
1	SUMP WLDMNT,78003	D020561	1
2	TRACK/FRAME WELDMENT	X970155	1
3	BAFFLE WELDMENT	D020226	1
4	GRATING-FLOOR PANEL (34" LONG)	Z950326	2
5	FILLER CHANNEL	Y920400	2
6	THRESHOLD SEAL ASSEMBLY	Z930195	2
7	RAIL,CART WHEEL 8"	Y950596	1
8	RAIL,CART WHEEL 34"	Y950598	2
9	MOUNT WLDMNT,PUMP,7800	D020074	1
10	COVER,SUMP,PUMP,7800	D020075	1
11	STRAP,SUMP,PUMP,7800	D020076	1
12	WSHR,FLT, .14 NOM ID,SST	P0030408	8
13	SCR,PAN HD,PHL, .19-32X .50,SS	1001015	8
14	INSERT, 5/16-18, MONEL, AVK	400721	8
15	WSHR,FLT, .31 NOM ID,SST	P0030400	8
16	SCR,HEX HD,CAP, .31-18X .50,SS	P0030131	8
17	WSHR,LOCK,SPR, .31ND,SST	P0030200	8
18	BAR,SEISMIC AHR,SIDE,7800	D030302	2
19	WSHR,FLT, .50 NOM ID,SST	P0030406	6
20	WSHR,LOCK,SPR, .50ND,SST	P0030201	6
21	SCR,HEX HD,CAP, .50-13X1.00,SS	P0030034	6
100	SHEET,FLOOR,PROTECTIVE	B010144	1

DRAWING/PART NO:
D030111

NOTES:
1) CHAMBER DOOR OPENINGS TO BE CHECKED FOR SQUARENESS DURING ASSEMBLY OF END PANELS.
2) USE THREAD LOCKER TO SECURE.
3) LOCATE, DRILL AND SECURE STEAM COVERS AND DRYER TRIM PANEL TO INTERIOR OF ASSEMBLED PANELS.
4) PUMP/MOTOR PACKAGES:
208 VOLT 60 HZ: B020086
240 VOLT 60 HZ: B020087
380 VOLT 50 HZ: B020088
415 VOLT 50 HZ: B020089
480 VOLT 60 HZ: B020090
600 VOLT 60 HZ: B020091





REV	EC NUMBER	BY	DATE
B	121668	KPR	07/09/04
A	121374	KPR	10/14/03

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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06		
.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
	+/- 1'	THIRD ANGLE PROJECTION	

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TITLE

PANEL PKG,R,78003

SIZE		DWG NO	REV
D		D030111	B

PROJECT NO.

SHEET 1 OF 1

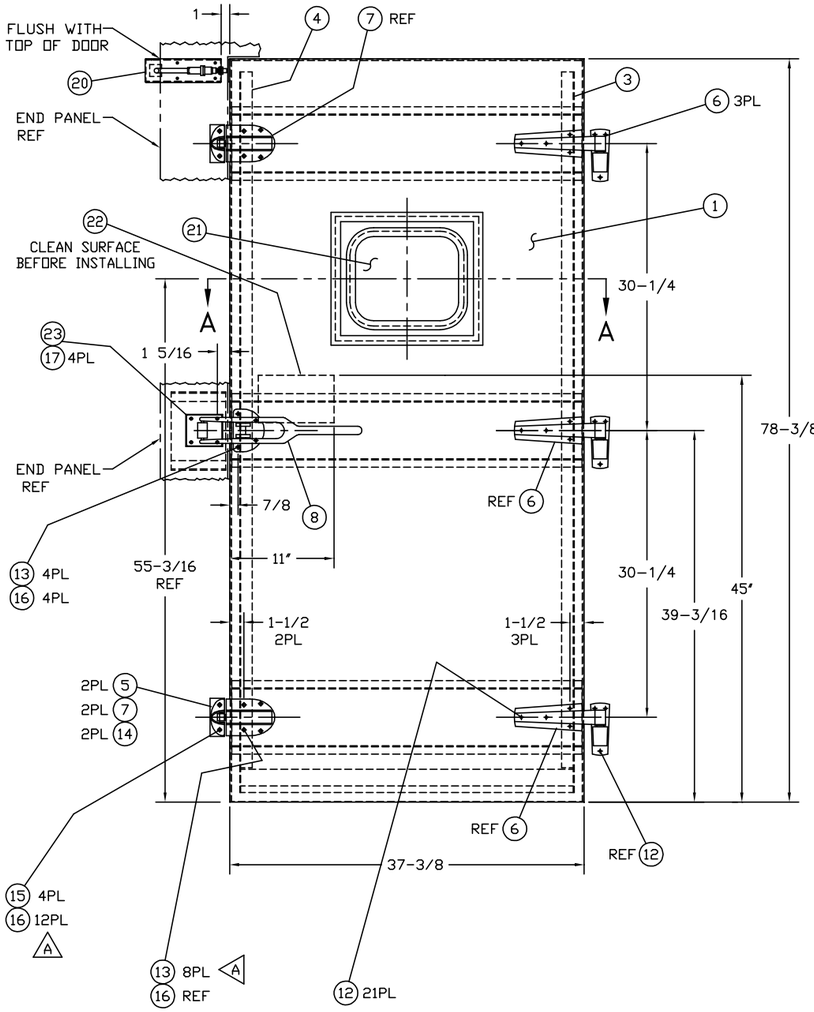
Assembly Number: D030111

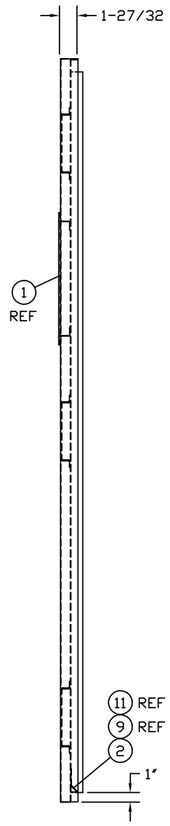
PANEL PKG,R,78003

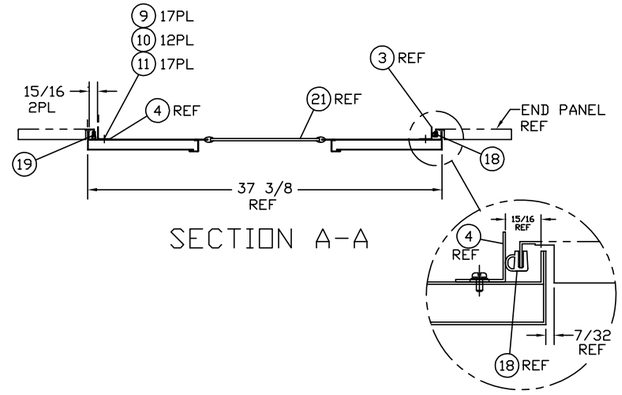
Item	Description	Part Number	Qty
1	PNL ASSY,SIDE,MC,UNIV,7800	D030135	1
2	PNL ASSY,ROOF,CNT,78003	D030138	1
3	PNL ASSY,ROOF,UNIV,7800	D030147	2
4	PNL ASSY,SIDE,RR,UNIV,7800	D030154	2
5	INTAKE ASSY,7800	D030157	1
6	EXHAUST ASSY,7800	D030171	1
8	PNL ASSY,SIDE,FR,CONT,L,78003	D030229	1
9	PNL ASSY,SIDE,FR,NON,L,78003	D030232	1
10	PNL ASSY,END,RH,HNG	D030272	1
11	PNL ASSY,END,LH,HNG	D030270	1
12	PNL ASSY,END,LH,STRIKER	D030271	1
13	END PANEL SUBWELDMENT-CENTER	Y940284	2
14	PNL ASSY,END,RH,STRIKER	D030273	1
16	BRKT,MTG,RINSE-AID	D030268	1
17	SCR,HEX HD,CAP, .25-20X .50,SS	P0030097	78
18	SCR,HEX HD,CAP, .25-20X1.75,SS	E0219	46
19	WSHR,LOCK,SPR, .25ND,SST	P0030203	134
20	WSHR,FLT, .25 NOM ID,SST	P0030403	134
21	INSERT, 1/4-20UNC, MONEL, AVK	401301	76
22	SEAM COVER	Y920089	3
23	THRU-BOLT 76003 88.75 LG	Y980065-3	12
24	NUT,HEX, .38-16,SST	P0030106	24
25	WSHR,FLT, .38 NOM ID,SST	P0030401	24
26	DOOR PKG,HINGE RH,7600	D990411	1
27	DOOR PKG,HINGE LH,7600	D990412	1
28	POWER FLOOR TILT ASSY,78003	D030281	1
29	SCR,HEX HD,CAP, .19-32X .50,SS	P0030043	30
30	WSHR,LOCK,SPR, .19ND,SST	P0030202	12
31	WSHR,FLT, .19 NOM ID,SST	P0030404	12
32	INSERT, 10-32UNF, MONEL, AVK	401300	12
33	SCR,HEX HD,CAP, .38-16X1.50,SS	P0030019	2
34	NUT,ACORN, .38-16,SST	P0030060	2
35	WLDMNT,PNL,TRIM,DRYER,7800	B030407	1
36	SUMP ASSY,78003,PTLT	D020560	1
37	PNL,DIFFUS,BAFFLE WLDMNT,7800	D030280	1
38	PLUG,PIPE, .12MPT,SST,150#	P0047067	1
39	PROBE ASSY,THERMOCOUPLE	401126	1
40	NUT,HEX, .25-20,SST	P0030102	10

DOOR INSTALLATION

1. COMPLETE DOOR ASSEMBLY BY INSTALLING ALL HARDWARE AND DEFLECTORS.
2. INSTALL GASKETS ON END PANEL.
3. INSTALL HARWARE ON END PANEL.
4. INSTALL DOOR ON END PANELS.
5. INSTALL DOOR SWITCH ENCLOSURE, WINDOW & LABEL.







SECTION A-A

N/A FINAL ASSEMBLY

LET	REVISION	BY	DATE
B	ECO 121204	KPR	7/23/03
A	EC# 121045	EMD	3/26/03

BREAK ALL EDGES
TOLERANCE UNLESS OTHERWISE SPECIFIED
FRACTIONS ± 1/16
1 PLACE DECIMAL ± .1
2 PLACE DECIMAL ± .02
3 PLACE DECIMAL ± .005
ANGLE ± 1°

GETINGE Castle
Getinge/Castle Incorporated
200 Oregon St. Mercersburg, PA 17236

TITLE: DOOR INSTALLATION HINGE RIGHT
PRODUCT: 7600
SCALE: 1-1/2"=1'-0"
DRAWN BY / DATE: SCS 8-25-99
DWG / PART NO: D990411
APPROVED BY / DATE:

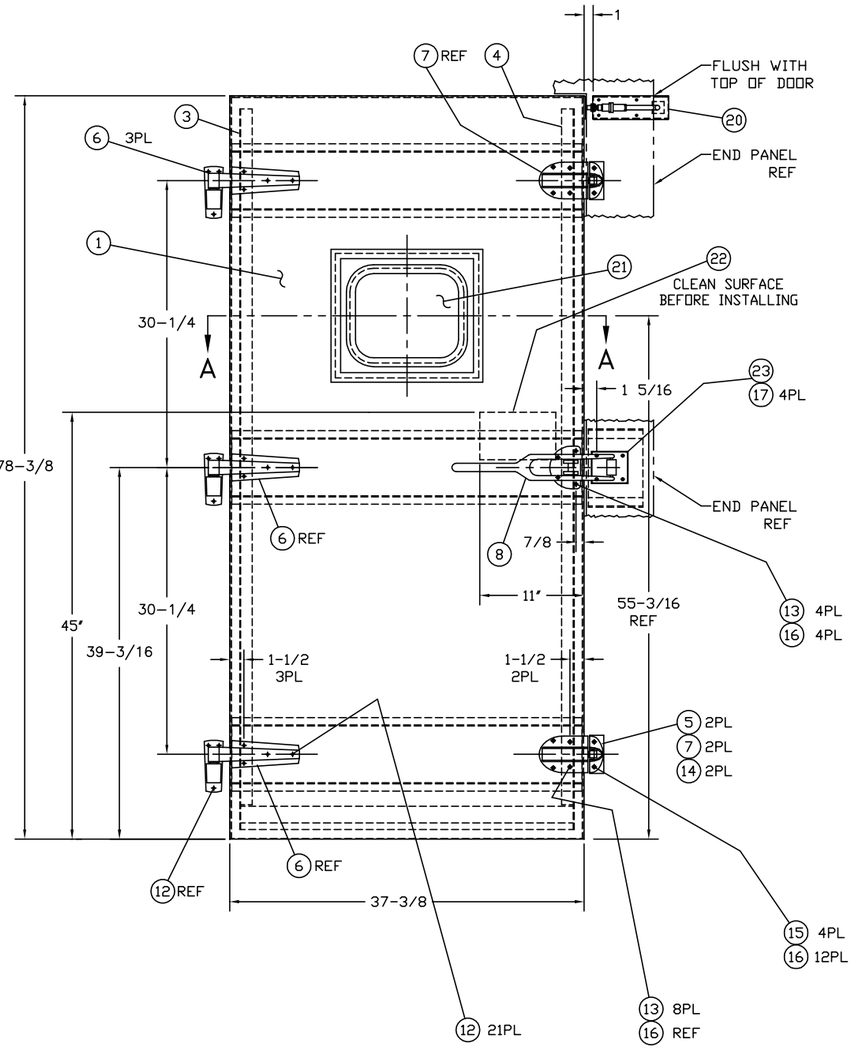
Assembly Number: D990411

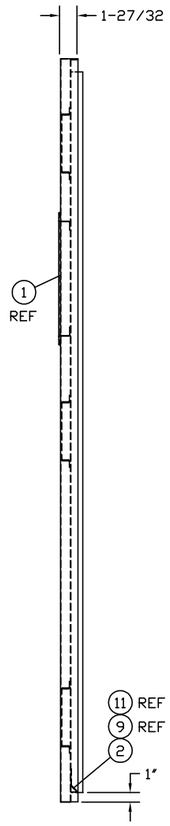
DOOR PKG,HINGE RH,7600

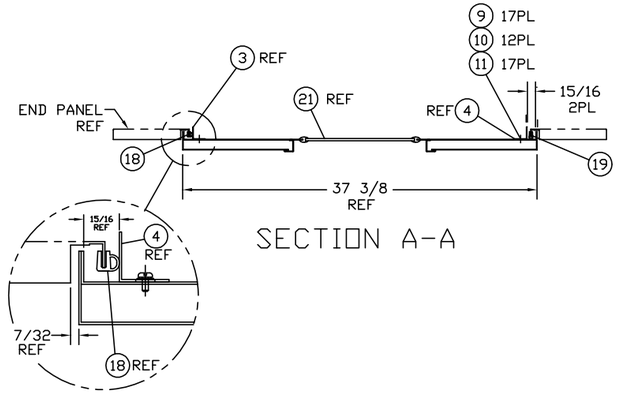
Item	Description	Part Number	Qty
1	DOOR WELDMENT- HINGE RIGHT	D990409	1
2	DEFLECTOR	Y960218	1
3	SIDE WATER DEFLECTOR	Y900001-1	1
4	SIDE WATER DEFLECTOR	Y900001-2	1
5	SPACER	X870120	2
6	HINGE,DOOR CAM,CHROME,1-1/8"	7002006	2
7	LATCH,DOOR,SAFETY,CHROME PLATE	7001011	2
8	LATCH,HANDLE,DOOR,CRM PLD	7001010	1
9	SCR,PAN HD,PHL, .19-32X .38,SS	1001014	17
10	WSHR,FLT, .19 NOM ID,SST	1003009	12
11	WSHR,LOCK,SPR, .19ND,SST	1003002	17
12	SCR,OVL HD,PHL, .25-20X1.00,SS	1001087	21
13	SCR,HEX HD,CAP, .31-18X1.00,SS	1001038	12
14	SHIM,LATCH,DOOR,CRM PLD	7001012	2
15	SCR,HEX HD,CAP, .31-18X2.25,SS	1001042	4
16	WSHR,LOCK,SPR, .31ND,SST	1003004	16
17	SCR,FLT HD,PHL, .25-20X2.25,SS	1001075	4
18	GASKET, BULB, EPDM	400163	7
19	GASKET, BULB PER BUNAN 67 DEG.	3021015	10
20	DOOR ASSY,PROX SENSOR,7800	B030005	1
21	WINDOW INSTALLATION	Z950296	1
22	LABEL- PUSH TO EXIT	Y930517	1
23	SPACER WELDMENT	Y970016	1

DOOR INSTALLATION

1. COMPLETE DOOR ASSEMBLY BY INSTALLING ALL HARDWARE AND DEFLECTORS.
2. INSTALL GASKETS ON END PANEL.
3. INSTALL HARWARE ON END PANEL.
4. INSTALL DOOR ON END PANELS.
5. INSTALL DOOR SWITCH ENCLOSURE, WINDOW & LABEL.







SECTION A-A

N/A FINAL ASSEMBLY

LET	REVISION	BY	DATE
B	ECO 121204	KPR	7/23/03
A	EC# 121045	EMD	3/26/03

BREAK ALL EDGES
TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONS ± 1/16
1 PLACE DECIMAL ± .1
2 PLACE DECIMAL ± .02
3 PLACE DECIMAL ± .005
ANGLE ± 1°

GETINGE Castle
Getinge/Castle Incorporated
200 Oregon St.
Mercersburg, PA
17236

TITLE: DOOR INSTALLATION HINGE LEFT
PRODUCT: 7600
SCALE: 1-1/2"=1'-0"
DRAWN BY / DATE: SCS 8-25-99
DWG / PART NO: D990412
APPROVED BY / DATE:

Assembly Number: D990412

DOOR PKG,HINGE LH,7600

Item	Description	Part Number	Qty
1	DOOR WELDMENT- HINGE LEFT	D990410	1
2	DEFLECTOR	Y960218	1
3	SIDE WATER DEFLECTOR	Y900001-1	1
4	SIDE WATER DEFLECTOR	Y900001-2	1
5	SPACER	X870120	2
6	HINGE,DOOR CAM,CHROME,1-1/8"	7002006	2
7	LATCH,DOOR,SAFETY,CHROME PLATE	7001011	2
8	LATCH,HANDLE,DOOR,CRM PLD	7001010	1
9	SCR,PAN HD,PHL, .19-32X .38,SS	1001014	17
10	WSHR,FLT, .19 NOM ID,SST	1003009	12
11	WSHR,LOCK,SPR, .19ND,SST	1003002	17
12	SCR,OVL HD,PHL, .25-20X1.00,SS	1001087	21
13	SCR,HEX HD,CAP, .31-18X1.00,SS	1001038	12
14	SHIM,LATCH,DOOR,CRM PLD	7001012	2
15	SCR,HEX HD,CAP, .31-18X2.25,SS	1001042	4
16	WSHR,LOCK,SPR, .31ND,SST	1003004	16
17	SCR,FLT HD,PHL, .25-20X2.25,SS	1001075	4
18	GASKET, BULB, EPDM	400163	7
19	GASKET, BULB PER BUNAN 67 DEG.	3021015	10
20	DOOR ASSY,PROX SENSOR,7800	B030005	1
21	WINDOW INSTALLATION	Z950296	1
22	LABEL- PUSH TO EXIT	Y930517	1
23	SPACER WELDMENT	Y970016	1

DRAWING/PART NO.
D030281

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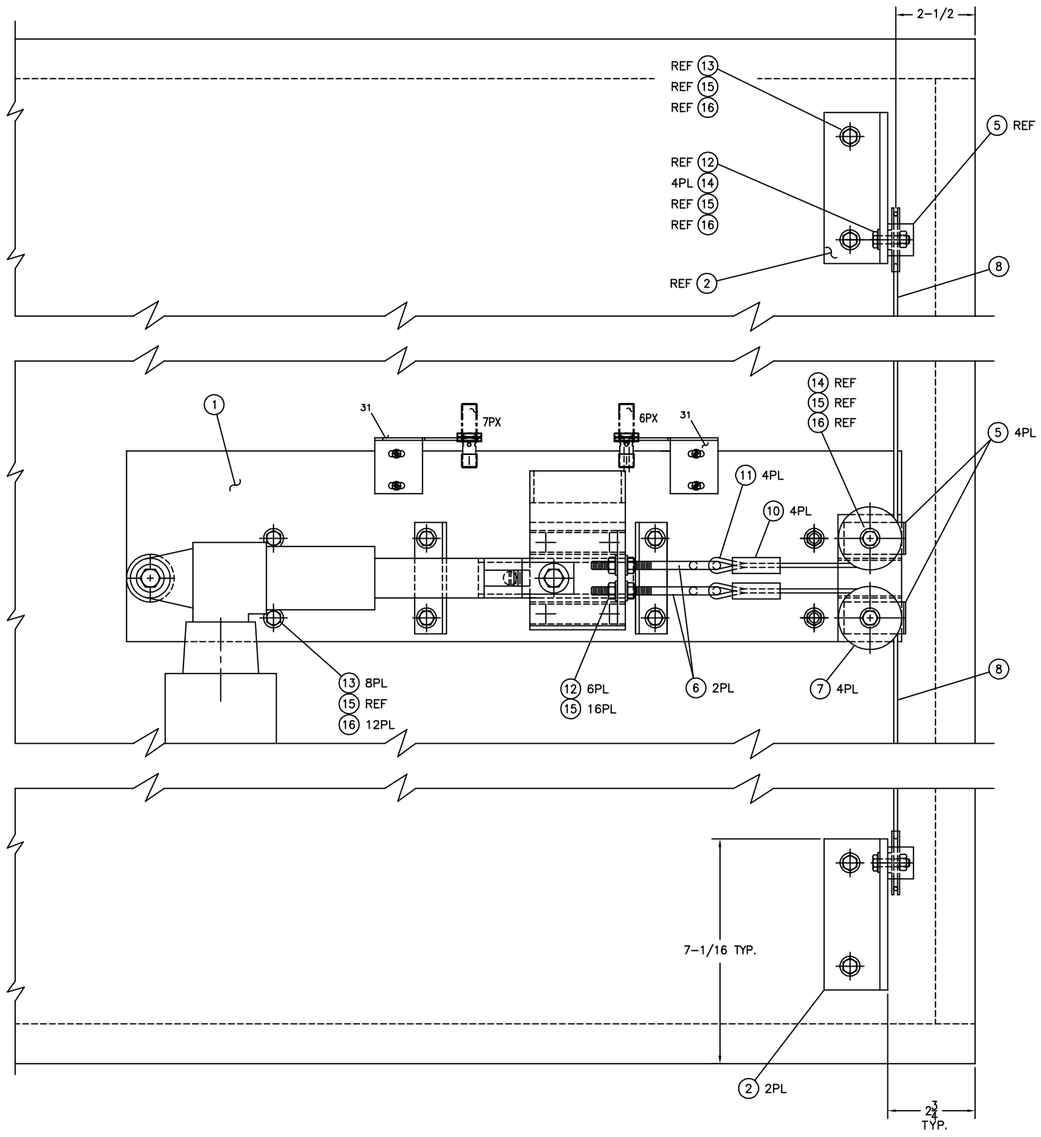

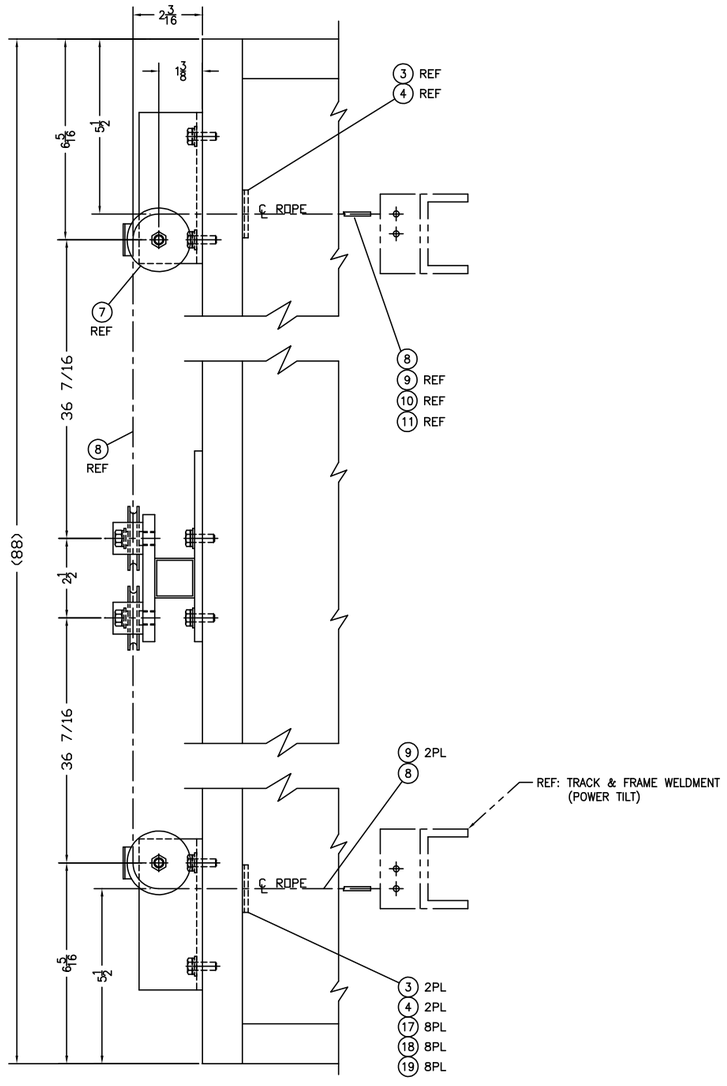

PLAN VIEW

LTR	ECO NO.	BY	DATE
C	121668	KPR	08/04/04
B	121607	DRL	04/27/04
A	121097	KR	03/28/03

REVISIONS

REF DOCUMENTS

SUPERSEDES

Getinge Sourcing LLC
1777 East Henrietta Road
Rochester, NY 14623-3133

ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE

MATERIAL

FINISH

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THIRD ANGLE PROJECTION
TOLERANCE UNLESS OTHERWISE SPECIFIED
2 PLACE DECIMAL ±.02
3 PLACE DECIMAL ±.005
ANGLE ±1°
SCALE 1=2
DRAWN BY E DAY 3/12/03

TITLE: POWER FLOOR TILT ASSEMBLY 78003

PRODUCT 10250
PROJECT NO. 10250
CHK
SIMILAR TO:
APPROVED
SIZE D SHEET 1 OF 1
APPROVED
DRAWING/PART NO. D030281 REV C
APPROVED

INCHES
0 1 2 3
SCALE: 1 = 1 CHECK FOR REDUCTION

Assembly Number: D030281

POWER FLOOR TILT ASSY,78003

Item	Description	Part Number	Qty
1	ACTUATOR ASSY,LS,OPT	B030008	1
2	PULLEY MOUNT	X920036	2
3	PLATE	Y910067-1	2
4	SEAL	Y910067-2	2
5	PULLEY TAB	X870086	4
6	EYEBOLT, USE WITH WIREROPE	1011005	2
7	PULLEY	6005002	4
8	WR T 2 .125 7X19	1011001-144	2
9	TB P 2 .25 (1/4 OD BLACK) BK	3013023-84	2
10	CLAMP, CABLE FOR WIRE ROPE 1/8	1011006	4
11	THIMBLE, WIRE ROPE SS 1/8	401343	4
12	NUT,HEX, .25-20,SST	1002003	6
13	SCR,HEX HD,CAP, .25-20X .75,SS	1001027	8
14	SCR,HEX HD,CAP, .25-20X1.25,SS	1001029	4
15	WSHR,LOCK,SPR, .25ND,SST	1003003	16
16	WSHR,FLT, .25 NOM ID,SST	1003010	12
17	SCR,PAN HD,PHL, .19-32X .50,SS	1001015	8
18	WSHR,LOCK,SPR, .19ND,SST	1003002	8
19	WSHR,FLT, .19 NOM ID,SST	1003009	8
20	WR T 2 .125 7X19	1011001-151	1

DRAWING/PART NO. B030008

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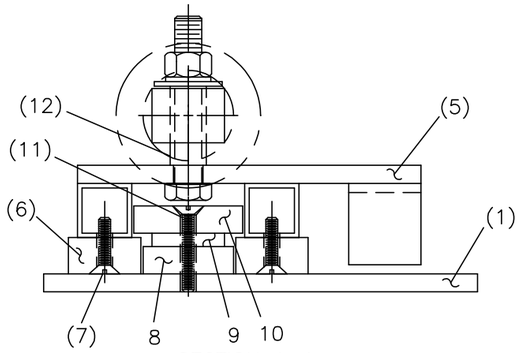
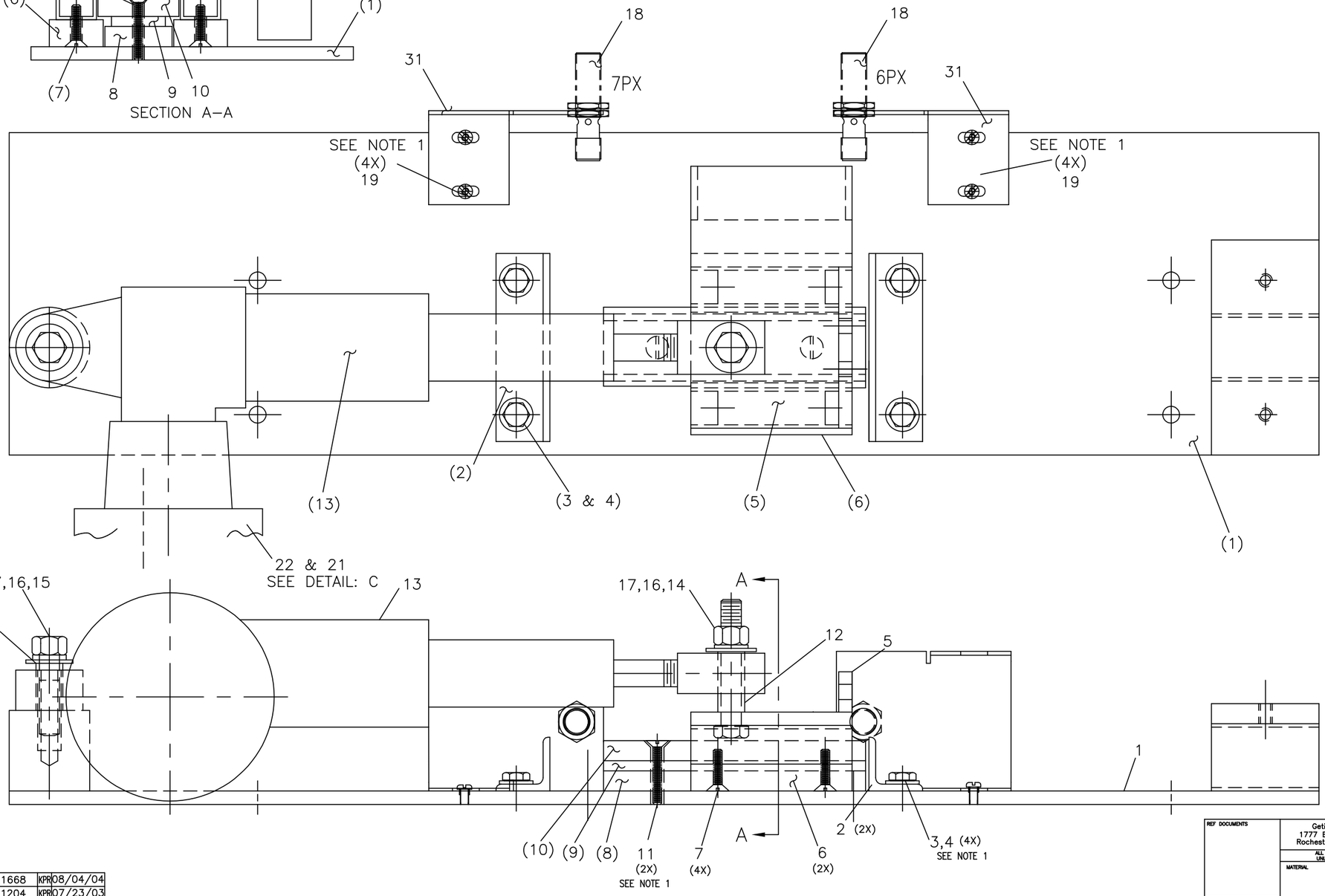
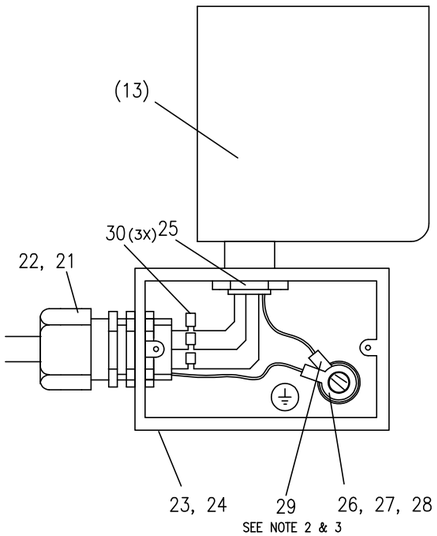
NOTES:

1) GRIND FLUSH WITH BOTTOM OF SWITCH MOUNT (ITEM NO. 1), ANY SCREWS OR BOLTS PROTRUDING THROUGH AFTER ASSEMBLY
2) STRIP WIRE .38 ±.03
3) CRIMP PER UL STANDARD #486

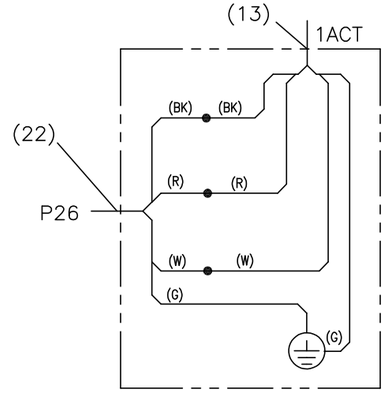


SECTION A–A





DETAIL: C



WIRING DIAGRAM

LTR	ECO NO.	BY	DATE
C	121668	KPR	08/04/04
B	121204	KPR	07/23/03
A	121023	JAS	3/13/03

REVISIONS

REF DOCUMENTS	Getinge/Castle, Inc. 1777 East Henrietta Road Rochester, NY 14623-3133	THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: B030008 THIS PLOT MADE:01/14/03	
		DO NOT SCALE THIS DRAWING	TITLE: ACTUATOR ASSY,1/2LS,OPT
		THIRD ANGLE PROJECTION	
		ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE	TOLERANCE UNLESS OTHERWISE SPECIFIED
		MATERIAL	2 PLACE DECIMAL ±.02
			3 PLACE DECIMAL ±.005
			ANGLE ±1°
SUPERSEDES			SCALE 1=1
		FINISH NONE	DRAWN BY TLE 4/11/94

PRODUCT 7800	PROJECT NO. N/A		
CHK	SIMILAR TO:		
APPROVED	SIZE D	SHEET 1 OF 1	
APPROVED	DRAWING/PART NO. B030008	REV C	
APPROVED			

INCHES 0 1 2 3 SCALE: 1 = 1 CHECK FOR REDUCTION

Assembly Number: B030008

ACTUATOR ASSY,LS,OPT

Item	Description	Part Number	Qty
1	MOUNTING PLATE WELDMENT	Z940129	1
2	SAFETY STOP	Z910312-1	2
3	SCR,HEX HD,CAP, .25-20X .50,SS	1001026	4
4	WSHR,LOCK,SPR, .25ND,SST	1003003	4
5	ACTUATOR MOUNT WELDMENT	Z910313	1
6	SLIDE BAR	Z910312-2	2
7	SCR,FLT HD,PHL, .19-32X .75,SS	1001069	4
8	CENTER GUIDE	Z910312-3	1
9	SPACER	Y910460-1	1
10	TOP CENTER GUIDE	Y910460-2	1
11	SCR,FLT HD,SLT, .19-32X1.25,SS	1001071	2
12	BUSHING	Z910312-4	2
13	ACTUATOR, ELECTRIC 3" STROKE 5	2038001	1
14	NUT,HEX, .38-16,SST	1002006	1
15	SCR,HEX HD,CAP, .38-16X1.50,SS	1001051	1
16	WSHR,LOCK,SPR, .38ND,SST	1003005	2
17	WSHR,FLT, .38 NOM ID,SST	1003012	2
18	SWITCH,PROX,4MM,12MM DIA	61301605134	2
19	SCR,PAN HD,PHL, .14-32X .38,SS	1001001	4
20	CABLE,PROX,Q-CONNECT W/AMP,8M	61301605137	2
21	LOCKNUT, 1/2"	2022080	2
22	CABLE ASSY,P26 TO 1ACT,FLR OPT	61301603983	1
23	BOX,UTIL,4.00X 2.12X 2.12	03494	1
24	COVER,RAISED,4.00X 2.12	03495	1
25	NIPPLE,CHASE, .50	2022120	1
26	SCR,GROUND, .19-32X .38,ST	E6645	1
27	WSHR,CUP, .21X .54X.03THK,BRS	61419R	1
28	LABEL,EARTH GROUND	65723R	1
29	TERM,RING,#10,AVIKRIMP,16-14,T	539184	1
30	NUT,WIRE,2#18MIN,2#16MAX	B0105	3
31	BRKT,MOUNTING,PROX SWITCH	B030016	2
32	SCR,PAN HD,SLT, .14-32X1.50,SS	1001005	4
33	NUT,HEX, .14-32,SST	1002002	4
34	WSHR,LOCK,SPR, .14ND,SST	1003000	4

DRAWING/PART NO. 700385

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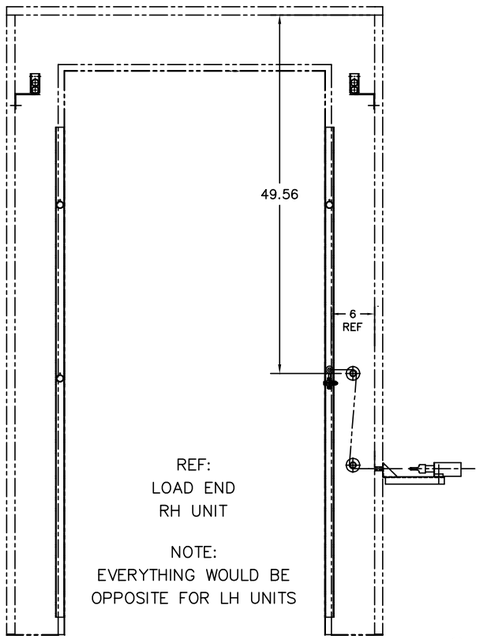
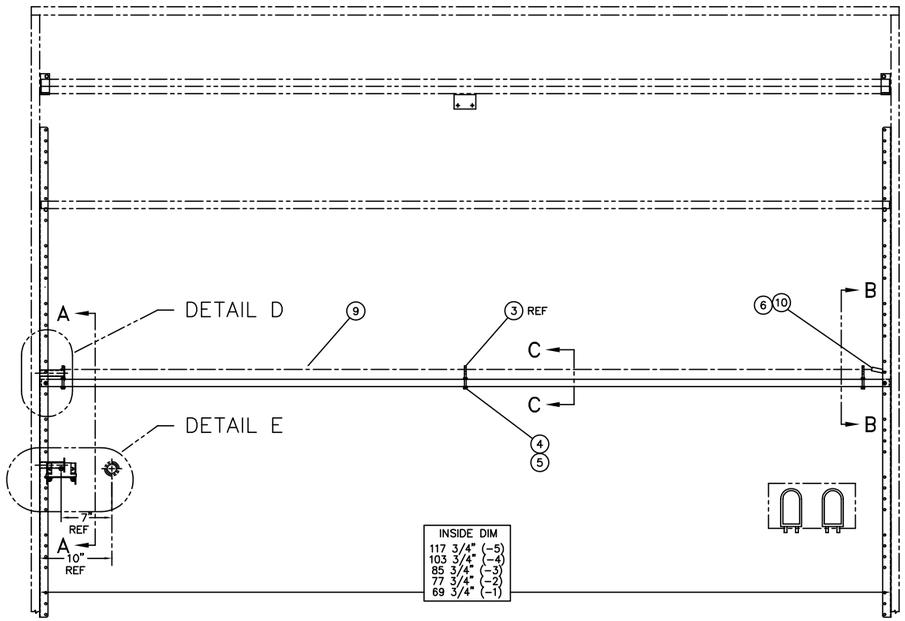
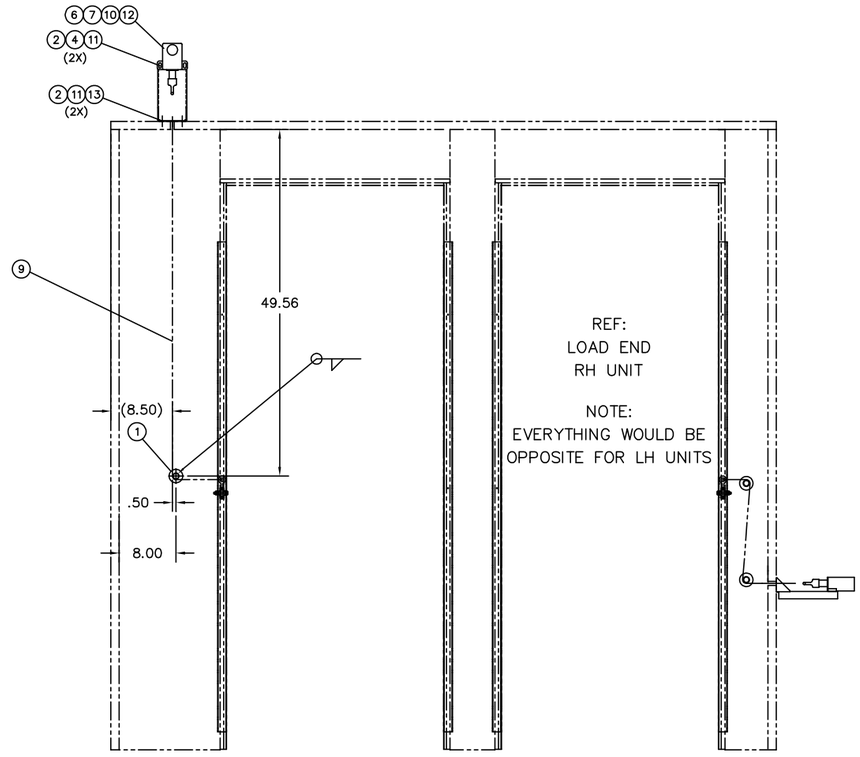
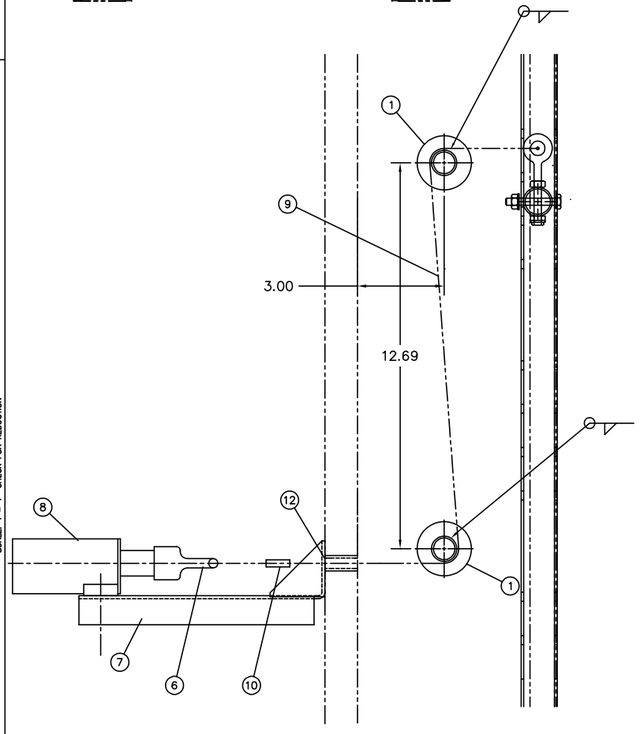
B/M	NAME
D010374	SAFETY CABLE, INTERIOR, 7600, 7800
D010375	SAFETY CABLE, INTERIOR, 7700, 7900



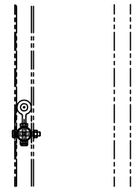




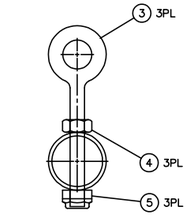
7700 & 7900 ONLY



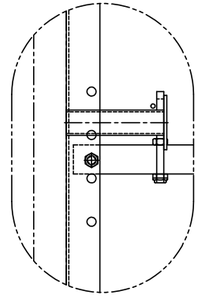
VIEW A–A
SCALE: 3"=1'-0"



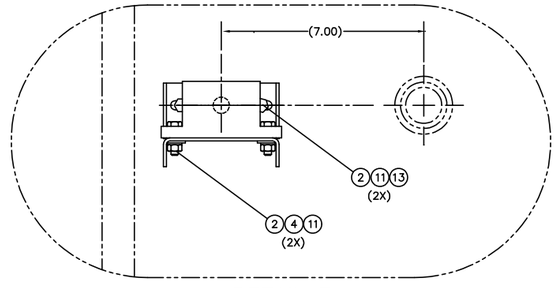
VIEW B–B
SCALE: 3"=1'-0"



SECTION C–C
SCALE: FULL



DETAIL D
SCALE: 6"=1'-0"



DETAIL E

INCHES
0 1 2 3
SCALE: 1 = 1 CHECK FOR REDUCTION

LTR	ECO NO.	BY	DATE
A	120408	EMD	12/21/01

REVISIONS

REF DOCUMENTS	Getinge/Castle, Inc. 1777 East Henrietta Road Rochester, NY 14623-3133	THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: 700385-1.dwg THIS PLOT MADE: 11/16/01	
		DO NOT SCALE THIS DRAWING	TITLE: INTERIOR SAFTY CABLE, BASIC
	ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE	THIRD ANGLE PROJECTION	
		TOLERANCE UNLESS OTHERWISE SPECIFIED	
	MATERIAL	2 PLACE DECIMAL ±.02	PRODUCT: CART WASHERS / PROJECT NO. 10250
		3 PLACE DECIMAL ±.005	CHK / SIMILAR TO:
		ANGLE ±1°	APPROVED / SIZE D / SHEET 1 OF 1
SUPERSEDES		SCALE NTS	APPROVED / DRAWING/PART NO. 700385 / REV A
	FINISH NONE	DRAWN BY E DAY 08/03/01	APPROVED

Assembly Number: D010374

SAFETY CABLE,INTR,7600/7800

Item	Description	Part Number	Qty
1	GUIDE,CABLE	B010253	2
2	WSHR,LOCK,SPR, .25ND,SST	1003003	4
3	EYE BOLT, STAINLESS STEEL McMa	P0012072	3
4	NUT,HEX, .25-20,SST	1002003	5
5	NUT,HEX,LOCK, .25-20,SST	1002024	3
6	THIMBLE, WIRE ROPE SS 1/8	401343	2
7	BRKT,SAFETY CABLE SWITCH	D010264	1
8	SWITCH,CABLE PULL,2NC,PB RESET	P0020669	1
9	WIRE ROPE McMaster-Carr #8923T	P0011466	13
10	CLAMP, CABLE FOR WIRE ROPE 1/8	1011006	2
11	SCR,HEX HD,CAP, .25-20X1.00,SS	1001028	4
12	GUIDE,CABLE,DELRIN	B010256	1
13	INSERT, 1/4-20UNC, MONEL, AVK	401301	2

DRAWING/PART NO. D030097

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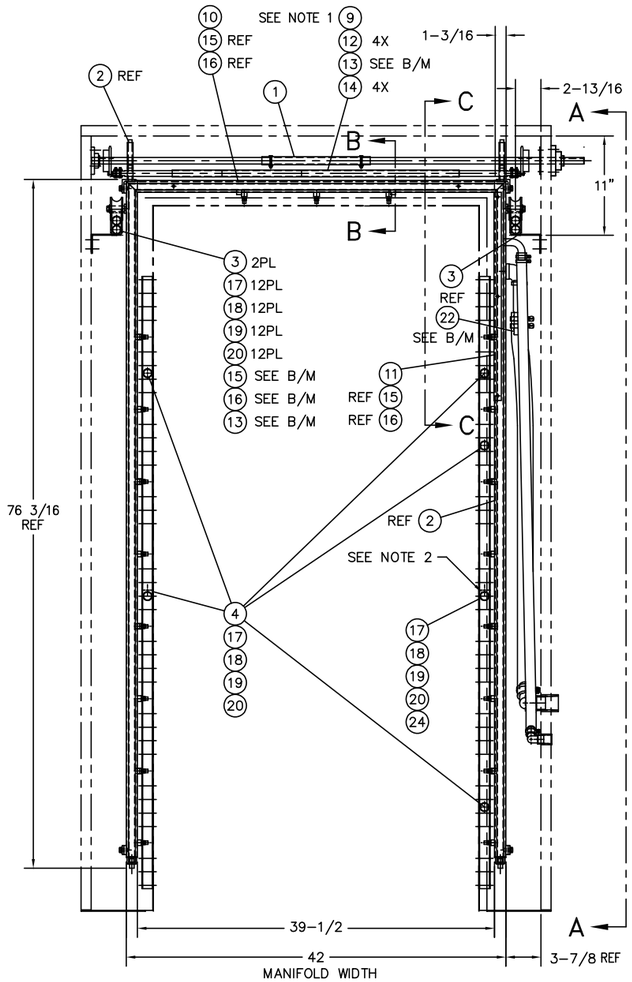
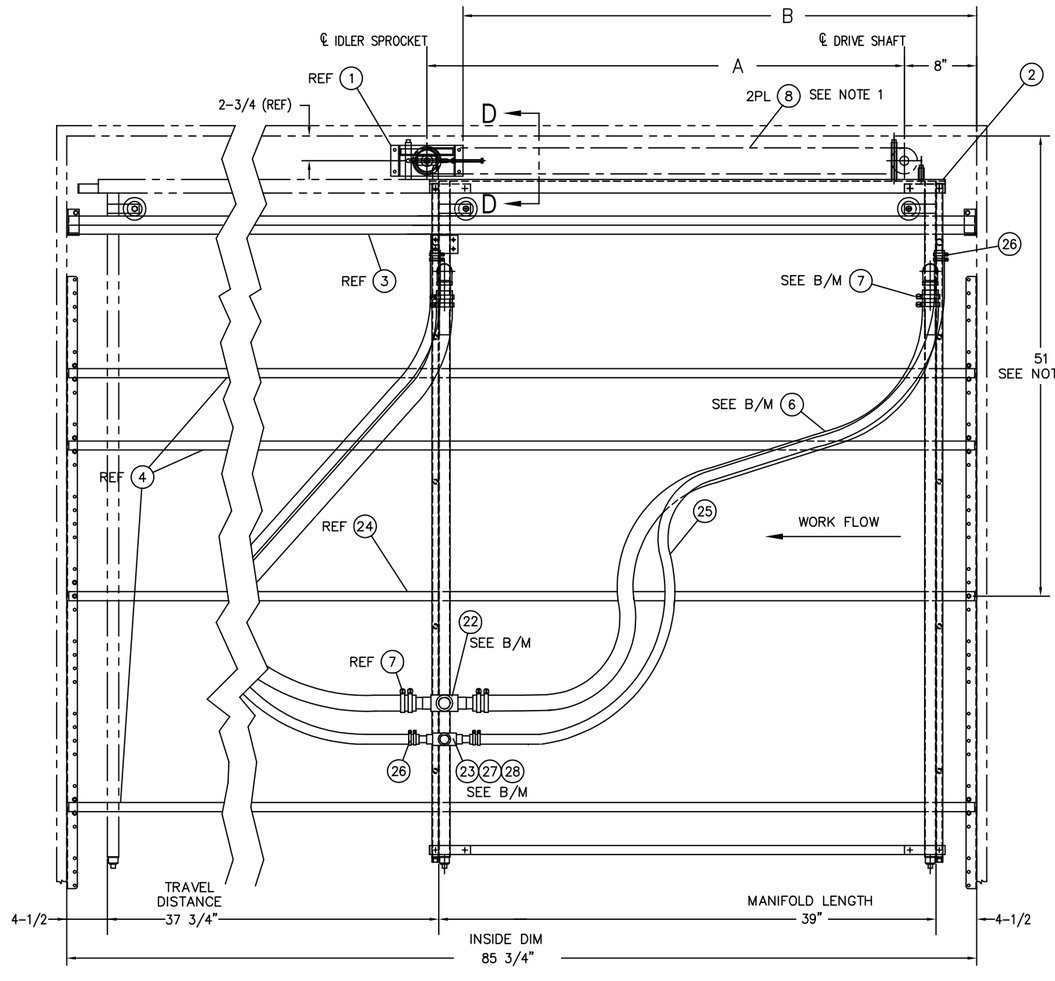
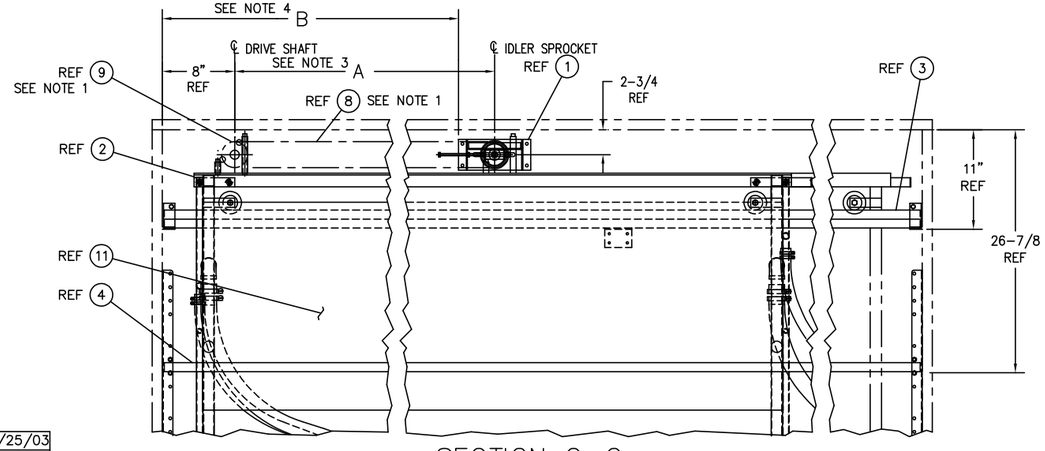




VIEW A–A

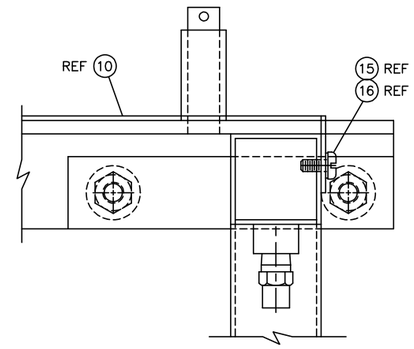


SECTION C–C

NOTES:

1) CHAIN (ITEM 8) AND PUSH BAR (ITEM 9) CAN BE INSTALLED BEFORE MANIFOLD (ITEM 2) IS INPLACE.
2) THIS GUIDE TUBE MUST BE INSTALLED IN POSITION SHOWN.
3) DIM 'A' IS BASED ON CHAIN LENGTH AND IS DETERMINED BY MANIFOLD TRAVEL.
4) DIM 'B' IS A CHECK DIMENSION FOR IDLER ASSEMBLY LOCATION. TEMPLATES SHOULD BE USED TO LOCATE IDLER ASSEMBLIES. IDLER ASSEMBLIES SHOULD NOT INTERFERE WITH THE INSTALLATION OF SEAM COVERS.

DESCRIPTION	DIM	
	A (REF)	B (REF)
MANIFOLD INSTALLATION, 78003, LH	36-13/16	41-3/8



SECTION B–B
SCALE: FULL

LTR	ECO NO.	BY	DATE
A	121319	KPR	08/25/03

REVISIONS

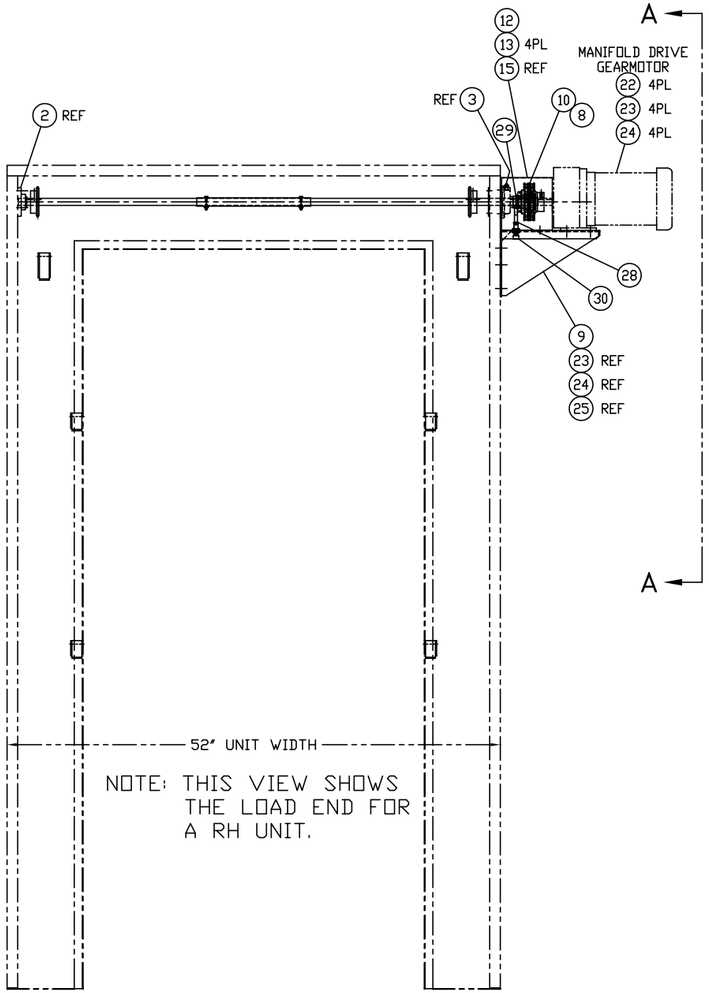
INCHES 0 1 2 3 SCALE: 1=1 CHECK FOR REDUCTION

REF DOCUMENTS	Getinge/Castle, Inc. 1777 East Henrietta Road Rochester, NY 14623-3133	THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: D030097.DWG THIS PLOT MADE:	
		DO NOT SCALE THIS DRAWING / THIRD ANGLE PROJECTION	TITLE: MANIFOLD INSTALLATION, 78003, LH
	ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE	TOLERANCE UNLESS OTHERWISE SPECIFIED	
	MATERIAL	2 PLACE DECIMAL ±.02	PRODUCT 7800 / PROJECT NO. 10250
		3 PLACE DECIMAL ±.005	CHK / SIMILAR TO:
		ANGLE ±1°	APPROVED / SIZE D / SHEET 1 OF 1
SUPERSEDES		SCALE 1=8	APPROVED / DRAWING/PART NO. D030097 / REV A
	FINISH NONE	DRAWN BY KPR 08/13/03	APPROVED

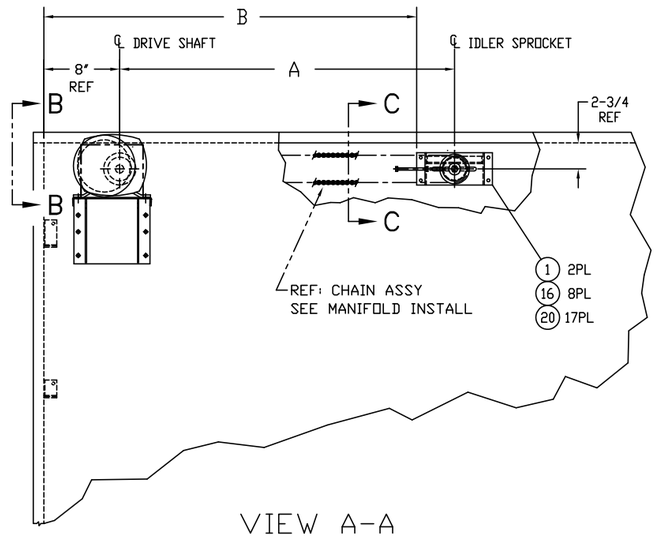
Assembly Number: D030097

MANIFOLD INSTALL,78003,LH

Item	Description	Part Number	Qty
1	MANIFOLD DRIVE INSTALLATION	B030003	1
2	MANIFOLD ASSEMBLY,78003,LH	D030103	1
3	MANIFOLD SUPPORT WELDMENT	X960128	2
4	TB T 4 1.00 AN	400028-85*5	5
6	TB R 1.741 .245 WALL R	R3896	10
7	CLAMP,HOSE,1-5/16 TO 2-1/4	3015017	8
8	CHAIN ASSY, #40 1/2P	X960179	2
9	PUSH BAR ASSY (52" WD UNITS)	Y780010-52	1
10	TOP SPRAY GUARD,78003	D010400	1
12	SCR,HEX HD,CAP, .19-32X1.00,SS	1001023	4
13	WSHR,FLT, .19 NOM ID,SST	1003009	16
14	NUT,HEX,LOCK, .19-32,SST	1002023	4
15	SCR,PAN HD,PHL, .19-32X .38,SS	1001014	18
16	WSHR,LOCK,SPR, .19ND,SST	1003002	18
17	SCR,HEX HD,CAP, .25-20X1.75,SS	1001031	16
18	NUT,HEX, .25-20,SST	1002003	16
19	WSHR,LOCK,SPR, .25ND,SST	1003003	16
20	WSHR,FLT, .25 NOM ID,SST	1003010	16
22	HOSE BARB,1.25IDX1.00MPT,SST	3010646	4
23	TEE, .75FPX .75FPX .75FP,SST	3010235	1
24	TUBE,RAIL,7603	A010370	1
25	HOSE, .75ID,RED,200DEG,MANF	3013034	12
26	CLAMP,HOSE,7/8 TO 1-1/4	3015014	8
27	HOSE BARB, .75IDX .75MPT,SST	3010647	2
28	NIPPLE,CLOSE, .75NPT,SST	3010370	1



NOTE: THIS VIEW SHOWS THE LOAD END FOR A RH UNIT.



VIEW A-A

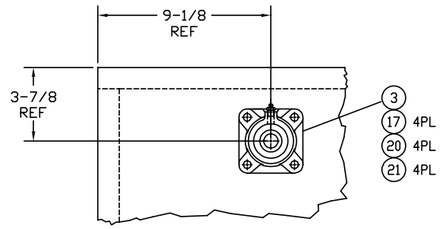
UNIT	DIMENSION	
	A (REF – SEE NOTE 1)	B (REF – SEE NOTE 2)
7800-3 (88", LG. UNIT)	36-13/16	41-3/8
7800-4 (106", LG. UNIT)	45-13/16	49-1/4
7800-5 (120", LG. UNIT)	52-13/16	56-13/16

NOTE: 1) DIM 'A' IS BASED ON CHAIN LENGTH AND IS DETERMINED BY MANIFOLD TRAVEL.

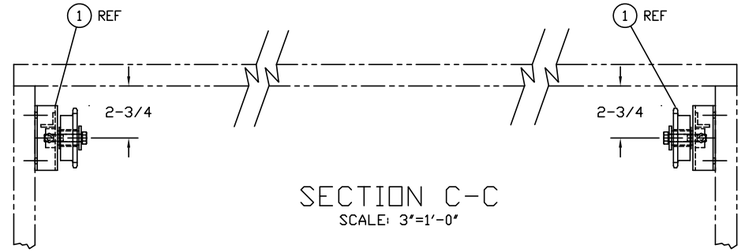
2) DIM 'B' IS A CHECK DIMENSION FOR IDLER ASSEMBLY LOCATION. TEMPLATES SHOULD BE USED TO LOCATE IDLER ASSEMBLIES. IDLER ASSEMBLIES SHOULD NOT INTERFER WITH THE INSTALLATION OF SEAM COVERS.

3) REFER TO TOP BILL OF MATERIAL FOR THE UNIT THIS THIS MANIFOLD DRIVE IS BEING BUILT FOR SO THAT THE CORRECT MOTOR IS SELECTED. ASSEMBLIES SHOULD NOT INTERFER WITH

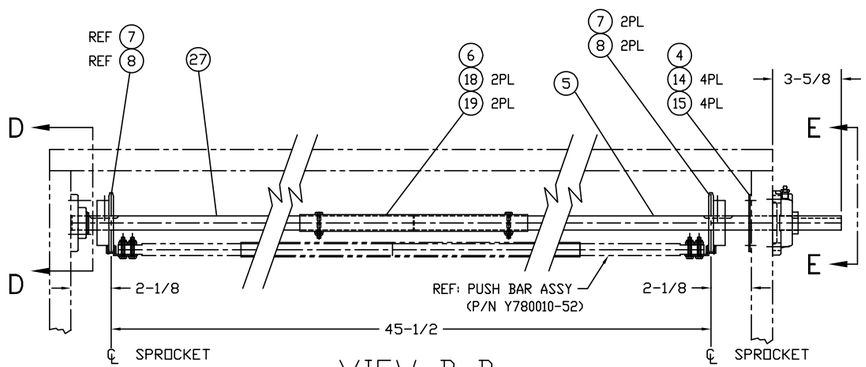
208 VOLT 60 HZ: B020086 – ITEM 604 MOTOR #5101002
240 VOLT 60 HZ: B020087 – ITEM 604 MOTOR #5101002
380 VOLT 60 HZ: B020088 – ITEM 604 MOTOR #5101002
415 VOLT 60 HZ: B020089 – ITEM 604 MOTOR #5101002
480 VOLT 60 HZ: B020090 – ITEM 604 MOTOR #5101002
600 VOLT 60 HZ: B020091 – ITEM 604 MOTOR #5101002



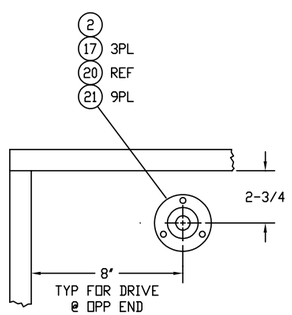
VIEW E-E
SCALE: 3"=1'-0"



SECTION C-C
SCALE: 3"=1'-0"



VIEW B-B
SCALE: 3"=1'-0"
(MOTOR & COUPLING NOT SHOWN)



SECTION D-D
SCALE: 3"=1'-0"

0 6" 1'-0" 2'-0"
BAR SCALE W-8

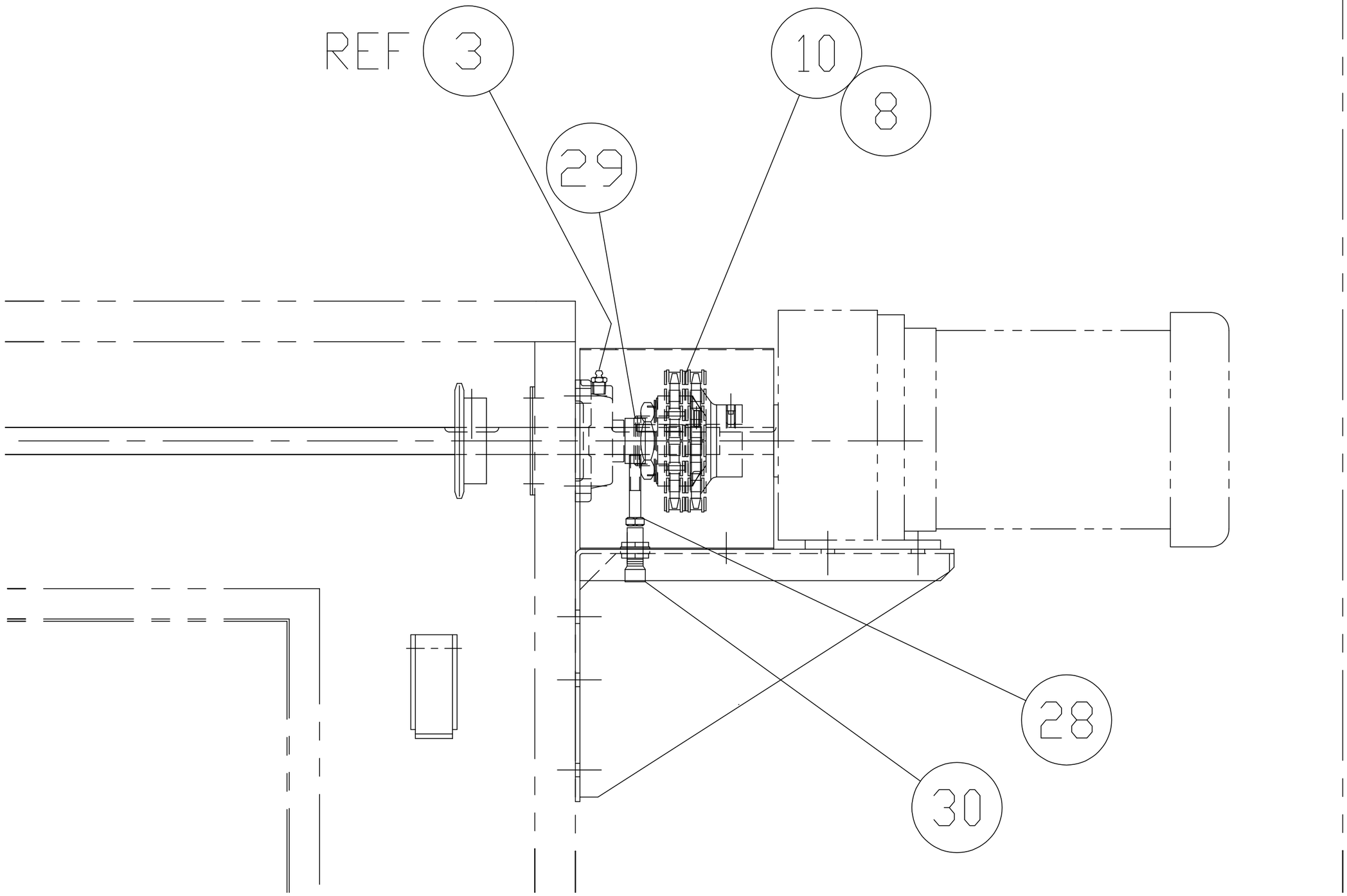
N/A: FINAL ASSEMBLY

LET	REVISION	BY	DATE
C	EC# 121373	KPR	10/21/03
B	EC# 121204	KPR	7/23/03
A	EC# 121023	EMD	3/13/03

BREAK ALL EDGES
TOLERANCE UNLESS OTHERWISE SPECIFIED
FRACTIONS ± 1/16
1 PLACE DECIMAL ± .1
2 PLACE DECIMAL ± .02
3 PLACE DECIMAL ± .005
ANGLE ± 1°

MDT Biologic Co.
formerly CESCO
Mercersburg, PA
Technology For Life

TITLE: MANIFOLD DRIVE INSTALLATION
PRODUCT: 7800
SCALE: 1-1/2"=1'-0"
DRAWN BY / DATE: EMD 2/24/03
DWG / PART NO: B030003
APPROVED BY / DATE:
C


REF 3
10
8
29
28
30

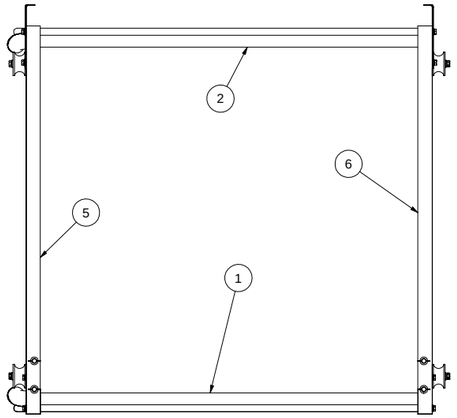
Assembly Number: B030003

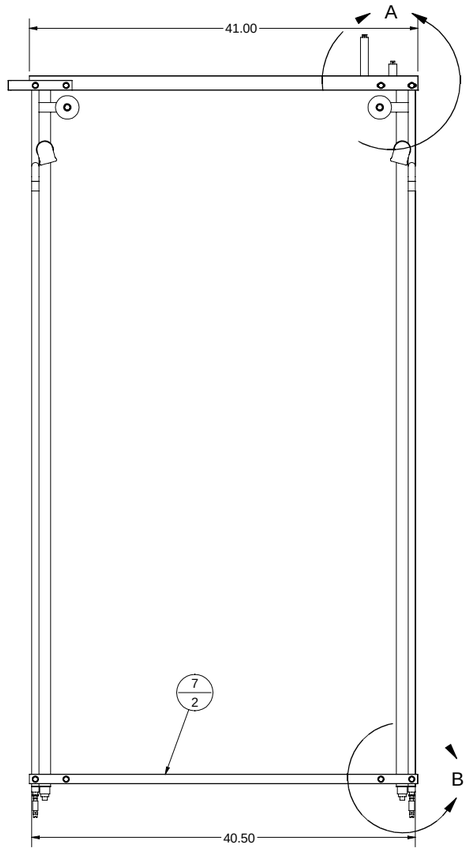
MANIFOLD DRIVE INSTALLATION

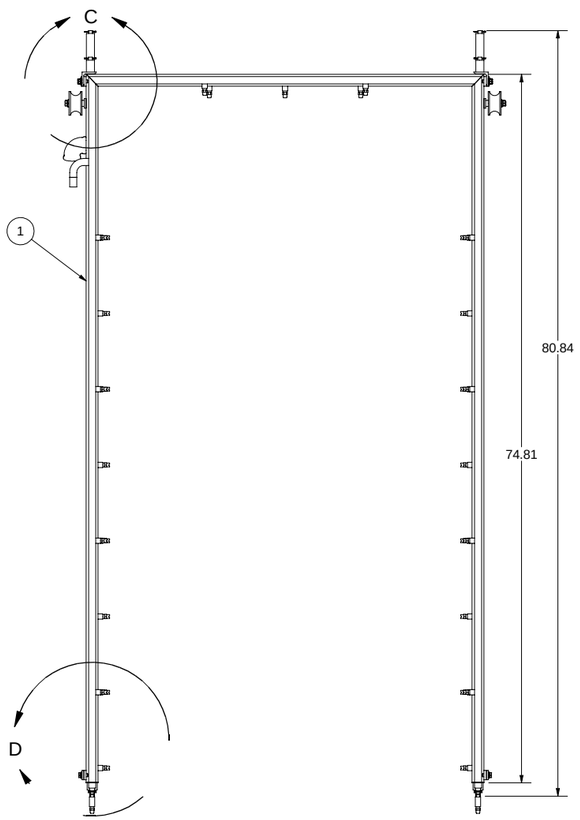
Item	Description	Part Number	Qty
1	IDLER ASSEMBLY	Z830041	2
2	BEARING,FLANGE,3-BOLT,.75"BORE	6004017	2
3	BRG,.75"BORE,4-BOLT FLANGE	6004009	1
4	SEAL DETAILS, DRIVE SHAFT	X810018	1
5	SHAFT DETAIL, 25.13 LG	B000213	1
6	COUPLING,SHAFT,DRIVE	X800083	1
7	SPROCKET, #41-1/2P 18T 3/4BORE	Y940580	2
8	SB T 3 .188	401132-1*8	3
9	MOTOR MOUNT	Y960262	1
10	COUPLING ASSY COMPLETE	6003000	1
12	DRIVE COUPLING GUARD	Y960745	1
13	SCR,PAN HD,PHL, .19-32X .25,SS	E5057	4
14	SCR,PAN HD,PHL, .19-32X .38,SS	1001014	11
15	WSHR,LOCK,SPR, .19ND,SST	1003002	15
16	SCR,HEX HD,CAP, .25-20X .75,SS	1001027	8
17	SCR,HEX HD,CAP, .25-20X1.00,SS	1001028	7
18	SCR,HEX HD,CAP, .25-20X1.25,SS	1001029	2
19	NUT,HEX,LOCK, .25-20,SST	1002024	2
20	WSHR,LOCK,SPR, .25ND,SST	1003003	17
21	WSHR,FLT, .25 NOM ID,SST	1003010	17
22	SCR,HEX HD,CAP, .31-18X1.00,SS	1001038	4
23	WSHR,LOCK,SPR, .31ND,SST	1003004	10
24	WSHR,FLT, .31 NOM ID,SST	1003011	10
25	SCR,HEX HD,CAP, .31-18X .75,SS	P0030030	6
26	WSHR,LOCK,SPR, .38ND,SST	1003005	4
27	SHAFT DETAIL, 29.25 LG	B000216	1
28	SCR,HEX HD,CAP, .31-18X1.50,SS	1001039	1
29	SHAFT COLLAR, SS 3/4 W/SETSCRE	1004005	1
30	SWITCH,PROX,4MM,12MM DIA	61301605134	1

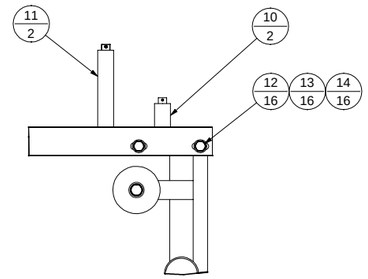
DRAWING/PART NO:
D030103

NOTES:
1) MANIFOLD MUST BE ASSEMBLED IN PLACE, INSIDE UNIT
2) SPRAY NOZZLES, ITEM 9 & 22 TO BE ORIENTATED 15˚ FROM VERTICAL; ORIENT NOZZLES ON LEFT AND RIGHT SIDES OF MANIFOLD IN OPPOSITE DIRECTIONS.

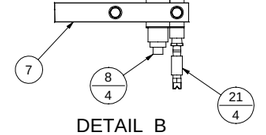




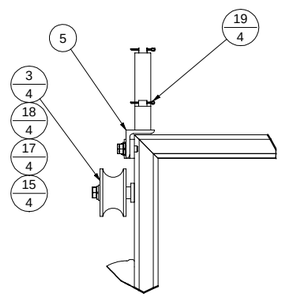




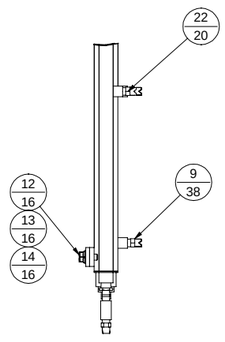
DETAIL A
SCALE 1 / 4



DETAIL B
SCALE 1 / 4



DETAIL C
SCALE 1 / 4



DETAIL D
SCALE 1 / 4

REV	EC NUMBER	BY	DATE
A	121319	KPR	08/25/03

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ALL DIMENSIONS ARE OUTSIDE TO OUTSIDE UNLESS NOTED		DRAWN BY ROESSER	8/12/2003
ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06		
.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
∠	+/- 1˚	THIRD ANGLE PROJECTION	

Getinge Sourcing LLC. 1777 E. Henrietta Rd. Rochester, NY 14623

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TITLE

MANIFOLD ASSEMBLY,78004,LH

SIZE		DWG NO	REV
D		D030103	A

PROJECT NO.

SHEET 1 OF 1

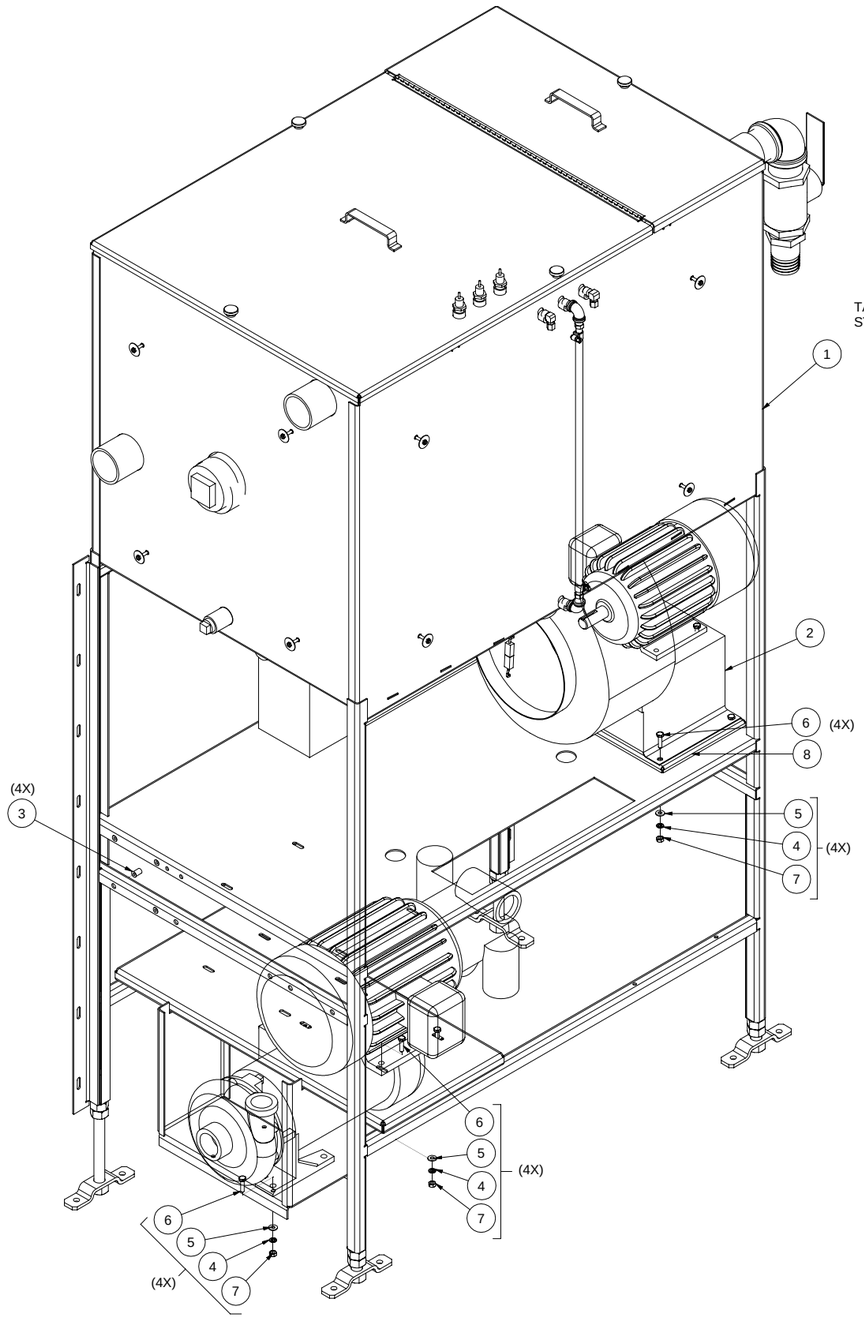
Assembly Number: D030103

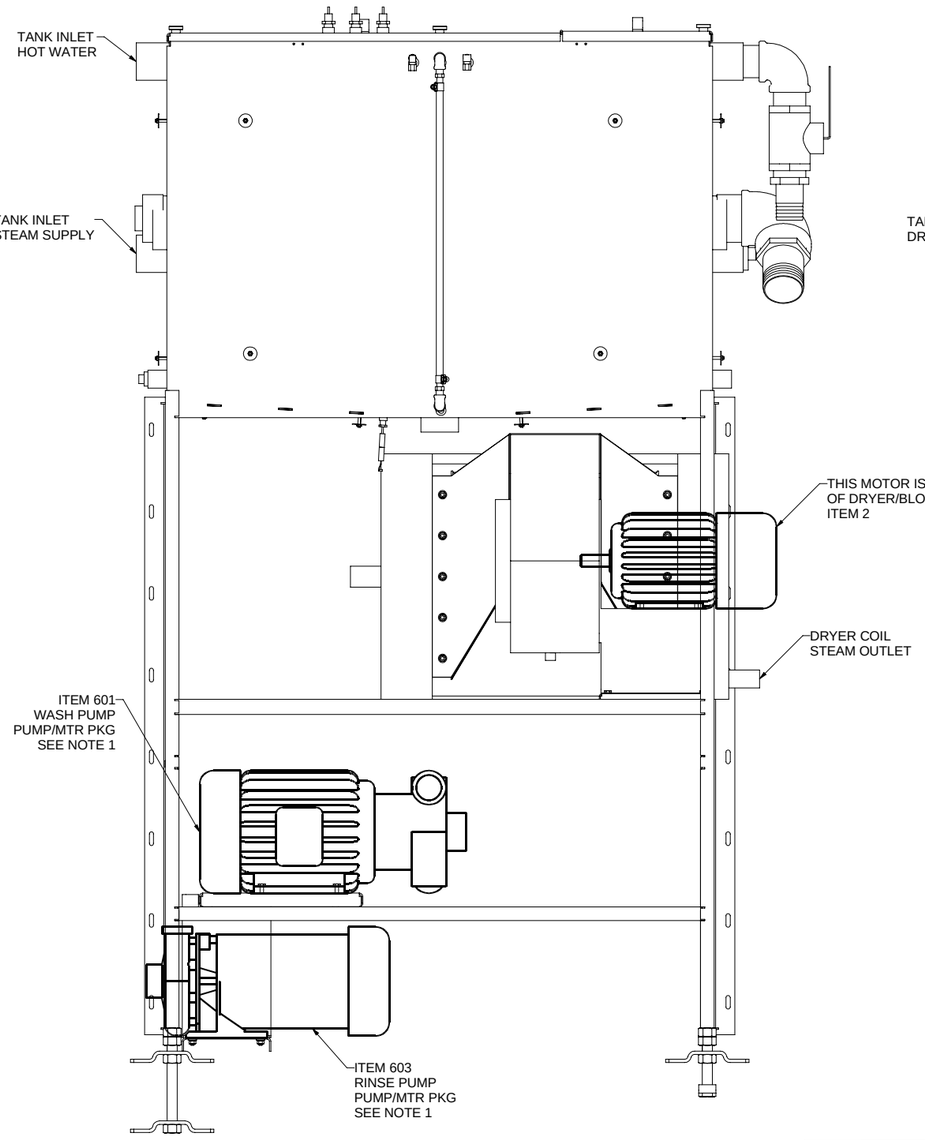
MANIFOLD ASSEMBLY,78003,LH

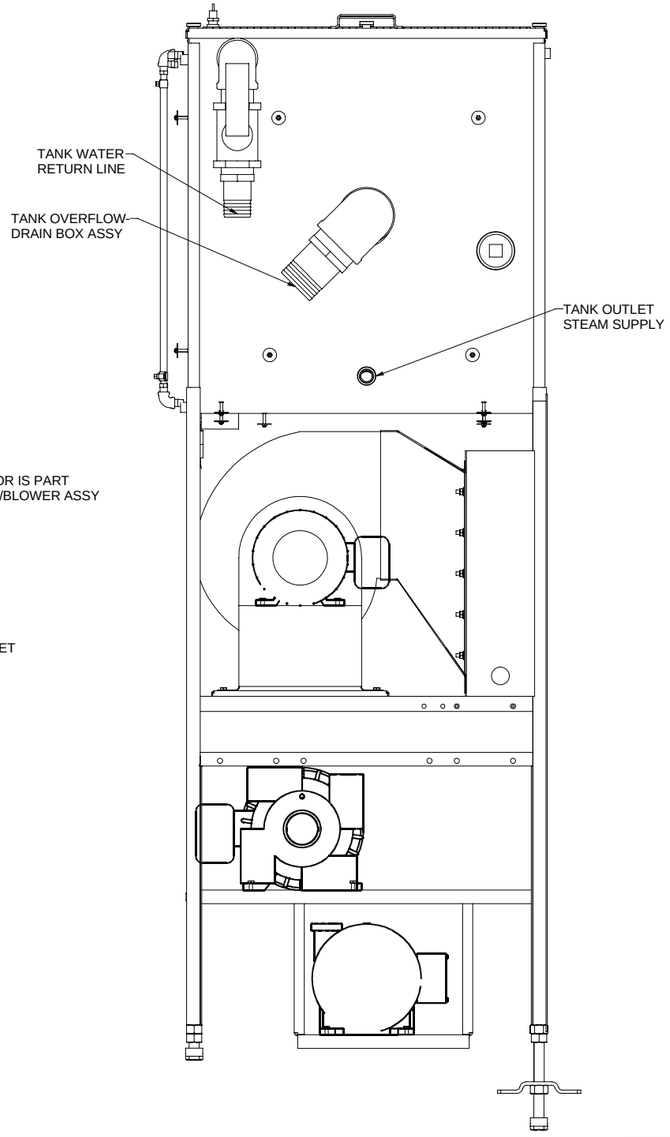
Item	Description	Part Number	Qty
1	DBL LOOP MANF WLDMNT,7800LH	D010381	1
2	DBL LOOP MANF WLDMNT,7800RH	D010380	1
3	ROLLER, .75"PIPE RAIL	X740047	4
4	SPACER,ROLLER	X840001	4
5	TOP STRINGER	Z940042-3	1
6	TOP STRINGER	Z940042-4	1
7	BOTTOM CONNERTOR	Y940043	2
8	PLUG,PIPE, .50MPT,SST,150#	P0046955	4
9	NOZZLE,SPRAY,.13NPT,4GPM,303SS	3014000	38
10	SLEEVE,WEAR,SHORT	X740037	2
11	SLEEVE,WEAR,LONG	X740038	2
12	SCR,HEX HD,CAP, .31-18X .75,SS	P0030030	16
13	WSHR,LOCK,SPR, .31ND,SST	P0030200	16
14	WSHR,FLT, .31 NOM ID,SST	P0030400	16
15	SCR,HEX HD,CAP, .38-16X2.50,SS	P0030021	4
16	NUT,HEX, .38-16,SST	P0030106	4
17	WSHR,LOCK,SPR, .38ND,SST	P0030204	4
18	WSHR,FLT, .38 NOM ID,SST	P0030401	4
19	PIN, COTTER, 3/32" X 1", SS	400691	4
20	STOP	X980120	2
21	ASSY,CHK,DRAIN,RINSE MANIFOLD	B030404	4
22	NOZZLE,SPRAY, .13MPT	3014032	20

DRAWING/PART NO:
D030095

NOTES:
1) REFER TO TOP BILL OF MATERIAL FOR THE UNIT THIS DRYER IS BEING BUILT FOR SO THAT THE CORRECT PUMP/MOTOR PACKAGE IS SELECTED
208 VOLT 60 HZ: B020086 - ITEM 601 PUMP #5001014 AND ITEM 603 PUMP #B040011
240 VOLT 60 HZ: B020087 - ITEM 601 PUMP #5001014 AND ITEM 603 PUMP #B040011
380 VOLT 50 HZ: B020088 - ITEM 601 PUMP #5001023 AND ITEM 603 PUMP #B040012
415 VOLT 50 HZ: B020089 - ITEM 601 PUMP #C000194 AND ITEM 603 PUMP #B0400131
480 VOLT 60 HZ: B020090 - ITEM 601 PUMP #5001014 AND ITEM 603 PUMP #B040011
600 VOLT 60 HZ: B020091 - ITEM 601 PUMP #5001021 AND ITEM 603 PUMP #B040014







ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	D030043	TANK ASSY,MECH. CORE,LH,7800
2	1	D030072	DRYER ASSY, LH, MECH. CORE, 7800
3	4	401301	INSERT, 1/4-20, MONEL400, HOLE SZ-25/64 (.3906), .027-.1
4	12	P0030203	1/4" DIA LOCKWASHER, S/S
5	12	P0030403	1/4 " FLAT WASHER, 304SS
6	12	P0030012	1/4"-20 UNC X 1" LG HEX HEAD BOLT
7	12	P0030102	1/4 -20UNC HEX NUT, 304 SS
8	1	D030085	PNL, STAND, DRYER BLOWER, 7800

REV	EC NUMBER	BY	DATE
D	121672	CC	06/25/04
C	121396	KPR	10/22/03
B	121131	KR	04/03/03
A	121048	KR	03/26/03

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ALL DIMENSIONS ARE OUTSIDE TO OUTSIDE UNLESS NOTED		DRAWN BY KRAJESKI	2/18/2003
ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO: D030094	
.XX	+/- .06	DO NOT SCALE THIS DRAWING	
.XXX	+/- .020	THIRD ANGLE PROJECTION	
∠	+/- 1°		

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TITLE
MECH. CORE ASSY, LH, 7800

SIZE		DWG NO	REV
D		D030095	D

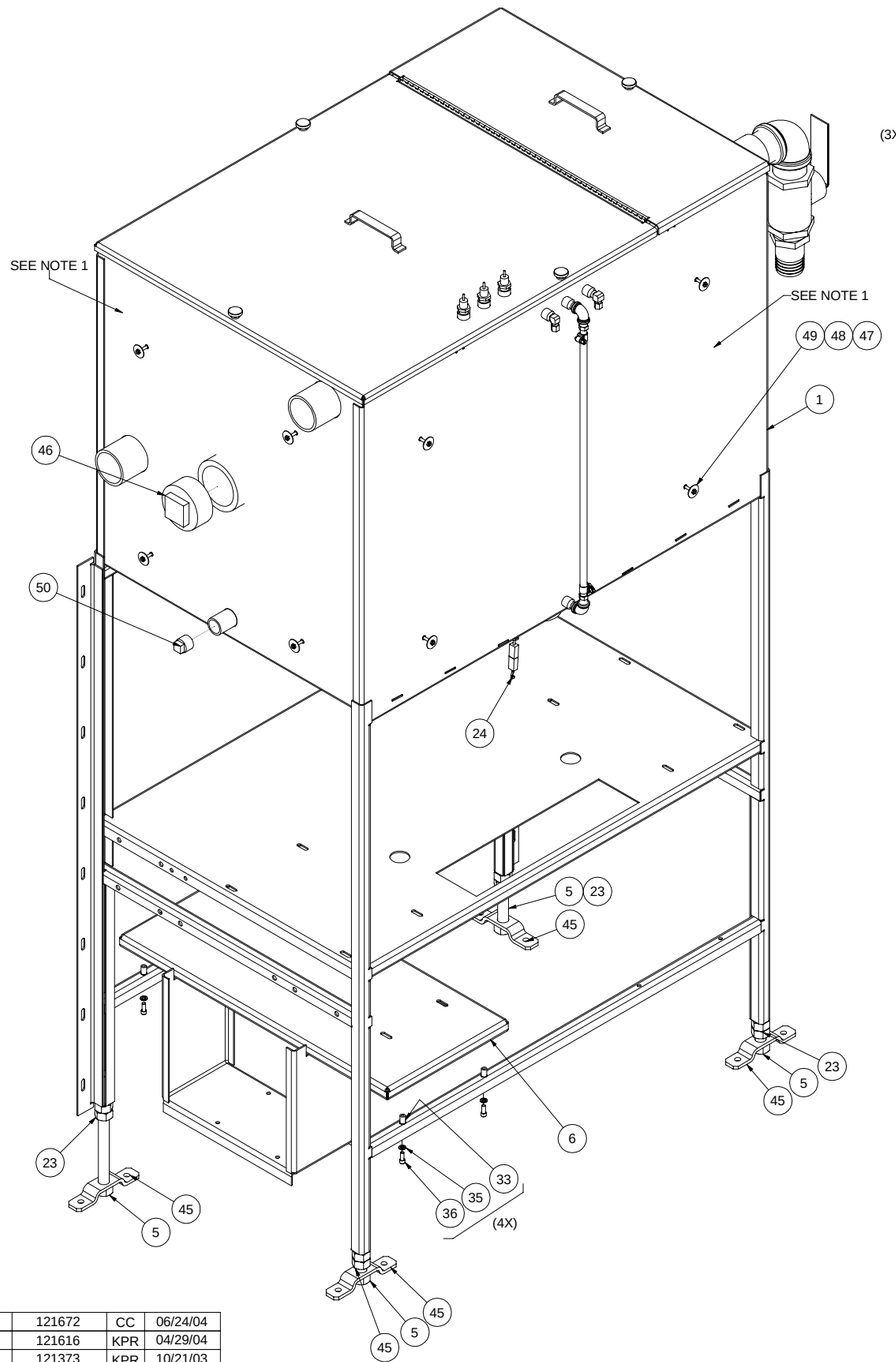
PROJECT NO. 7800 SHEET 1 OF 1

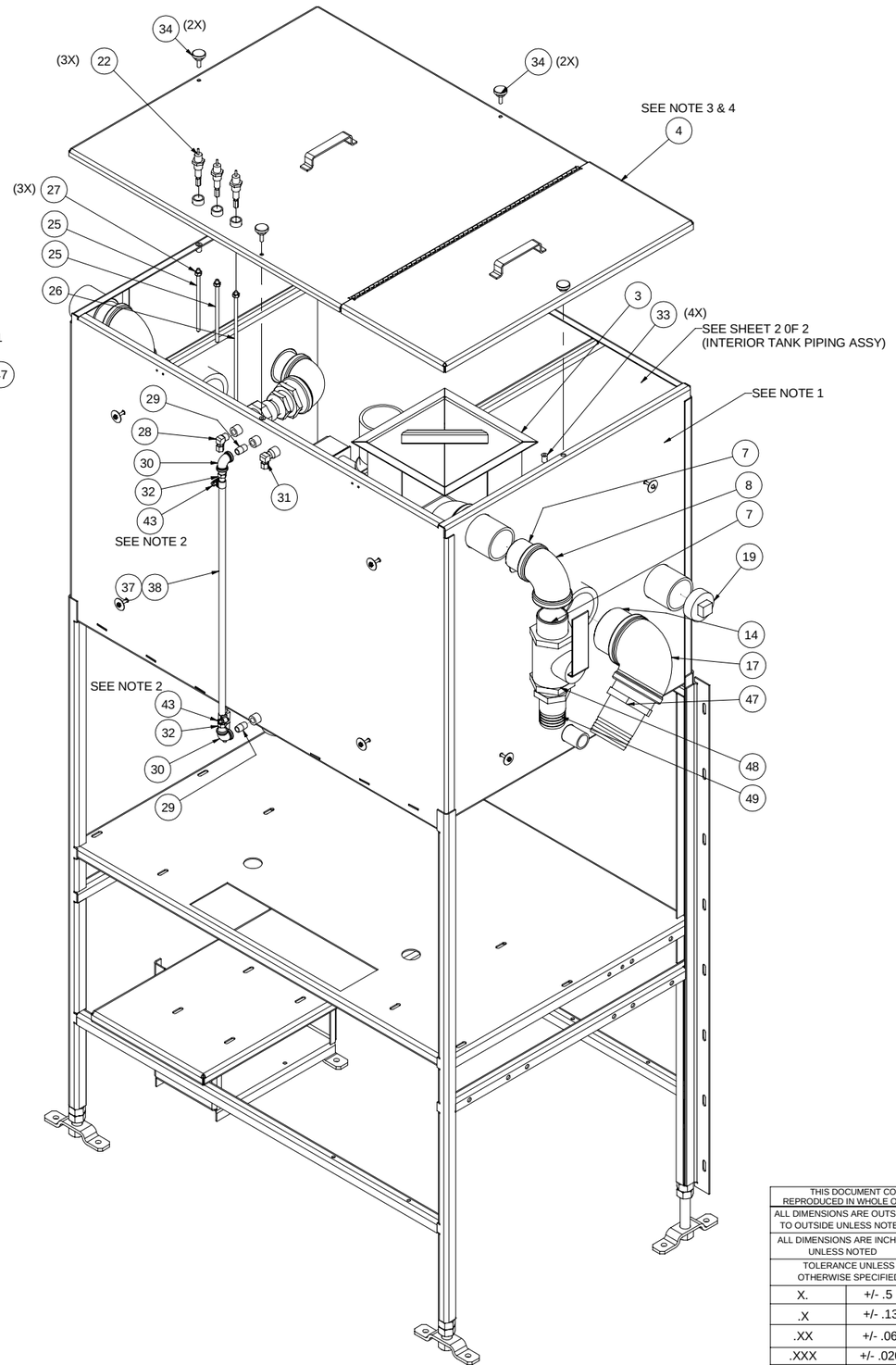
Assembly Number: D030095

MECH CORE ASSY,LH,7800

Item	Description	Part Number	Qty
1	TANK ASSY,MECH CORE,LH,7800	D030043	1
2	DRYER ASSY,LH,MECH CORE,7800	D030072	1
3	INSERT, 1/4-20UNC, MONEL, AVK	401301	4
4	WSHR,LOCK,SPR, .25ND,SST	P0030203	12
5	WSHR,FLT, .25 NOM ID,SST	P0030403	12
6	SCR,HEX HD,CAP, .25-20X1.00,SS	P0030012	12
7	NUT,HEX, .25-20,SST	P0030102	12
8	PNL,STAND,DRYER BLOWER,7800	D030085	1

DRAWING/PART NO:
D030043





NOTES

1) ATTACH INSULATION TO THESE SIDES AND BOTTOM OF TANK USING WELD STUDS, FLAT WASHERS AND HEX NUTS. STUDS SHOWN IS APPROXIMATE LOCATION.

2) USE HOSE CLAMP, TO SECURE TUBING ONTO BARB FITTING.

3) CLEAN TANK COVER BEFORE ATTACHING JOINT SEAL.

4) ATTACH JOINT SEAL ONLY TO SMALLER SIDE OF COVER AND LEAVE CLEARANCE FOR THUMB SCREW.

FOR VIEWS OF INTERIOR PIPING SEE SHEET 2.

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	D030033	TANK ASSY,WELDMENT,7800
2	1	D030034	COIL ASSY,STEAM,7800
3	1	D030035	SCREEN WLDMNT,TANK,7800
4	1	D030036	COVER ASSY,TANK,7800
5	4	D030038	FOOT,LEVELING,MECH. CORE,7800
6	1	B040017	WLDMNT,SHELF,MOTOR,MECH. CORE,7800
7	5	P0047028	CLOSE NIPPLE 2" NPT (SCH 40), SS
8	4	P0047046	2" NPT, 90 DEG ELBOW, 150#, 304 S/S
9	1	P0047027	2" X 1-1/2" NPT, REDUCER BUSHING
10	1	P0046978	BUSHING,RED,THD,1-1/2 X 1,SS
11	1	P0047011	1" NPT 90 DEG ELBOW, SCH 40 304 S/S
12	2	P0047020	1 IN NPT UNION, S/S
13	4	P0047015	NIPPLE, CLOSE, 1" NPT
14	2	P0046927	CLOSE NIPPLE 3" NPT (SCH 40), SS
15	1	P0046906	3 IN NPT UNION, S/S
16	1	P0046873	NIPPLE,3.00NPTX12.00 L,SST
17	2	P0046905	ELBOW, 90 ,3",SST
18	1	D030373	NIPPLE,3 NPT,5 LG,ONE END
19	1	P0046979	2" NPT, PIPE PLUG, S/S
20	2	P0047016	3/4 IN NPT CLOSE NIPPLE, S/S
21	1	P0047021	3/4 IN NPT UNION, S/S
22	3	2011002	LEVEL CONTROL - WARRICK
23	4	P0030559	NUT,HEX, .75-10,SST
24	1	401126	PROBE ASSY,THERMOCOUPLE
25	2	D030374	PROBE,LEVEL,5.75 LG,.25-20
26	1	D030040	PROBE,LEVEL,21.25 LG,.25-20
27	3	P0030102	1/4 -20UNC HEX NUT, 304 SS
28	1	B030410	ELB,CMP,90, .25MPX .378DT,NYLON
29	2	P0047017	1/4" NPT, CLOSE NIPPLE
30	2	P0047013	90 DEG ELBOW, 1/4" NPT
31	1	46317	ELB,CMP,90,.25MPT X .25ODT,BRS
32	2	8004023	ADPTR,STRT,1/4MPTX3/8BARB,SST
33	8	401301	INSERT, 1/4-20, MONEL400, HOLE SZ-25/64 (.3906), .027-.1
34	4	400414	SCR,THUMB, .25-20X .75,SS
35	4	P0030203	1/4" DIA LOCKWASHER, S/S
36	4	P0030139	SHCS 1/4-20 UNC X 5/8" LG S/S
37	1	D030042	BALL,.313DIA,POLYPROPYLENE
38	1	D030070	TUBE, SIGHT, TANK FILL, 7800
39	1.5	R3482	IN .75 48.00 96.00 R
40	22	1005002	STUD,WELD,.19-32 X 1.00L, COPPER-PLATED
41	22	400294	WSHR, FLT, .20X1.00X.04THK,SST
42	22	1002023	NUT,HEX,LOCK,.190-32UNF,SST
43	2	3015024	CLAMP,HOSE,.50 - .90 ID, SST
44	8	3021000	SEAL,JOINT,RBR,DBL WIDE
45	4	B030405	BRACKET,SEISMIC MNTG,M.C.,7800
46	1	P0046903	3" NPT, PIPE PLUG, S/S,150#
47	1	3010651	HOSE BARB,3.00ID X3.00MPT,SST
48	1	P0011339	HAND BALL VALVE 2 NPT,SST
49	1	3010648	HOSE BARB,2.00ID X2.00MPT,SST
50	1	P0047041	3/4" NPT, PIPE PLUG, S/S

REV	EC NUMBER	BY	DATE
E	121672	CC	06/24/04
D	121616	KPR	04/29/04
C	121373	KPR	10/21/03
B	121204	KPR	07/24/03
A	121048	KR	03/25/03

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ALL DIMENSIONS ARE OUTSIDE TO OUTSIDE UNLESS NOTED		DRAWN BY ROESSER	2/13/2003
ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06	DO NOT SCALE THIS DRAWING	
.XXX	+/- .020	THIRD ANGLE PROJECTION	
	+/- 1˚		

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TITLE

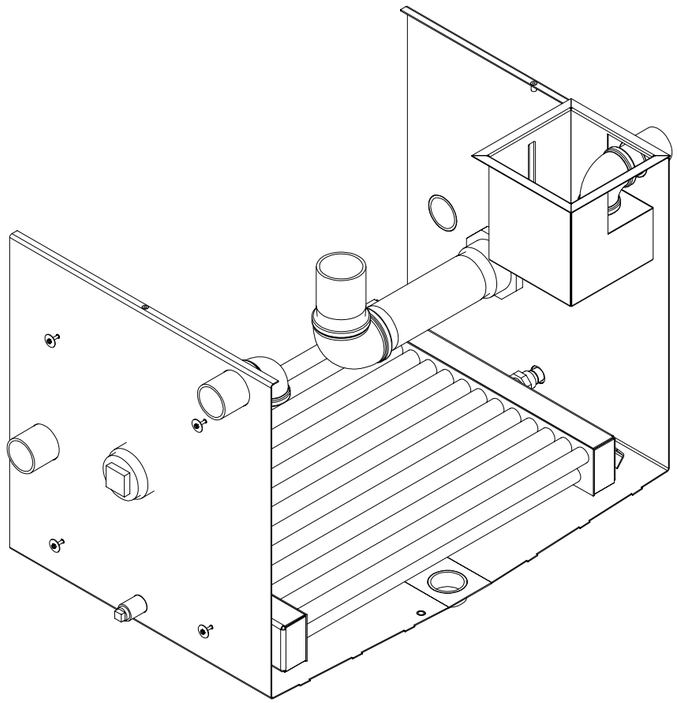
TANK ASSY,MECH. CORE,LH,7800

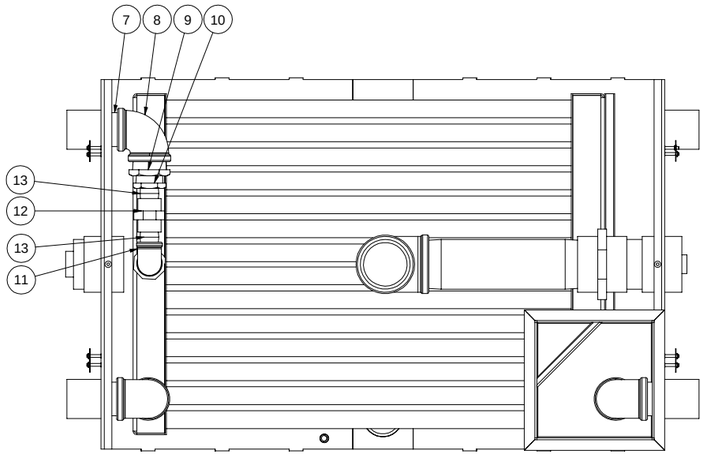
SIZE		DWG NO	REV
D		D030043	E

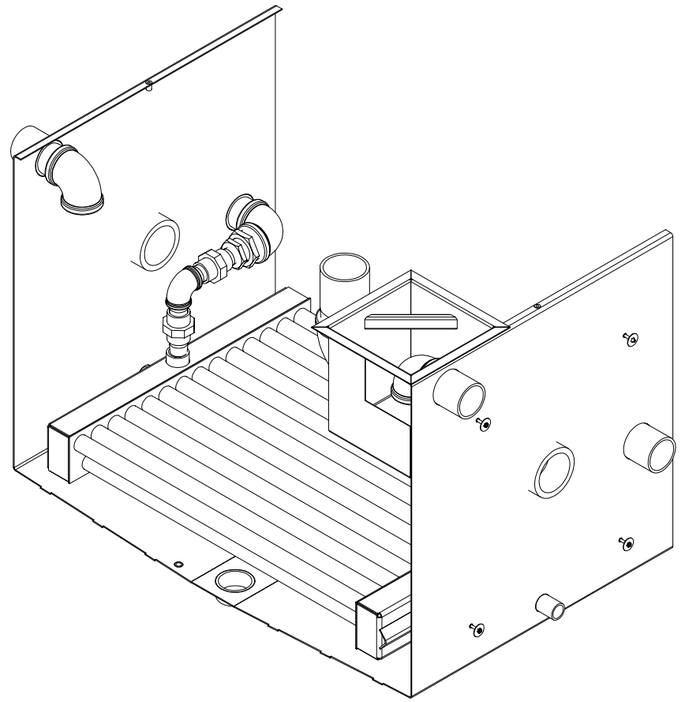
PROJECT NO.

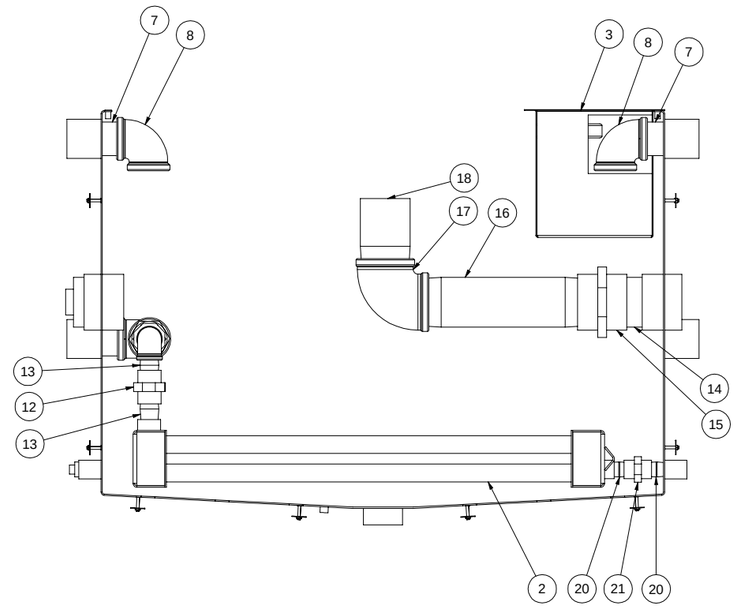
SHEET 1 OF 2

DRAWING/PART NO:
D030043









	SEE SHEET 1		
REV	EC NUMBER	BY	DATE

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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06		
.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
∠	+/- 1°	THIRD ANGLE PROJECTION	

Getinge Sourcing LLC. 1777 E. Henrietta Rd. Rochester, NY 14623

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TITLE

TANK ASSY,MECH. CORE,LH,7800

SIZE		DWG NO	REV
D		D030043	E

PROJECT NO.

SHEET 2 OF 2

Assembly Number: D030043

TANK ASSY,MECH CORE,LH,7800

Item	Description	Part Number	Qty
1	TANK WLDMNT,7800	D030033	1
2	COIL ASSY,STEAM,7800	D030034	1
3	SCREEN WLDMNT,TANK,7800	D030035	1
4	COVER ASSY,TANK,7800	D030036	1
5	FOOT,LEVELING,MECH CORE,7800	D030038	4
6	WLDMT,SHELF,MTR,MECH CORE,7800	B040017	1
7	NIPPLE,CLOSE,2.00NPT,SST	P0047028	5
8	ELB,FEM,90,2.00FPX2.00FP,SST	P0047046	4
9	RDCR,BSHG,2.00MPX1.50FP,SST	P0047027	1
10	RDCR,BSHG,1.50MPX1.00FP,SST	P0046978	1
11	ELB,FEM,90,1.00FPX1.00FP,SST	P0047011	1
12	UNION,FEM,1.00FPX1.00FP,SST	P0047020	2
13	NIPPLE,CLOSE,1.00NPT,SST,SCH	P0047015	4
14	NIPPLE,CLOSE,3.00NPT,SST	P0046927	2
15	UNION,FEM,3.00FPX3.00FP,SST	P0046906	1
16	NIPPLE,3.00NPTX12.00 L,SST	P0046873	1
17	ELB,FEM,90,3.00FPX3.00FP,SST	P0046905	2
18	NIPPLE,3.00NPT,5 LG,ONE END	D030373	1
19	PLUG,PIPE,2.00MPT,SST,150#	P0046979	1
20	NIPPLE,CLOSE, .75NPT,SST	P0047016	2
21	UNION,FEM, .75FPX .75FP,SST	P0047021	1
22	PROBE,LEVEL CONTROL	2011002	3
23	NUT,HEX, .75-10,SST	P0030559	4
24	PROBE ASSY,THERMOCOUPLE	401126	1
25	PROBE,LEVEL,5.75 LG, .25-20	D030374	2
26	PROBE,LEVEL,21.25LG, .25-20	D030040	1
27	NUT,HEX, .25-20,SST	P0030102	3
28	ELB,CPRSN,90, .375TUBEX.25NPTF	B030410	1
29	NIPPLE,CLOSE, .25NPT,SST	P0047017	2
30	ELB,FEM,90, .25FPX .25FP,SST	P0047013	2
31	ELB,CMP,90, .25MPX .25DT,BRS	46317	1
32	ADPTR,STRT,1/4MPTX3/8BARB,SST	8004023	2
33	INSERT, 1/4-20UNC, MONEL, AVK	401301	8
34	SCR,THUMB, .25-20X .75,SS	400414	4
35	WSHR,LOCK,SPR, .25ND,SST	P0030203	4
36	SCR,SOC HD,CAP, .25-20X .63,SS	P0030139	4
37	BALL, .313DIA,POLYPROPYLENE	D030042	1
38	TUBE,SIGHT,TANK FILL,7800	D030070	1
39	IN .75 48.00 96.00 R	R3482	2
40	STUD, 10-32X1 COPPER-PLATED	1005002	22
41	WSHR,FLT, .20X1.00X.04THK,SST	400294	22
42	NUT,HEX,LOCK, .19-32,SST	1002023	22
43	CLAMP,HOSE,1/2 TO 29/32	3015024	2
44	SEAL,JOINT,RBR,DBL WIDE	3021000	8
45	BRKT,SEISMIC MTG,M.C.,7800	B030405	4
46	PLUG,PIPE,3.00MPT,SST,150#	P0046903	1
47	HOSE BARB,3.00ID X3.00MPT,SST	3010651	1
48	BALL VALVE, SST,2.00 NPT	P0011339	1

Assembly Number: D030043

TANK ASSY,MECH CORE,LH,7800

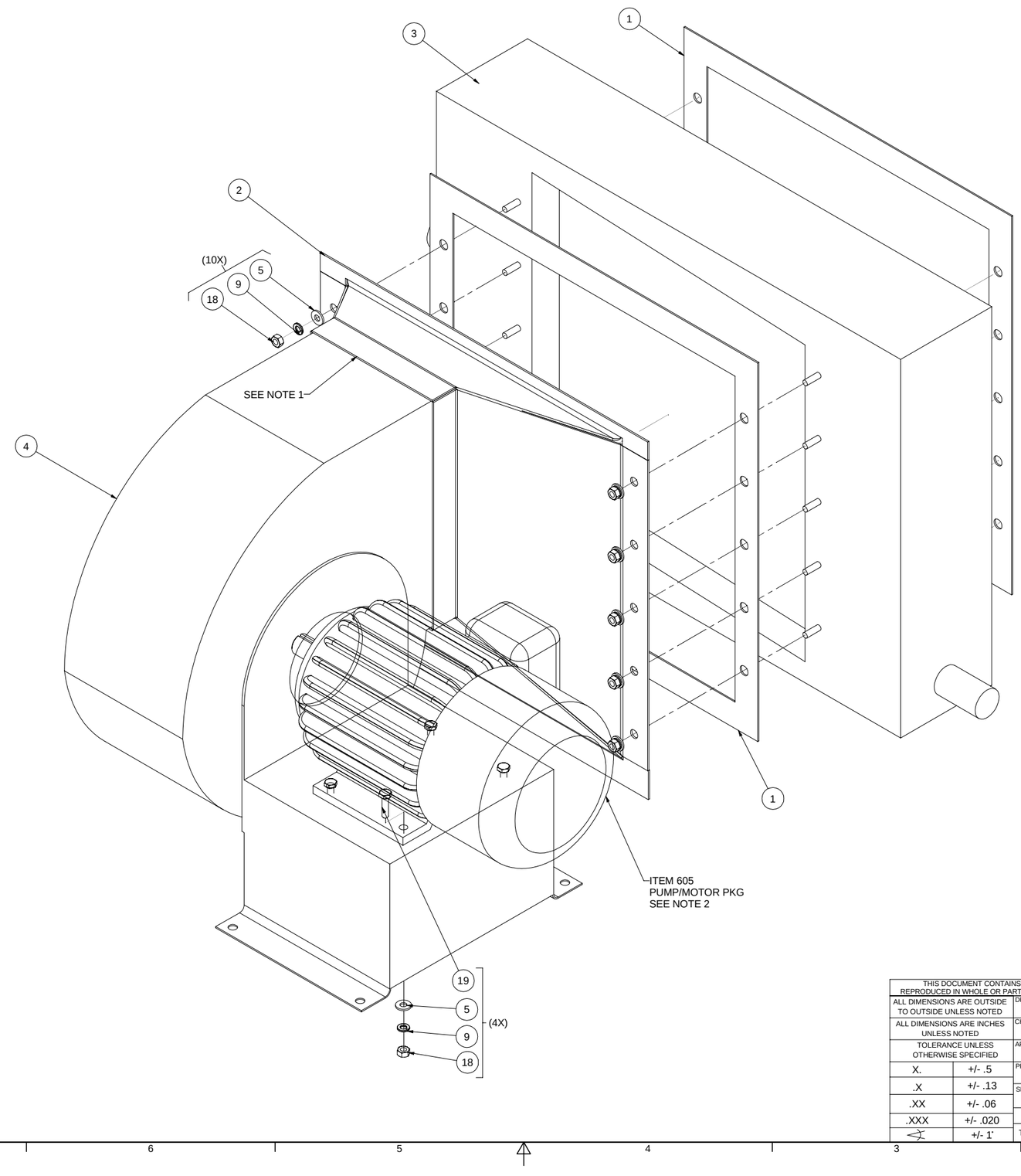
Item	Description	Part Number	Qty
49	HOSE BARB,2.00ID X2.00MPT,SST	3010648	1
50	PLUG,PIPE, .75MPT,SST,150#	P0047041	1

DRAWING/PART NO:
D030072

NOTES:

1) USE SILICONE ON JOINT BETWEEN BLOWER AND EXPANSION CHAMBER.

2) REFER TO TOP BILL OF MATERIAL FOR THE UNIT THIS DRYER IS BEING BUILT FOR SO THAT THE CORRECT PUMP/MOTOR PACKAGE IS SELECTED. THE POSSIBLE CHOICES ARE:
208 VOLT 60 HZ: B020086 - ITEM 605 BLOWER #5101010
240 VOLT 60 HZ: B020087 - ITEM 605 BLOWER #5101010
380 VOLT 50 HZ: B020088 - ITEM 605 BLOWER #5101010
415 VOLT 50 HZ: B020089 - ITEM 605 BLOWER #5101010
480 VOLT 60 HZ: B020090 - ITEM 605 BLOWER #5101010
600 VOLT 60 HZ: B020091 - ITEM 605 BLOWER #5101011



ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	B040038	GASKET,DRYER,7800
2	1	D030378	WLDMNT, EXP CHMBR, DRYER, 7800
3	1	D030073	COIL STEAM, 15 X 15, DRYER
4	1	D030377	BLOWER,MODIFIED W/ DRAIN TEE
5	14	P0030403	1/4 " FLAT WASHER, 304SS
9	14	P0030203	1/4" DIA LOCKWASHER, S/S
14	1	3019000	SEALANT,SILICONE TUBE
18	14	P0030102	1/4 -20UNC HEX NUT, 304 SS
19	4	P0030012	1/4"-20 UNC X 1" LG HEX HEAD BOLT

REV	EC NUMBER	BY	DATE
H	121672	CC	06/25/04
G	121555	KPR	03/26/04
F	121464	KPR	02/04/04
E	121204	KPR	07/29/03
D	121131	KR	04/03/03
C	121107	KPR	03/25/03
B	121096	KR	03/17/03
A	121048	KR	03/12/03

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ALL DIMENSIONS ARE OUTSIDE TO OUTSIDE UNLESS NOTED		DRAWN BY KRAJESKI	2/18/2003
ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06		
.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
∠	+/- 1°	THIRD ANGLE PROJECTION	

Getinge Sourcing LLC. 1777 E. Henrietta Rd. Rochester, NY 14623

THIS DRAWING WAS CREATED USING INVENTOR SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE. THE FILE NAME IS: D030072.iam

TITLE

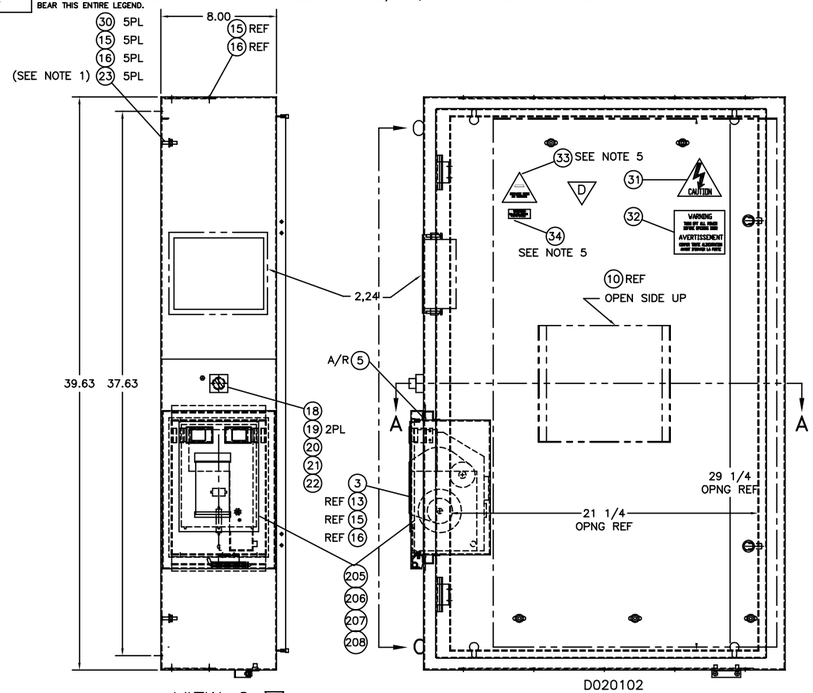
DRYER ASSY, LH, MECH. CORE, 7800

SIZE		DWG NO	REV
D		D030072	H
PROJECT NO.	7800	SHEET 1 OF	1

DRAWING/PART NO. 700474

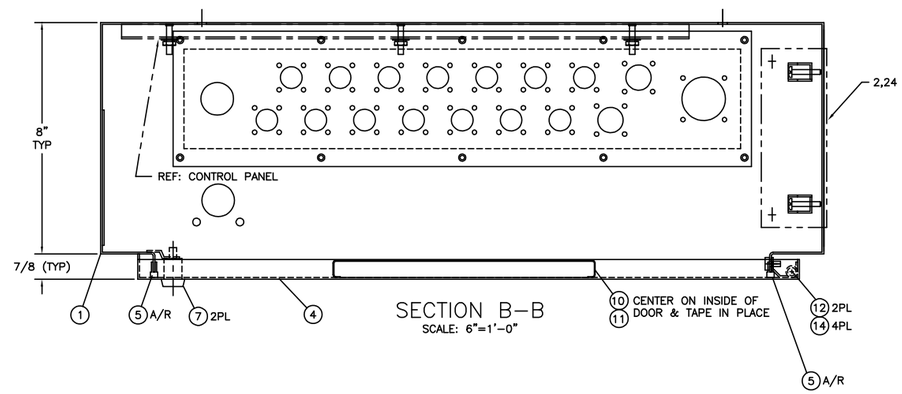
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF GETINGE/CASTLE, INC. AND IS SUBJECT TO BEING RETURNED UPON REQUEST. IT SHALL NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT WRITTEN PERMISSION OF GETINGE/CASTLE, INC. ANY AUTHORIZED REPRODUCTION MUST BEAR THIS ENTIRE LEGEND.

NOTES:
1) USE CONTROL PANEL (D030001) TO LOCATE WELD STUDS FOR LH. USE CONTROL PANEL (D030006) TO LOCATE WELD STUDS FOR RH.
2) LH & RH ASSEMBLIES USE THE SAME COMPONENTS (TO ASSEMBLE REFER TO VIEWS THIS DWG)
3) CONTROL PANEL SHOULD BE COMPLETE, BENCH ASSEMBLED WITH ELECTRICAL COMPONENTS BEFORE BEING INSTALLED IN BOX
4) FOR CONTROL PANEL, POWER SWITCH AND OTHER ITEMS REFER TO MAIN ELECTRICAL SCHEMATIC
5) PLACE TRIANGULAR FUSE LABEL (ITEM 33) ON BACKPLANE ABOVE 3TB & RECTANGULAR FUSE LABEL (ITEM 34) ON WIRE WAY UNDER 3TB. ▽D

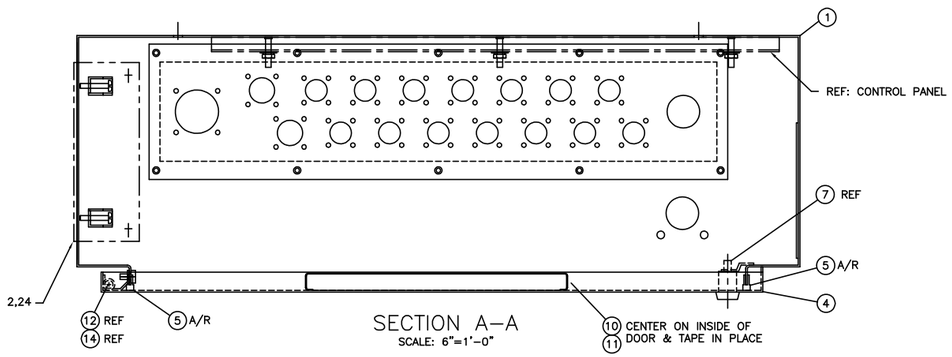


VIEW C ▽D

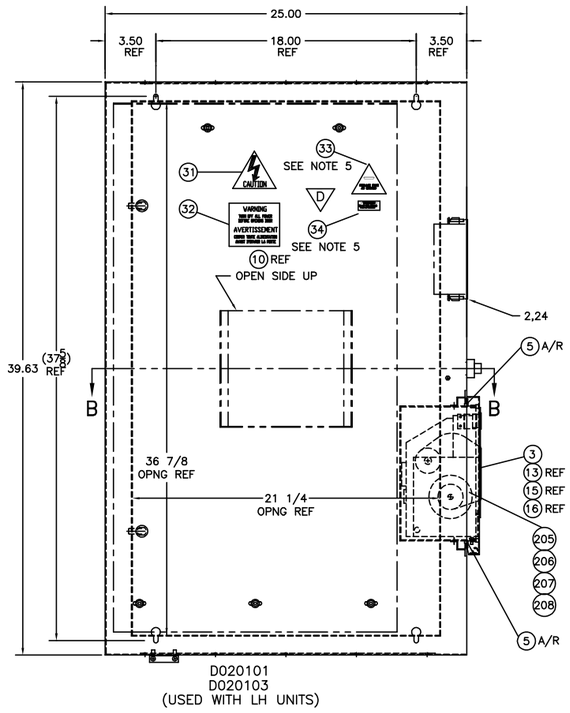
D020102
D020104
(USED WITH RH UNITS)



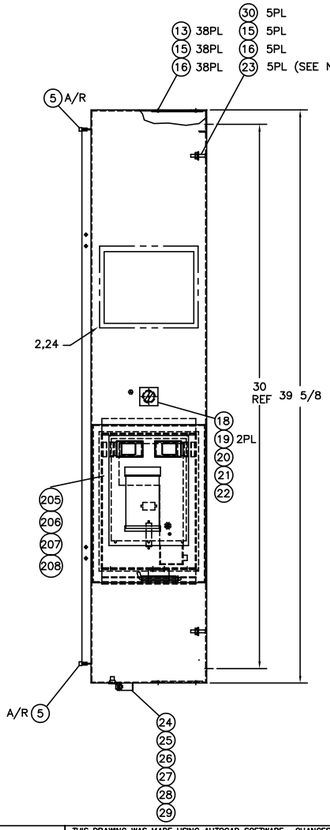
SECTION B–B
SCALE: 6"=1'-0"



SECTION A–A
SCALE: 6"=1'-0"



D020101
D020103
(USED WITH LH UNITS)



REV	EC	PART NO.	DESCRIPTION
E	121429	B030010	CONTROL BOX ASSY,78/7900,LH W/O PRINTER
E	121429	B030014	CONTROL BOX ASSY,78/7900,RH W/O PRINTER
D	121429	B030015	CONTROL BOX ASSY,78/7900,LH W/PRINTER
D	121429	B030022	CONTROL BOX ASSY,78/7900,RH W/PRINTER

▽D

LTR	ECO NO.	BY	DATE
D	121429	RS	12/05/03
C	121388	RS	10/29/03
B	121253	GZ	7/15/03
A	121101	JAS	03/28/03

REVISIONS

INCHES 0 1 2 3 SCALE: 1 = 1 CHECK FOR REDUCTION

REF DOCUMENTS

SUPERSEDES

Getinge/Castle, Inc.
1777 East Henrietta Road
Rochester, NY 14623-3133

MATERIAL

FINISH NONE

ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE

TOLERANCE UNLESS OTHERWISE SPECIFIED
2 PLACE DECIMAL ±.02
3 PLACE DECIMAL ±.005
ANGLE ±1°
SCALE 1=4

DRAWN BY JAS 01/17/03

THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: 7004741.dwgTHIS PLOT MADE: 7/15/03

DO NOT SCALE THIS DRAWING
THIRD ANGLE PROJECTION

TITLE: CONTROL BOX ASSY,7800,LH/RH,BASIC

PRODUCT 78/7900
PROJECT NO. 10250
CHK
SIMILAR TO:
APPROVED
SIZE D SHEET 1 OF 1
APPROVED
DRAWING/PART NO. 700474 REV D
APPROVED

Assembly Number: B030010

CONTROL BOX,78/7900,LH,W/O PTR

Item	Description	Part Number	Qty
1	BOX,CONTROL,78/7900,LH	D030001	1
2	OPERATOR,INTERFACE,6",COLOR	2031036	1
3	BOX ASSY,W/O PRINTER	Z960120	1
4	DOOR WLDMNT,7900	D010178	1
5	GASKET, BULB, EPDM, 1011-10	400560	15
7	LATCH, VISE ACTION SMALL	400672	2
10	PRINT POCKET	Y950832	1
11	TAPE, FOAM, VHB, .020 TH 1/2WD	400935	1
12	SCR,PAN HD,SLT, .16-32X .25,SS	1001007	4
13	SCR,PAN HD,PHL, .19-32X .38,SS	1001014	28
14	WSHR,LOCK,SPR, .16ND,SST	1003001	4
15	WSHR,LOCK,SPR, .19ND,SST	1003002	28
16	WSHR,FLT, .19 NOM ID,SST	1003009	28
18	SWITCH, 2-POS, ILL., GREEN	401086	1
19	CONTACT BLOCK, NORMALLY OPEN	401092	2
20	LAMP,LED,GREEN,120V	400768	1
21	LIGHT UNIT, C-2000 SERIES	401109	1
22	LEGEND PLATE, POWER OFF/ON 407	X950087	1
23	STUD,WELD,1032-1.00"	61301602395	5
24	LABEL,TCP OVERLAY,6",GETINGE	B030402	1
30	NUT,HEX, .19-32,SST	E7033	5
31	LABEL,CAUTION-SHOCK HAZARD	X910064	1
32	LABEL, BI-LG, "TURN OFF POWER"	400636	1
33	LABEL, REPLACE FUSE AS MARKED	2019006	1
34	LABEL,WARNING,RISK OF FIRE	X910098	1
219	WIRE, 18GA, MTW, WHITE	400826	1
220	WIRE, 18GA, MTW, BLUE	2023001	1

DRAWING/PART NO. 700463

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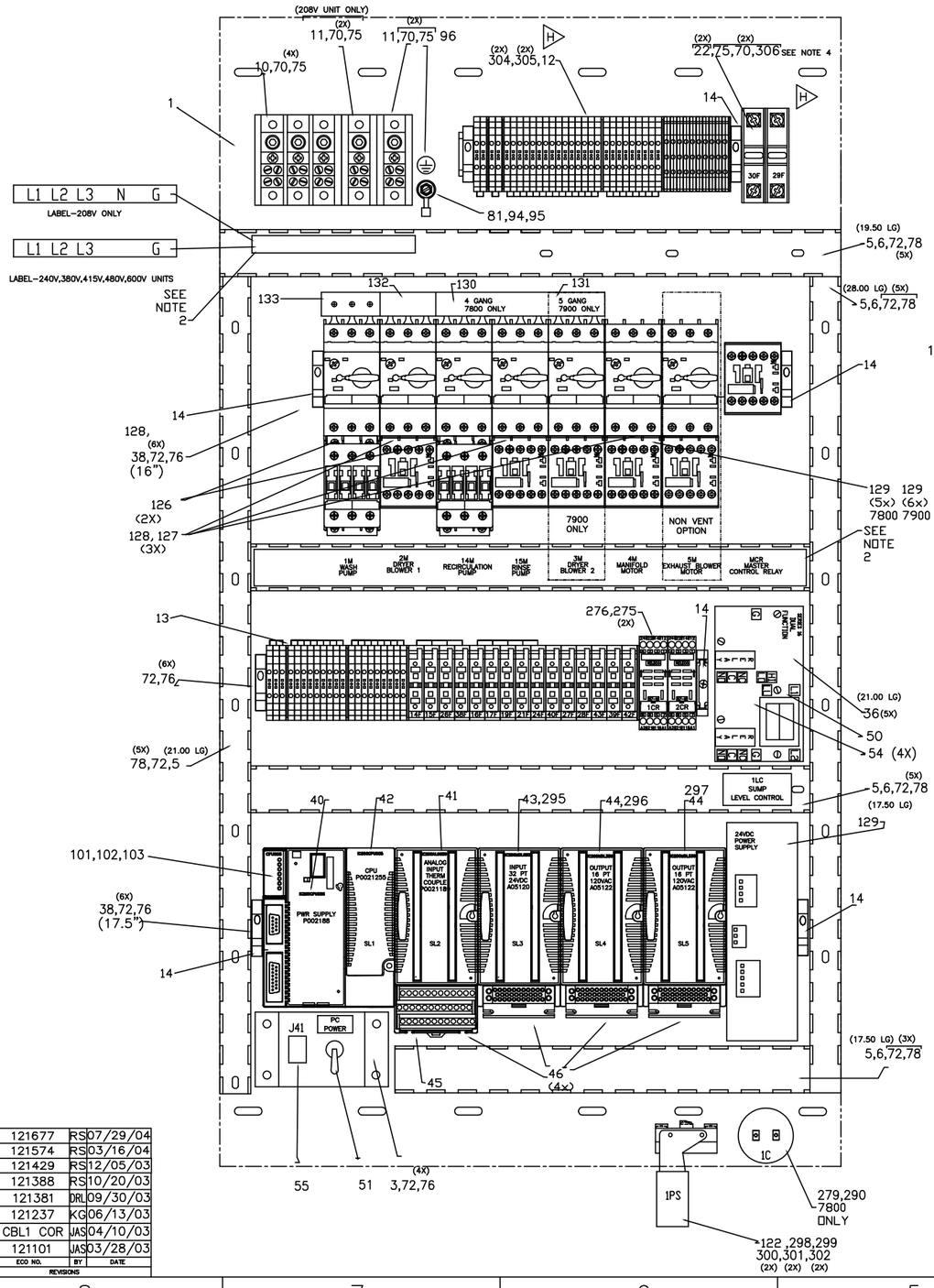
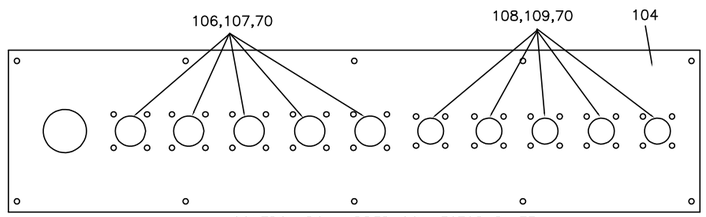
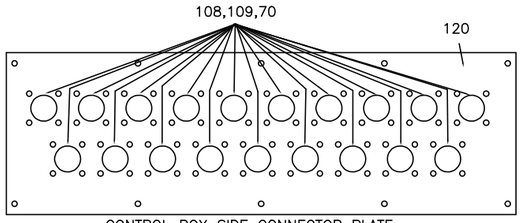
NOTES:

1) FOR WIRING CONTROL PANEL AND WIRING DIAGRAM SEE SHEET 2 OF 2
2) USE PRINTER TO MAKE LABLE AND CUT LABEL AS NEEDED.
3) USE CHART FOR PROPER CONTACTOR AND OVERLOAD ITEM NUMBER.
4) FUSE BLOCKS AND FUSES NOT REQUIRED ON 208 VOLT UNITS.

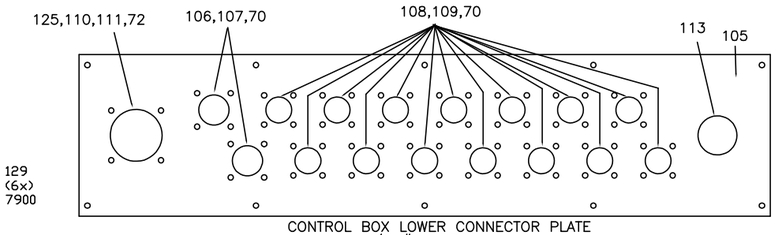




CONTROL BOX UPPER CONNECTOR PLATE
P/N # B020083



CONTROL BOX SIDE CONNECTOR PLATE
P/N # B020085



CONTROL BOX LOWER CONNECTOR PLATE
P/N # B020084

PART NO.	DESCRIPTION	ITEM NO.
A020642	NON–VENT PKG,OPT	250–274

7800 CONTACTOR/OVERLOAD ITEM NUMBERS

IDENTIFIER	VOLTAGE / PART NUMBER	208 V.	240 V.	380 V.	415 V.	480 V.	600 V.
	PART NUMBER	B020633RH B030023LH	TBD	B030412RH B030411LH	TBD	B020635RH B030025LH	B020634RH B030024LH
WASH PUMP 1M	CONTACTOR ITEM #	23	23	23	23	20	15
	OVERLOAD ITEM #	25	25	27	25	28	28
RINSE PUMP 15M	CONTACTOR ITEM #	15	15	15	15	15	15
	OVERLOAD ITEM #	28	28	28	28	27	28
RECIRCULATION PUMP 14M	CONTACTOR ITEM #	21	20	15	15	15	15
	OVERLOAD ITEM #	32	31	28	27	28	27
DRYER MTR 2M	CONTACTOR ITEM #	15	15	15	15	15	15
	OVERLOAD ITEM #	28	28	28	28	26	25
MANIFOLD MTR 4M	CONTACTOR ITEM #	15	15	15	15	15	15
	OVERLOAD ITEM #	28	28	28	28	28	28
MCR	CONTACTOR ITEM #	15	15	15	15	15	15

7900 CONTACTOR/OVERLOAD ITEM NUMBERS

IDENTIFIER	VOLTAGE / PART NUMBER	208 V.	240 V.	380 V.	415 V.	480 V.	600 V.
	PART NUMBER	B020636RH B030026LH	B020637RH B030027LH	B020638RH B030028LH	B020639RH B030029LH	B020640RH B030030LH	B020641RH B030031LH
WASH PUMP 1M	CONTACTOR ITEM #	24	24	15	24	17	16
	OVERLOAD ITEM #	34	34	27	34	32	31
RINSE PUMP 15M	CONTACTOR ITEM #	15	15	15	15	15	15
	OVERLOAD ITEM #	28	28	28	28	28	28
RECIRCULATION PUMP 14M	CONTACTOR ITEM #	23	20	20	15	15	15
	OVERLOAD ITEM #	34	34	31	29	29	29
DRYER MTR 2M	CONTACTOR ITEM #	15	15	15	15	15	15
	OVERLOAD ITEM #	28	28	28	28	26	25
DRYER MTR 3M	CONTACTOR ITEM #	15	15	15	15	15	15
	OVERLOAD ITEM #	28	28	28	28	26	25
MANIFOLD MTR 4M	CONTACTOR ITEM #	16	16	16	16	16	16
	OVERLOAD ITEM #	29	29	29	29	29	29
MCR	CONTACTOR ITEM #	15	15	15	15	15	15

LTR	ECO NO.	BY	DATE
	REVISIONS		
H	121677	RS	07/29/04
G	121574	RS	03/16/04
F	121429	RS	12/05/03
E	121388	RS	10/20/03
D	121381	DRL	09/30/03
C	121237	KG	06/13/03
B	CBL1 COR	JAS	04/10/03
A	121101	JAS	03/28/03

REF DOCUMENTS

SUPERSEDES

Getinge Sourcing LLC
1777 East Henrietta Road
Rochester, NY 14623–3133

ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE

MATERIAL

FINISH NONE

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THIRD ANGLE PROJECTION
TOLERANCE UNLESS OTHERWISE SPECIFIED

2 PLACE DECIMAL	±.02
3 PLACE DECIMAL	±.005
ANGLE	±1°
SCALE	1=2
DRAWN BY	JAS 01/03/03

TITLE: CONTROL PANEL ASSY,BASIC

PRODUCT: 78/7900
PROJECT NO.
CHK
SIMILAR TO:
APPROVED
SIZE D SHEET 1 OF 2
APPROVED
DRAWING/PART NO. 700463 REV H
APPROVED

INCHES SCALE: 1 = 1 CHECK FOR REDUCTION

DRAWING/PART NO.	
700463	

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NOTES:

1) FOR WIRING CONTROL BOX AND WIRING DIAGRAM
2) CRIMP ALL TERMINALS PER U.L. STANDARD #486.
3) ALL CONTROL WIRES ARE TO BE 18 AWG. HIGH VOLTAGE WIRES AS MARKED.
4) 7800 ONLY CHANGE FUSE 24F TO P/N 400972 2AMP.
5) FOR VOLTAGES ABOVE 208V INSTALL 2 FUSES (29,30F,ITEM 306).

THERMOCOUPLE CHART				
	DESTINATION	+ TERMINAL	– TERMINAL	SHIELD TERMINAL
FROM	TANK THERMOCOUPLE	SL2–A1	SL2–A2	SL2–B2
TO	31J	31J–2	31J–1	31J–3
FROM	DRYER 1 THERMOCOUPLE	SL2–A3	SL2–A4	SL2–B4
TO	32J	32J–2	32J–1	32J–3
FROM	DRYER 2 THERMOCOUPLE	SL2–A5	SL2–A6	SL2–B6
TO	33J	33J–2	33J–1	33J–3
FROM	RINSE THERMOCOUPLE	SL2–A7	SL2–A8	SL2–B8
TO	34J	34J–2	34J–1	34J–3
	THERMISTOR	A9	A10	

PLC CABLE / CBL1 FROM SL3			
WIRE COLOR	DESTINATION	WIRE COLOR	DESTINATION
BK	MCR–T3	R/BK	53J–5
BK/R	10L–12	R	61J–5
O/R	1LC–NO	BK/W/R	3S–NO
R/W/G	1LC–NO	W/R	2TB–C6
BK/W/G	20L–12	W	2TB–C6
BL/R	140L–12	W/BK/G	2TB–C7
BK/W/O	150L–12	W/R/BL	2TB–C7
G/W	59J–1	R/G	30L–12
R/BK/G	3J–1	O/G	40L–12
BL/W	4J–1	G	50L–12
BL/W/O	7J–1	O/W/BLU	2PS–NO
G/BK/O	35J–2		
O/BK/G	8J–1		
BL/BK	35J–3		
BK/R/G	5J–1		
BL/BK/W	6J–1		

PLC CABLE / CBL2 FROM SL4			
WIRE COLOR	DESTINATION	WIRE COLOR	DESTINATION
R	3TB–4SL–2	BK	1ALM +
BK/W/R	3TB–4SL–3	BL/W/O	J64–1
O/G	3TB–4SL–4	G/BK/O	1CR–7
O/BK	3TB–4SL–5	R/BK	16J–1
O	3TB–4SL–6	R/W/G	18J–1
R/W	3TB–4SL–7	O/W/BL	20J–1
G/BK/W	3TB–4SL–8	G	21J–1
BK/W	3TB–4SL–9	G/BK	11J–1
BK/R	3TB–4SL–10	R/BK/W	10J–1
O/R	3TB–4SL–11	O/BK/W	12J–1
BL/R	3TB–4SL–12	BL	62J–1
G/W	3TB–4SL–13	BK/W/G	1M–A2
BL/W	3TB–4SL–14	R/G	2M–A2
O/BK/G	3TB–4SL–15	BK/R/G	3M–A2
BL/BK	3TB–4SL–16	R/BK/G	5M–A2
BL/BK/W	3TB–4SL–17		
BK/W/O	4M–A2		

PLC CABLE / CBL3 FROM SL5			
WIRE COLOR	DESTINATION	WIRE COLOR	DESTINATION
R	3TB–5SL–2	BK	13J–1
BK/W/R	3TB–5SL–3	BK/W/G	14J–1
O/G	3TB–5SL–4	R/G	15J–1
O/BK	3TB–5SL–5	BK/W/O	9J–1
O	3TB–5SL–6	R/BK/G	23J–1
R/W	3TB–5SL–7	BL/W/O	24J–1
G/BK/W	3TB–5SL–8	G/BK/O	22J–1
BK/W	3TB–5SL–9	BK/R/G	22J–2
BK/R	3TB–5SL–10	R/BK	22J–3
O/R	3TB–5SL–11	R/W/G	17J–1
BL/R	3TB–5SL–12	O/W/BL	19J–1
G/W	3TB–5SL–13	R/BK/W	2CR–7
BL/W	3TB–5SL–14	O/BK/W	55J–1
O/BK/G	3TB–5SL–15	BL	50J–1
BL/BK	3TB–5SL–16	G	14M–A2
BL/BK/W	3TB–5SL–17	G/BK	15M–A2

SEE SHEET 1 OF 2

REVISIONS			
LTR	ECO NO.	BY	DATE

REF DOCUMENTS	Getinge Sourcing LLC 1777 East Henrietta Road Rochester, NY 14623–3133	THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: 700420H2.DWG THIS PLOT MADE: 06/12/03	
		DO NOT SCALE THIS DRAWING	TITLE: WIRING DIAGRAM,CONTROL BOX
	ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE	THIRD ANGLE PROJECTION	
		TOLERANCE UNLESS OTHERWISE SPECIFIED	
MATERIAL		2 PLACE DECIMAL ± .01	PRODUCT: 78/7900 — PROJECT NO.: N/A
		3 PLACE DECIMAL ± .005	CHK — SIMILAR TO:
		ANGLE ± 1°	APPROVED — SIZE: D — SHEET 2 OF 2
SUPERSEDES		SCALE: NTS	APPROVED — DRAWING/PART NO.: 700463 — REV: H
FINISH: NONE		DRAWN BY: JAS 12/18/02	APPROVED

Assembly Number: B030023

CONTROL PNL ASSY,208V,7800,LH

Item	Description	Part Number	Qty
1	PANEL,CONTROL,78/7900	D020653	1
3	BRACKET,SWITCH,78/7900	B020652	1
5	DUCT, WIRE, 1"W X 2"H PANDUIT	2035090	9
6	COVER, WIRE DUCT, 1" WD PAND.	2035100	9
10	LINE BLOCK, 1 IN 4 BLOCK	2013005	1
11	LINE BLOCK, 1 POLE 1 IN 4 OUT	400180	2
12	TERMINAL BLOCK ASSY,WO/FUSE	61301605129	1
13	TERMINAL BLOCK ASSY,W/FUSE	61301605130	1
14	CLAMP,END,SCREW-ON,IDEC #BNL6	2013012	8
15	CNTOR,20A, .25HP1PH,3HP460V3P	61301605154	4
21	CNTOR,35A,.50HP1PH,7.5HP460V3P	61301605158	1
22	HLDR,FUSE,30A,600V	2004006	2
23	CNTOR,35A,1.0HP1PH,10HP460V3P	61301605159	1
25	OVERLOAD,RANGE,11-16 AMPS	61301605168	1
28	OVERLOAD,RANGE,4.5-6.3 AMPS	61301605164	3
30	SOCKET,18-14GA WIRE,AMP,TIN	2021215	65
32	OVERLOAD,RANGE,9-12.5 AMPS	61301605167	1
33	OVERLOAD,RANGE,11-16 AMPS	61301605168	1
36	STANDOFF,SNAP-IN,.38LG,PLASTIC	511405	3
38	RAIL,MTG,DIN,35MM,17.25 LG	B030032	1
40	PWR SPLY,VERSAMAX,120VAC,INPUT	61301605230	1
41	MODULE,THERMOCOUPLE,7CH	P0021189	1
42	CPU,VERSAMAX,64K MEMORY	P0021225	1
43	INPUT MODULE,24VDC,32PT,POSNEG	61301605120	1
44	OUTPUT MODULE,120VAC,.5A,16PT	61301605122	2
45	THERMISTER KIT	P0021233	1
46	CARRIER,I/O CONNECTOR STYLE	P0021227	3
47	CARRIER,I/O BOX STYLE	P0021226	1
50	CONT,LEVEL,DUAL FUNCTION	2011001	1
51	SWITCH,TOGGLE,SPST,4X849	2002014	1
53	TERM,FEM,.25 AVIKRIMP,22-18,T	539180	21
54	TERM,SPADE,#6,AVIKRIMP,22-18,T	61301600260	4
55	CONN,CAP,3-PIN	400597	1
56	SOCKET, BRASS, 24-18 AWG	400599	5
58	CABLE ASSY,TC,4SL-J,7600/7700	61301604200	4
70	SCR,PAN HD,PHL, .14-32X .38,SS	1001001	70
72	SCR,PAN HD,SLT, .16-32X .38,SS	1001008	53
75	WSHR,LOCK,SPR, .14ND,SST	1003000	9
76	WSHR,LOCK,SPR, .16ND,SST	1003001	17
78	WSHR,FLT, .16 NOM ID,SST	1003008	20
81	TERM,RING,#10,AMP,10-12,L	2020140	1
82	WIRE, 10GA, THHN, GRN/YELLOW	400235	4
83	WIRE, 14GA, THHN, GRN/YELLOW	400233	9
84	WIRE, 18GA, TFFN, GRN/YELLOW	400231	17
85	WIRE, 16GA, MTW, WHITE	2023010	2
86	WIRE, 18GA, MTW, WHITE	400826	24
87	WIRE,18GA,WHT W/BLU STRIPE,MTW	R0020825	23
88	WIRE, 18GA, MTW, BLUE	2023001	26

Assembly Number: B030023

CONTROL PNL ASSY,208V,7800,LH

Item	Description	Part Number	Qty
89	WIRE,18GA,RED,MTW	R0020751	49
90	WIRE, 14GA, MTW, BLACK	2023017	55
91	WIRE, 16GA, MTW, BLACK	2023009	9
92	WIRE,18GA,WHT W/BLU STRIPE,MTW	R0020825	54
93	WIRE,18GA,RED,MTW	R0020751	102
94	WSHR,CUP, .21X .54X.03THK,BRS	61419R	1
95	SCR,GROUND, .19-32X .38,ST	E6645	1
96	LABEL,EARTH GROUND	65723R	1
97	TERM,FLAG,.25,AVIKRIMP,16-14,T	61301603235	5
98	TERM,FEM,.25 AVIKRIMP,16-14,T	539178	4
99	TERM,FEM,.19 AVIKRIMP,22-18,T	539436	1
100	MARKER,CORD IDENTIFICATION	61301604360	318
101	CONN,PLUG,3-PIN	400596	1
102	PIN,18-14AWG,AMPS	2021230	5
103	CONN,CAP,2 PIN	400595	1
104	CONNECTOR PLATE,UPPER	B020083	1
105	CONNECTOR PLATE,LOWER	B020084	1
106	RECEPTACLE, FLANGE MOUNT 600V	2021395	7
107	CAP, SEALING, SHELL SIZE 13	400822	7
108	FLANGE, REVERSE SEX 4-WIRE	2021270	38
109	CAP	400014	38
110	RECEPTACLE, REVERSE SEX, SZ23	400804	1
111	CAP, SEALING, SHELL SIZE 23	400824	1
113	ALARM,SOLID ST,STEADY TONE	2025004	1
115	WIRE, 10GA, MTW, BLACK	2023025	6
120	CONNECTOR PLATE,SIDE	B020085	1
122	SWITCH,PRESS,0 100PSI,SPDT	89444	1
125	SOCKET, 10GA CPC SERIES 3	400806	4
126	LINK,CONTACTOR TO OL,1 PER	61301605171	2
127	LINK,CONTACTOR TO OL,1 PER	61301605172	3
128	CONTACT,AUX,SPDT	61301605245	5
129	POWER SUPPLY,24VDC/6.5A,DIN	61301605123	1
130	FEEDER,LINE SIDE,4 GANG	61301605212	1
133	CONNECTOR,FEEDER	61301605214	1
275	RELAY,CUBE,DIN,10A,120VAC	61301605131	2
276	SOCKET,RELAY,CUBE,10A	61301605133	2
279	CAPACITOR, 28-33MFD, FLOOR ACT	401071	1
280	TERM,FEM,.25 AVIKRIMP,22-18,T	539180	2
281	SOCKET,18-14GA WIRE,AMP,TIN	2021215	4
290	CLAMP, 1-1/4" EMT CONDUIT	3015003	1
291	WSHR,FLT, .19 NOM ID,SST	E7101	1
292	SCR,PAN HD,PHL, .19-24X .50,SS	E6627	1
293	CAPACITOR, 28-33MFD, FLOOR ACT	401071	1
295	CABLE,I/O INTERFACE,MODIFIED	61301605124	1
296	CABLE,I/O I/F,MODIFIED,OUTPUT1	61301605318	1
297	CABLE,I/O I/F,MODIFIED,OUTPUT2	61301605319	1
298	BRKT,"U",PRESS SW	89656	1
299	SUPPORT,PRESS SWITCH	27716	1

Assembly Number: B030023

CONTROL PNL ASSY,208V,7800,LH

Item	Description	Part Number	Qty
300	SCR,FLT HD,PHL, .16-32X .50,SS	E2229	2
301	SCR,PAN HD,PHL, .16-32X .31,SS	E5025	2
302	NUT,HEX, .16-32,STL,ZNC PL	E0253	2
303	CABLE,COM,TCP-VERSAMAX,12FT LG	P0021234	1
304	SCR,PAN HD,PHL, .19-32X .38,SS	E4941	2
305	WSHR,LOCK,SPR, .19ND,SST	E7034	2

Assembly Number: D030401

PKG,NONVENT,7800

Item	Description	Part Number	Qty
1	PLUMB,NONVENT,7800	D030400	1
2	BLOWER PKG,CONDENSER INSTALL	Y980045	1
3	ELECT PKG,NON-VENT,OPT	A020642	1

DRAWING/PART NO.
Y980045

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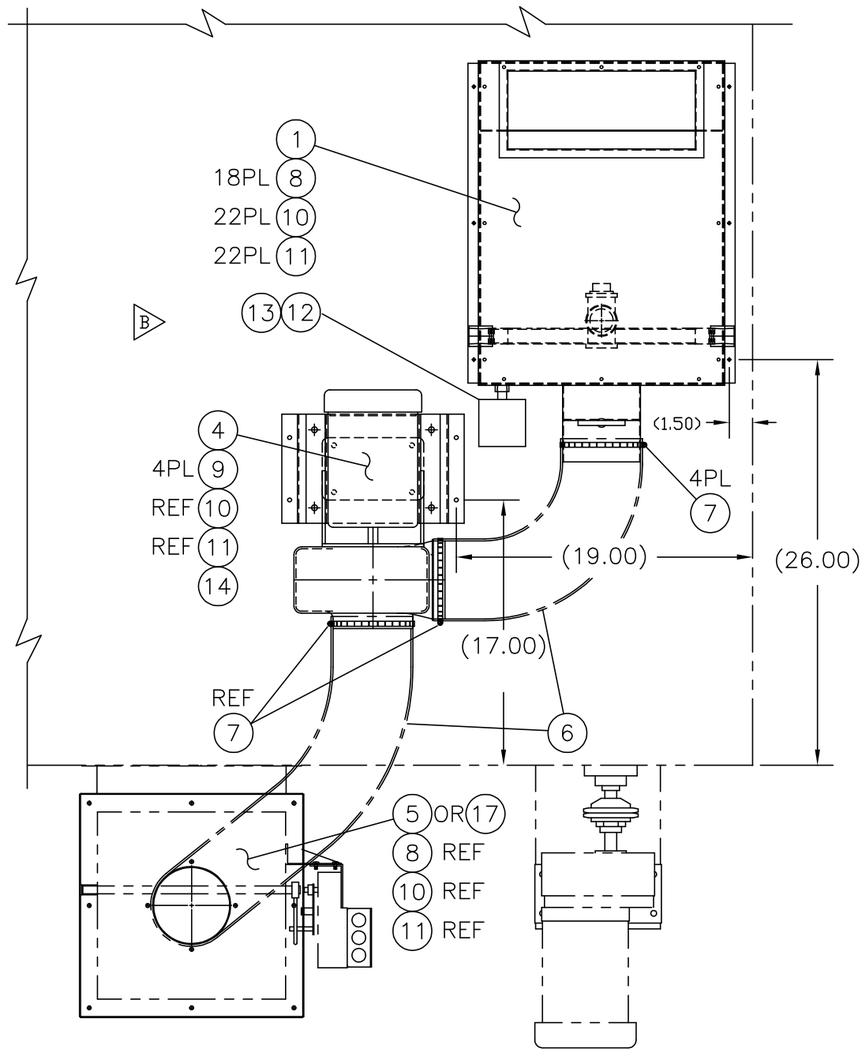

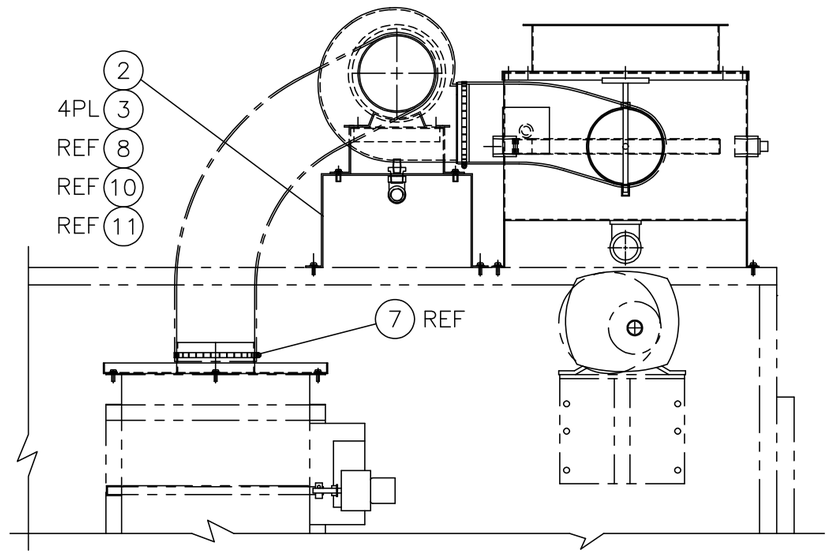

INCHES
0 SCALE: 1 = 1 CHECK FOR REDUCTION 1 2 3

LTR	ECO NO.	BY	DATE
C	121254	KPR	07/30/03
B	120694	EMD	12/5/02
A	119412C	DRL	09/29/00

REVISIONS

REF DOCUMENTS	Getinge/Castle, Inc. 1777 East Henrietta Road Rochester, NY 14623-3133	THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: Y980045C1.DWG THIS PLOT MADE:	
		DO NOT SCALE THIS DRAWING THIRD ANGLE PROJECTION	TITLE: CONDENSER & BLOWER INSTALLATION
	ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE	TOLERANCE UNLESS OTHERWISE SPECIFIED	
	MATERIAL	2 PLACE DECIMAL ±.02	PRODUCT 7600 / PROJECT NO. N/A
		3 PLACE DECIMAL ±.005	CHK / SIMILAR TO:
SUPERSEDES		ANGLE ±1°	APPROVED / SIZE C / SHEET 1 OF 1
		SCALE 1=6	APPROVED / DRAWING/PART NO. Y980045 / REV C
	FINISH NONE	DRAWN BY DLM 2/9/98	APPROVED

Assembly Number: Y980045

BLOWER PKG,CONDENSER INSTALL

Item	Description	Part Number	Qty
1	EXHAUST CONDENSER ASSEMBLY	W970123	1
2	BLOWER MOUNT	Y980061	1
3	INSERT, 10-32UNF, MONEL, AVK	401300	4
4	BLOWER, MODIFIED	Y930055	1
5	COLLAR DUCT	Z950116	1
6	HOSE, VENT, SILICONE, 5"	3013014	6
7	CLAMP,HOSE,4-1/8 TO 7	400623	4
8	SCR,PAN HD,PHL, .19-32X .38,SS	1001014	18
9	SCR,PAN HD,PHL, .19-32X .63,SS	1001016	4
10	WSHR,FLT, .19 NOM ID,SST	1003009	22
11	WSHR,LOCK,SPR, .19ND,SST	1003002	22
12	SWITCH,TEMPERATURE, 0-225 DEG	401129	1
13	CABLE ASSY,P TO SOL,10 FT	Y960456	1
14	CORD ASSY,P63 TO 5 MTR	C020606	1
15	TERM,SPADE,#6,AVIKRIMP,22-18,L	61301600259	2
16	NUT,WIRE,2#18MIN,2#16MAX	B0105	1
17	WLDMNT,EXHAUST COVER,NONVENT	D030398	1

Assembly Number: B020086

MOTOR/PUMP PKG,208V,60HZ,7800

Item	Description	Part Number	Qty
601	PUMP,SS,2X1.5X5,5HP,4.94",208+	5001014	1
602	PUMP,SUBMERSIBLE,3.5HP,208V,60	D010395-1	1
603	PUMP,CENTRIFUGAL,1.5HP,208-23	B040011	1
604	MOTOR,GEAR 115V 1/4HP 60HZ	5101002	1
605	MOTOR,BLOWER,1HP,3N548	5101010	1
606	PERISTALTIC PUMP ASSEMBLY	P0018005	1
607	PUMP,CHEMICAL,115V, .5GPH	5001024	1
610	COLLAR,LOW SUCTION,PUMP,3.5HP	D010395-7	1
611	PLUG,REVERSE FEM,4-WIRE	2021265	2
612	SEAL,CABLE,.50	2021425	2
613	PLUG,REVERSE FEM,7	2021405	1
614	SEAL,CABLE,.75	2021415	1
615	PIN,18-14AWG,AMPS	2021230	10

DRAWING/PART NO. 700471

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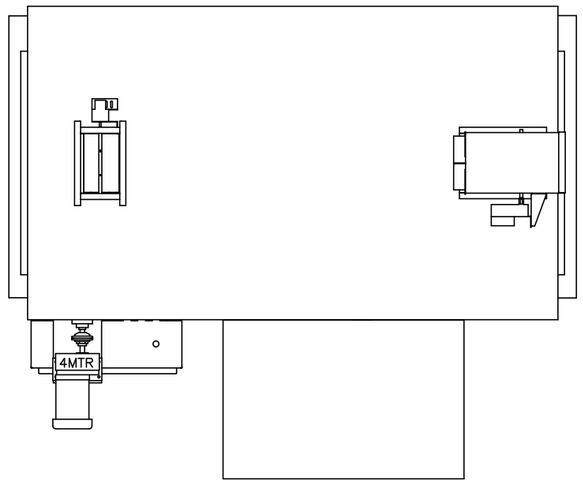
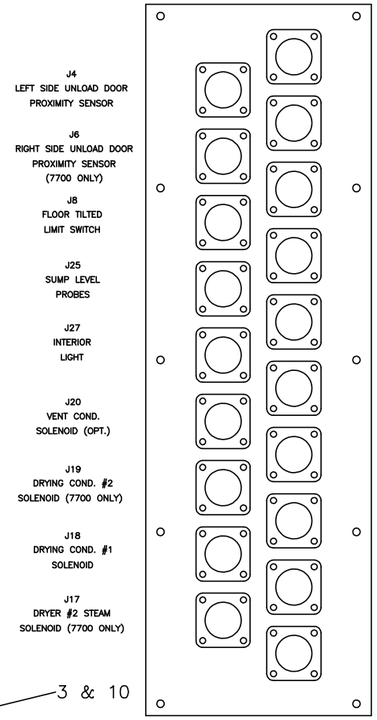
NOTES:
1) PLACE ONE (1) LABEL ON EACH END OF CORD APPROX. 1.00 TO 4.00 FROM END.
2) REFER TO SYSTEM WIRING SCHEMATIC FOR ELECTRICAL CONNECTION P/N B020651 (CONTROL WIRING SCHEMATIC) FOR WIRING CONNECTIONS.
3) CABLE ASSY CUT 3'–4' FEET FROM 6SOL TO 9S (TEMP SW) THEN STRIP JACKET 2.00 BOTH END AND STRIP WIRE .31 FORK SPADE CRIMP ON WIRE (BK). (NON–VENTED ONLY)
4) STRIP WIRE .31 ±.03
5) CRIMP PER UL STANDARD #486.

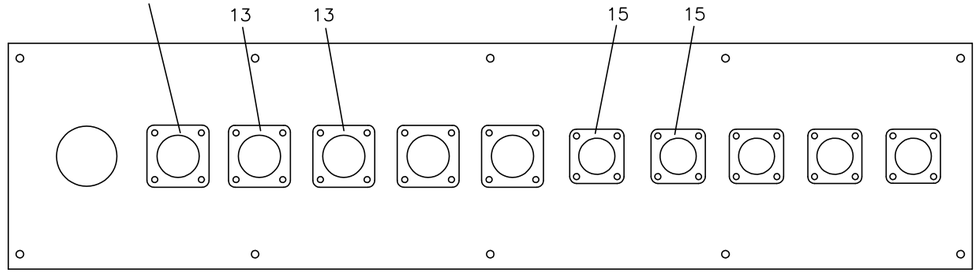




CONTROL BOX CONNECTOR PLATE, SIDE

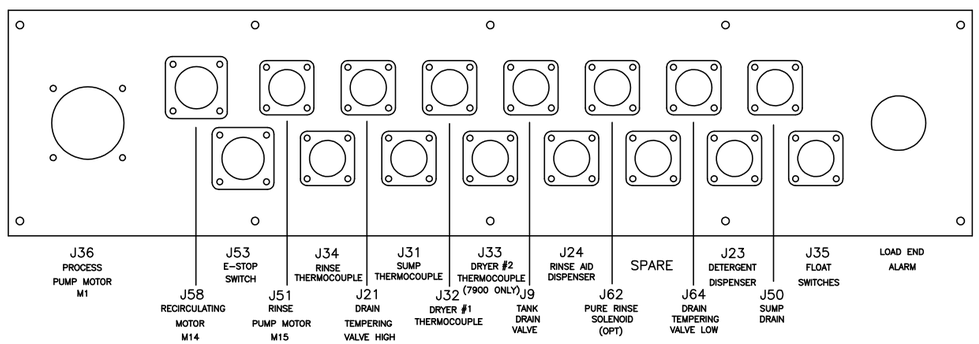
DETAIL: A

CONTROL BOX CONNECTOR PLATE, UPPER

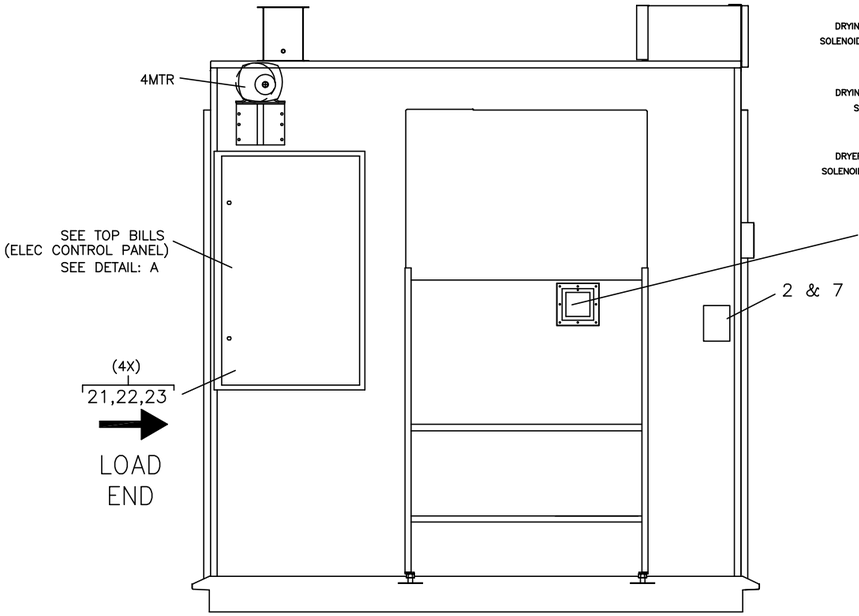


DETAIL: A

CONTROL BOX CONNECTOR PLATE, LOWER



DETAIL: A



SIDE VIEW w/UTILITIES

7800 MODELS

PART NO.	DESCRIPTION
B030011	ELECTRICAL PKG,7800,208/240V,ND
B030009	ELECTRICAL PKG,7800,380/415/480/600V,ND

LTR	ECO NO.	BY	DATE
D	121574	RS	03/18/04
C	121429	RS	12/04/03
B	121237	KG	06/16/03
A	121101	KR	03/28/03

REVISIONS

REF DOCUMENTS

SUPERSEDES

Getinge Sourcing LLC
1777 East Henrietta Road
Rochester, NY 14623–3133

ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE

MATERIAL

FINISH NONE

THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: 700471D1.dwgTHIS PLOT MADE: 06/16/03

DO NOT SCALE THIS DRAWING
THIRD ANGLE PROJECTION
TOLERANCE UNLESS OTHERWISE SPECIFIED
2 PLACE DECIMAL ±.02
3 PLACE DECIMAL ±.005
ANGLE ±1°
SCALE 1=12
DRAWN BY E DAY 3/13/03
CHK
APPROVED
APPROVED
APPROVED

TITLE ELECTRICAL PKG,CORDS/CABLES,7800, BASIC
PRODUCT 7800
PROJECT NO. 10250
SIMILAR TO:
SIZE D
SHEET 1 OF 2
DRAWING/PART NO. 700471
REV D

DRAWING/PART NO. 700471

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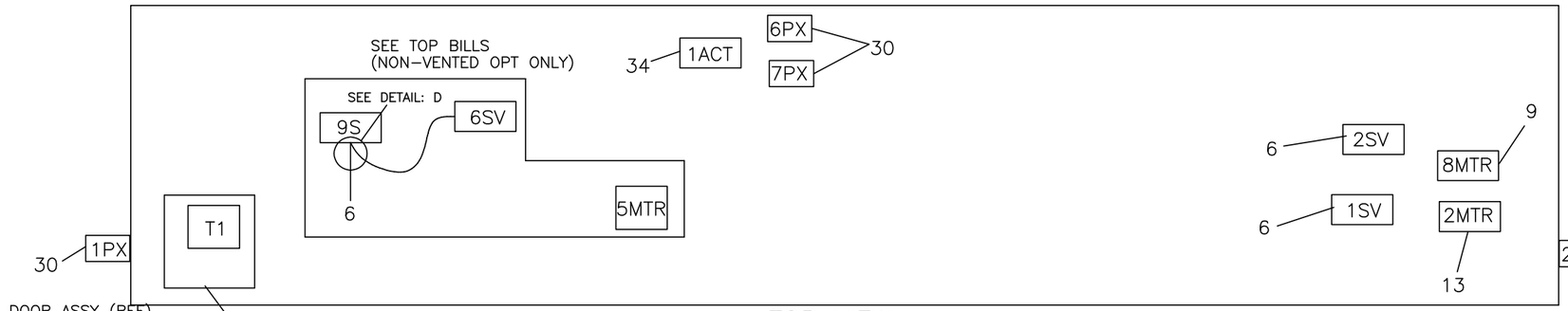
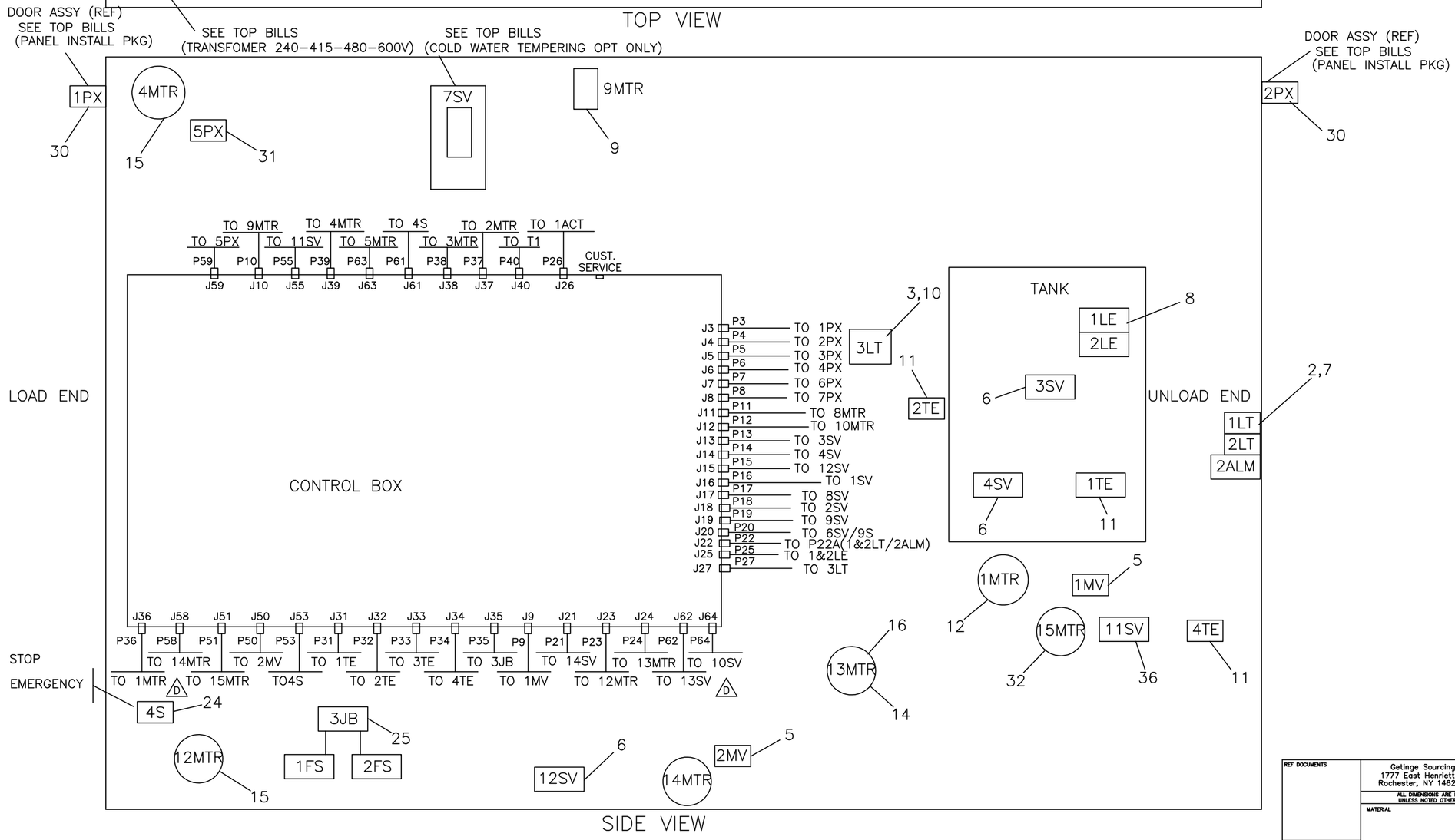
NOTES:

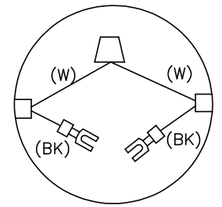
1) PLACE ONE (1) LABEL ON EACH END OF CORD APPROX. 1.00 TO 4.00 FROM END.
2) REFER TO SYSTEM WIRING SCHEMATIC FOR ELECTRICAL CONNECTION P/N B020651 (CONTROL WIRING SCHEMATIC) FOR WIRING CONNECTIONS.
3) CABLE ASSY CUT 3'–4' FEET FROM 6SV TO 9S (TEMP SW) THEN STRIP JACKET 2.00 BOTH END AND STRIP WIRE .31 CRIMP FORK SPADE ON BLACK WIRES (BK). (NON–VENTED ONLY)
4) STRIP WIRE .31 ±.03
5) CRIMP PER UL STANDARD #486.



TOP VIEW



SIDE VIEW



DETAIL: D
SEE NOTE 3

CORD LABELS (SEE NOTE 1)

	CORD ITEM #	CORD PART NO.	CORD LABEL
	5	61301603976	P9–1MV
	5	61301603976	P50–2MV
	6	Y960456	P13–3SV
	6	Y960456	P14–4SV
	6	Y960456	P16–1SV
	6	Y960456	P18–2SV
	6	Y960456	P20–6SV
D	6	Y960456	P64–10SV
	6	Y960456	P21–14SV
	6	Y960456	P15–12SV
	7	61301603980	P22–P22A
	8	61301604985	P25–1LE/2LE
	9	61301603981	P10–9MTR
	9	61301603981	P11–8MTR
	10	61301603984	P27–3LT
	11	61301603985	P31–1TE
	11	61301603985	P32–2TE
	11	61301603985	P34–4TE
D	12	61301603987	P36–1MTR
	13	61301603987	P37–2MTR
	15	61301603988	P23–12MTR
	15	61301603988	P39–4MTR
	24	61301604987	P53–4S
	25	61301604988	P35–3JB
	30	61301605135	P3–1PX
	30	61301605135	P4–2PX
	30	61301605135	P7–6PX
	30	61301605135	P8–7PX
	31	61301605183	P59–5PX
	32	B010359	P51–15MTR
	34	61301603983	P26–1ACT
D	36	61301605432	P55–11SV
	CORD SUPPLIED WITH PUMP		P58–14MTR

SEE SHEET 1

LTR	ECO NO.	BY	DATE
REVISIONS			

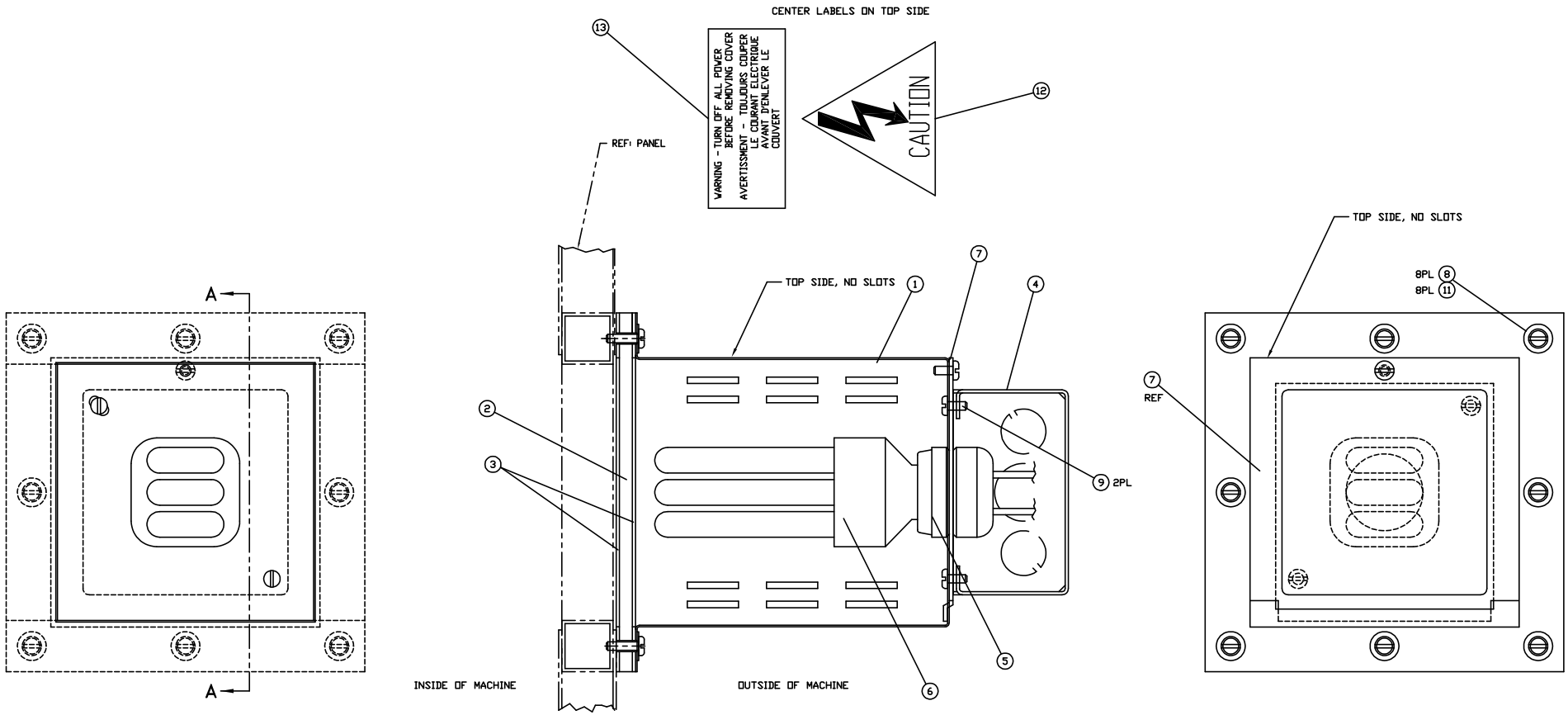
REF DOCUMENTS	Getinge Sourcing LLC 1777 East Henrietta Road Rochester, NY 14623–3133	THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: 700471C2.dwg THIS PLOT MADE: 06/16/03	
		DO NOT SCALE THIS DRAWING	TITLE ELECTRICAL PKG, CORD/CABLE, 7800, BASIC
		THIRD ANGLE PROJECTION	
	ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE	TOLERANCE UNLESS OTHERWISE SPECIFIED	
	MATERIAL	2 PLACE DECIMAL ±.02	PRODUCT 7800 / PROJECT NO. 10250
		3 PLACE DECIMAL ±.005	CHK / SIMILAR TO:
		ANGLE ±1°	APPROVED / SIZE D / SHEET 2 OF 2
		SCALE NTS	APPROVED / DRAWING/PART NO. 700471 / REV D
SUPERSEDES	FINISH NONE	DRAWN BY JS 01/13/03	APPROVED

SCALE: 1 = 1 CHECK FOR REDUCTION

Assembly Number: B030011

ELECT PKG,7800,208/240V

Item	Description	Part Number	Qty
1	LABEL PKG,I/O,7800-7900	B030190	1
2	BOX ASSY,UNLOAD,RE	Z970103	1
3	LIGHT ASSY,INSTALLATION	W930086	1
5	CABLE ASSY,P9 TO 1MV	61301603976	2
6	CABLE ASSY,P TO SOL,10 FT	Y960456	7
7	CABLE ASSY,P22 TO P22A	61301603980	1
8	CABLE ASSY,1LE,2LE,3LE	61301604985	1
9	CABLE ASSY,P TO MTR,10 FT	61301603981	2
10	CABLE ASSY,3LT(INTERIOR LIGHT)	61301603984	1
11	CABLE ASSY,THERMOCOUPLE,12 FT	61301603985	3
12	CONDUIT ASSY,P36 TO 1MTR,12AWG	61301603986	1
13	CABLE ASSY,2/3MTR (DRYER MTR)	61301603987	1
15	CABLE ASSY,P TO MTR,5 FT	61301603988	3
16	SCR,PAN HD,PHL, .19-32X .38,SS	1001014	4
17	WSHR,LOCK,SPR, .19ND,SST	1003002	4
18	COVER,PLATE,JB,7600/7700/7800	Y970018	1
19	SCR,PAN HD,SLT, .16-32X .38,SS	1001008	8
20	LABEL PKG,CORDS,7900	61301604986	1
21	SCR,HEX HD,CAP, .25-20X .75,SS	1001027	4
22	WSHR,FLT, .25 NOM ID,SST	1003010	4
23	WSHR,LOCK,SPR, .25ND,SST	1003003	4
24	CABLE ASSY,E-STOP,3'	61301604987	1
25	BOX/CORD ASSY,FLOAT SWITCH	61301604988	1
26	CABLE,MINI STYLE QD,12FT	400989	1
27	PLUG,REVERSE FEM,7	2021405	2
28	SEAL,CABLE,.75	2021415	2
29	PIN,18-14AWG,AMPS	2021230	8
30	CABLE,PROX,Q-CONNECT W/AMP,4M	61301605135	4
31	CABLE,PROX,W/AMP CONNECTOR	61301605183	1
32	CABLE ASSY,15M,7900	B010359	1
34	CABLE ASSY,P26 TO 1ACT,FLR OPT	61301603983	1
35	CABLE ASSY,1/2LS TO P7/8,FLR	61301603975	2
36	CORD ASSY,P TO SOL,14FT	61301605432	1



SECTION A-A
SCALE: FULL

N/A FINAL ASSY

LET	REVISION	BY	DATE
-	MOVE IT.2&3 TO OUTSIDE; CHG. IT.6 TO FLUORSNT.; IT. 1 DEEPER & ONE PC.	KS	11/5/01
C	ECO#461-UPDATE P/N'S ITEMS #5 THRU #12	RSR	9-10-96
B	ECO 127 - ITEM 2 WAS Y840120 & ITEM 3 WAS WAS Y840121; ITEM 8 WAS 3/4" LG & ADD ITEM 12	DLM	4-20-95
A	ECO #073, PIX CHG	DLM	1-11-95

BREAK ALL EDGES
TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONS ± 1/16
1 PLACE DECIMAL ± .1
2 PLACE DECIMAL ± .02
3 PLACE DECIMAL ± .005
ANGLE ± 1°

MDT Biologic Co.
formerly CESCO
Mercersburg, PA
Technology For Life

TITLE: LIGHT INSTALLATION
PRODUCT: 7600, CWBR-407
SCALE: FULL
DRAWN BY / DATE: DLM 4-8-93
APPROVED BY / DATE:
DWG / PART NO: W930086

Assembly Number: W930086

LIGHT ASSY,INSTALLATION

Item	Description	Part Number	Qty
1	LIGHT BOX	Z930079	1
2	WINDOW,1/4" THICK LEXAN	Y950312	1
3	GASKET, WINDOW	Y950311	2
4	BOX, JUNCTION 4X4" W/1/2 & 3/4	2018000	1
5	RCPT,PORCELAIN,LEVITON#9350	2028010	1
6	LIGHT BULB,25W,FLUORESCENT	401267	1
7	PLATE,MOUNTING,RECEPTACLE	B010367	1
8	SCR,PAN HD,SLT, .19-32X1.00,SS	1001018	8
9	SCR,PAN HD,PHL, .19-32X .38,SS	1001014	3
11	WSHR,LOCK,SPR, .19ND,SST	1003002	8
12	LABEL,CAUTION-SHOCK HAZARD	X910064	1
13	LABEL- "WARNING- TURN OFF...."	X940115	1

DRAWING/PART NO.
61301604988

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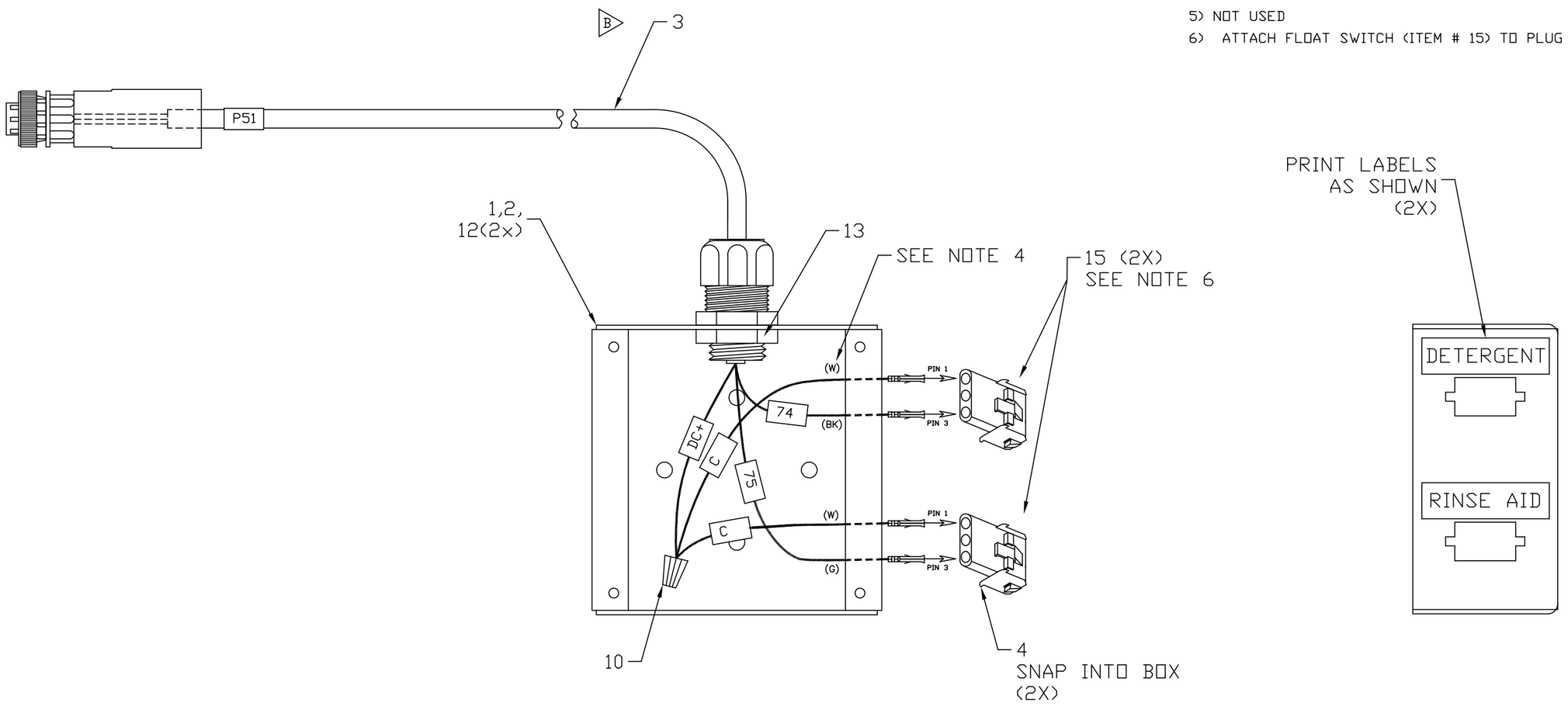
NOTES:
1) NOT USED
2) NOT USED
3) NOT USED
4) BRACKETS () INDICATE ACTUAL WIRE COLOR.
5) NOT USED
6) ATTACH FLOAT SWITCH (ITEM # 15) TO PLUG



INCHES
0 1 2 3
SCALE: 1 = 1 CHECK FOR REDUCTION

LTR	ECO NO.	BY	DATE
C	121429	RS	12/05/03
B	121084	KG	03/20/03
A	ITEM 25	JAS	06/28/02
–	REL	GZ	10/10/01

REVISIONS

REF DOCUMENTS

SUPERSEDES

Getinge Sourcing LLC
1777 East Henrietta Road
Rochester, NY 14623–3133

ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE

MATERIAL

FINISH NONE

THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: a04988C1.dwgTHIS PLOT MADE: 04/01/03

DO NOT SCALE THIS DRAWING
THIRD ANGLE PROJECTION
TOLERANCE UNLESS OTHERWISE SPECIFIED

2 PLACE DECIMAL	±.02
3 PLACE DECIMAL	±.005
ANGLE	±1°

SCALE 1=1
DRAWN BY G.Z. 10/10/01

TITLE: BOX/CORD ASY,FLOAT SWITCH

PRODUCT: CART WASHER
CHK
APPROVED
APPROVED
APPROVED

PROJECT NO. 10250
SIMILAR TO:
SIZE B SHEET 1 OF 1
DRAWING/PART NO. 61301604988
REV C

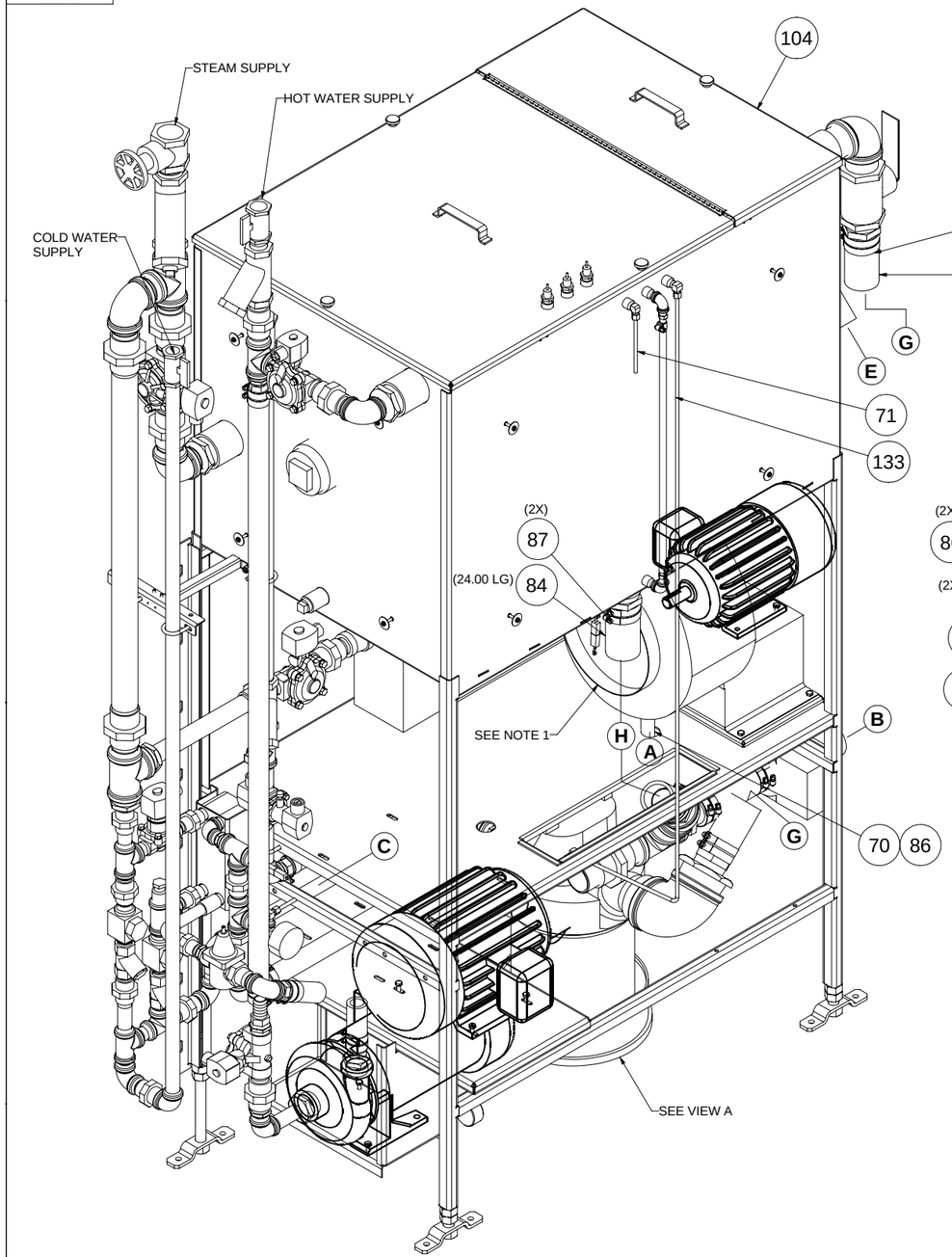
Assembly Number: 61301604988

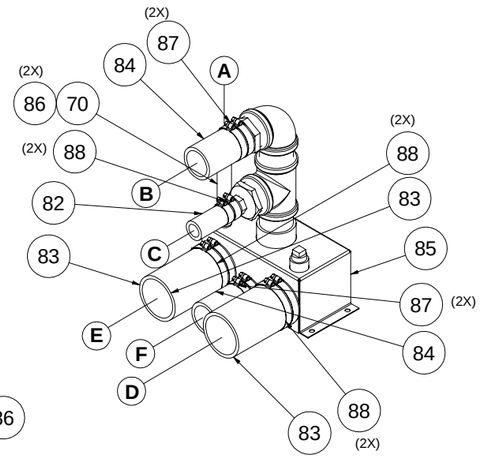
BOX/CORD ASSY,FLOAT SWITCH

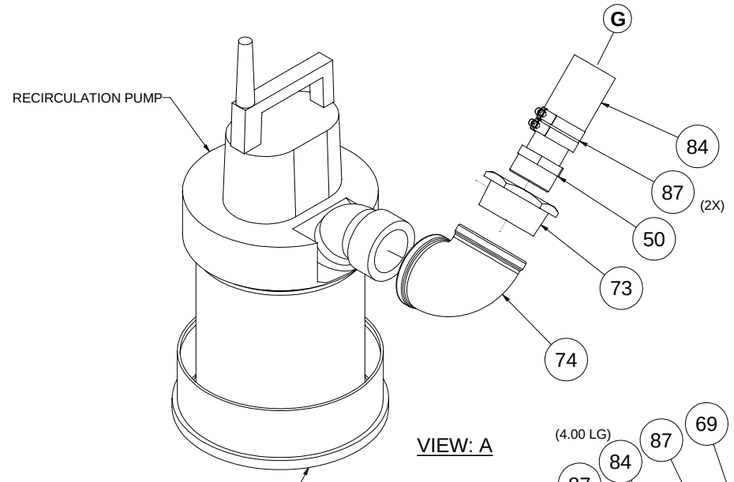
Item	Description	Part Number	Qty
1	BOX,FLOAT SWITCH	B010332	1
2	BOX COVER, GALVANIZED FOR 4X4	401059	1
3	WIRE PKG,BOX ASSY,FLOAT SW	61301605246	1
4	CONN,CAP,3-PIN	400597	2
5	CABLE,18/3,BK,(BK,W,G),SEO	400237	5
6	SOCKET, BRASS, 24-18 AWG	400599	4
7	PLUG,REVERSE FEM,4-WIRE	2021265	1
8	SEAL,CABLE,.50	2021425	1
9	PIN,18-14AWG,AMPS	2021230	3
10	NUT, WIRE, ORANGE	2020065	1
11	MARKER,CORD,COMPUTER-PRINTABLE	511419	6
12	SCR,PAN HD,SLT, .16-32X .50,SS	1001009	2
13	LOCKNUT, 1/2"	2022080	1
14	WI 18 AWG STRD WH R	R3397	1
15	DETERGENT WAND,LVL SNSR,46/86	V500480001	2

DRAWING/PART NO:
D030266

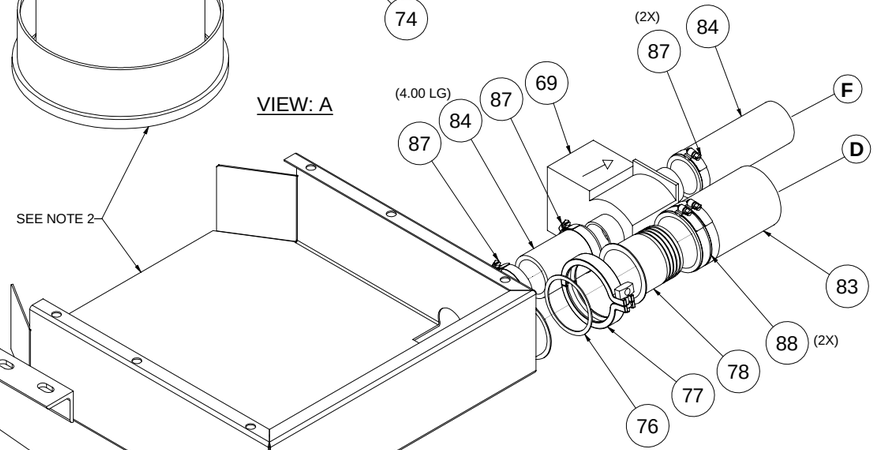
NOTES:
1) USE SILICONE HOE (ITEM 141) TO CONNECT BLOWER INLET WITH RETURNING AIR BOX ON UNIT ROOF. SECURE USING ONE HOSE CLAMP (ITEM 145) ON EACH END.
2) PART OF SUMP.

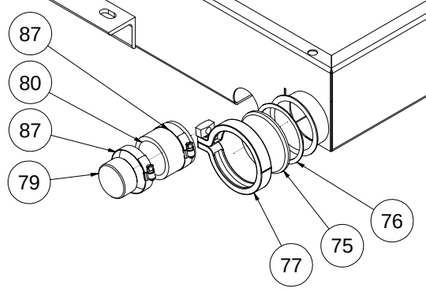






VIEW: A





DETAIL: B
(SUMP)

REV	EC NUMBER	BY	DATE
D	121680	CC	07/20/04
C	121512	KPR	01/23/04
B	121425	KPR	11/05/03
A	121114	KR	03/28/03

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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800 LH PIPING	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06		
.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
	+/- 1°	THIRD ANGLE PROJECTION	

Getinge Sourcing LLC. 1777 E. Henrietta Rd. Rochester, NY 14623

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TITLE

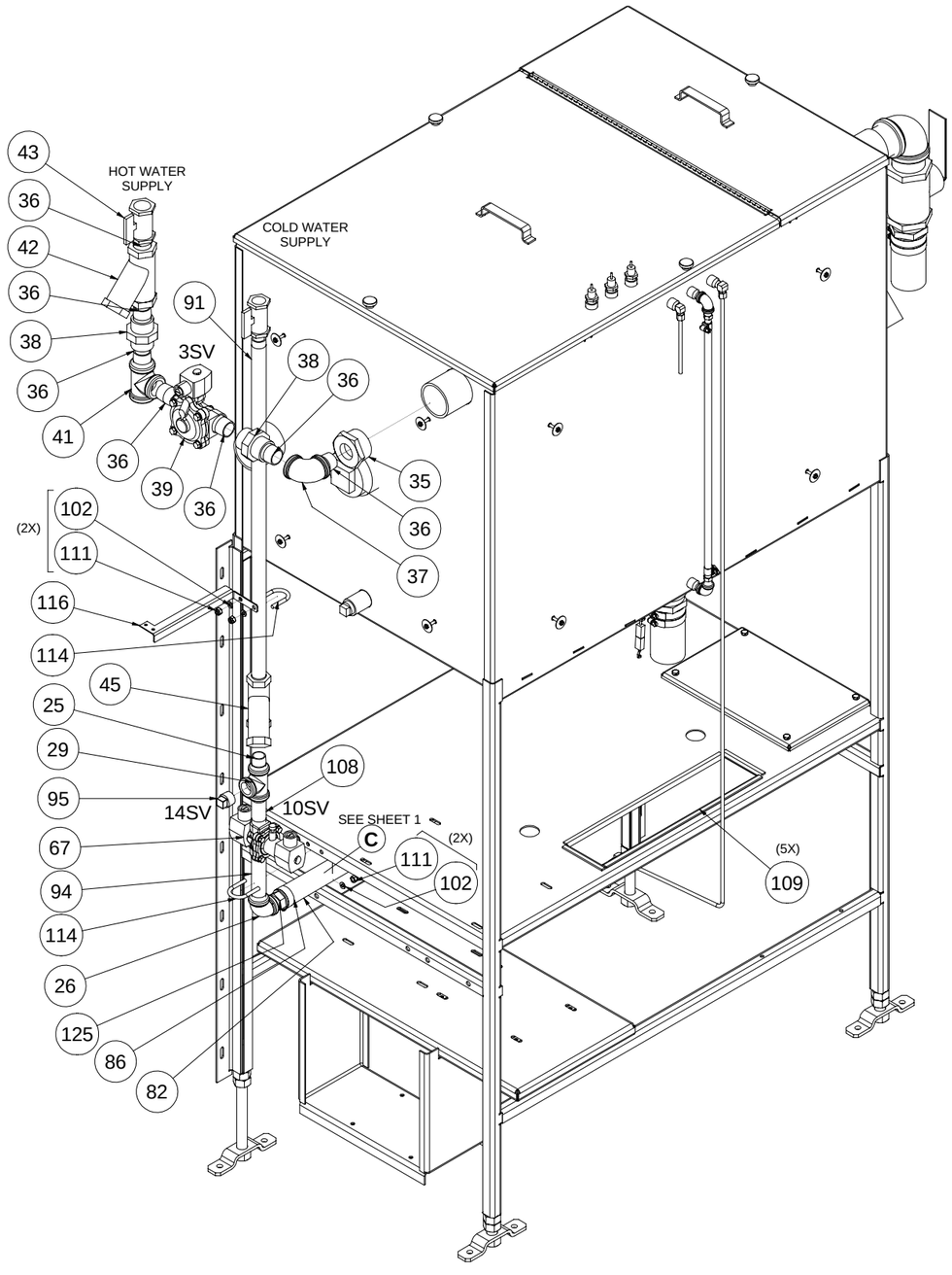
PLUMBING ASSY,LH,7800

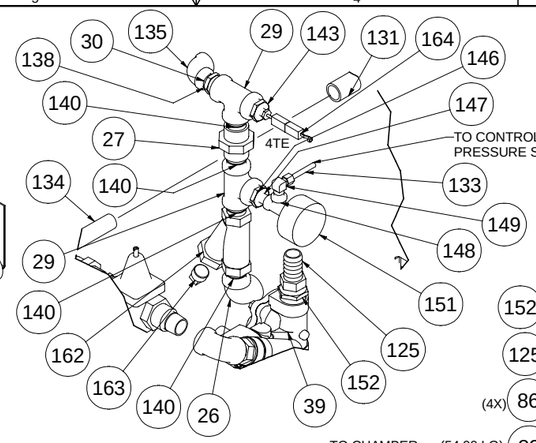
SIZE		DWG NO	REV
D		D030266	D

PROJECT NO.

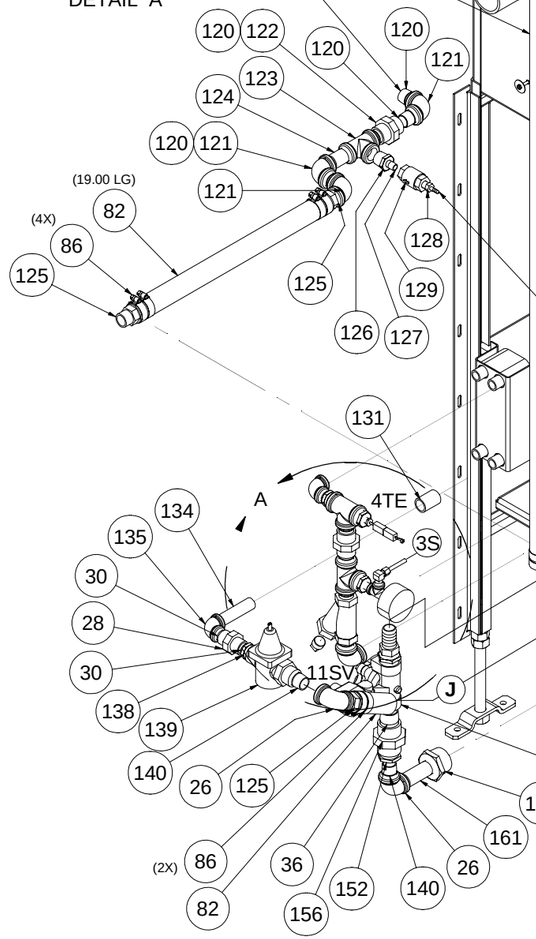
SHEET 1 OF 4

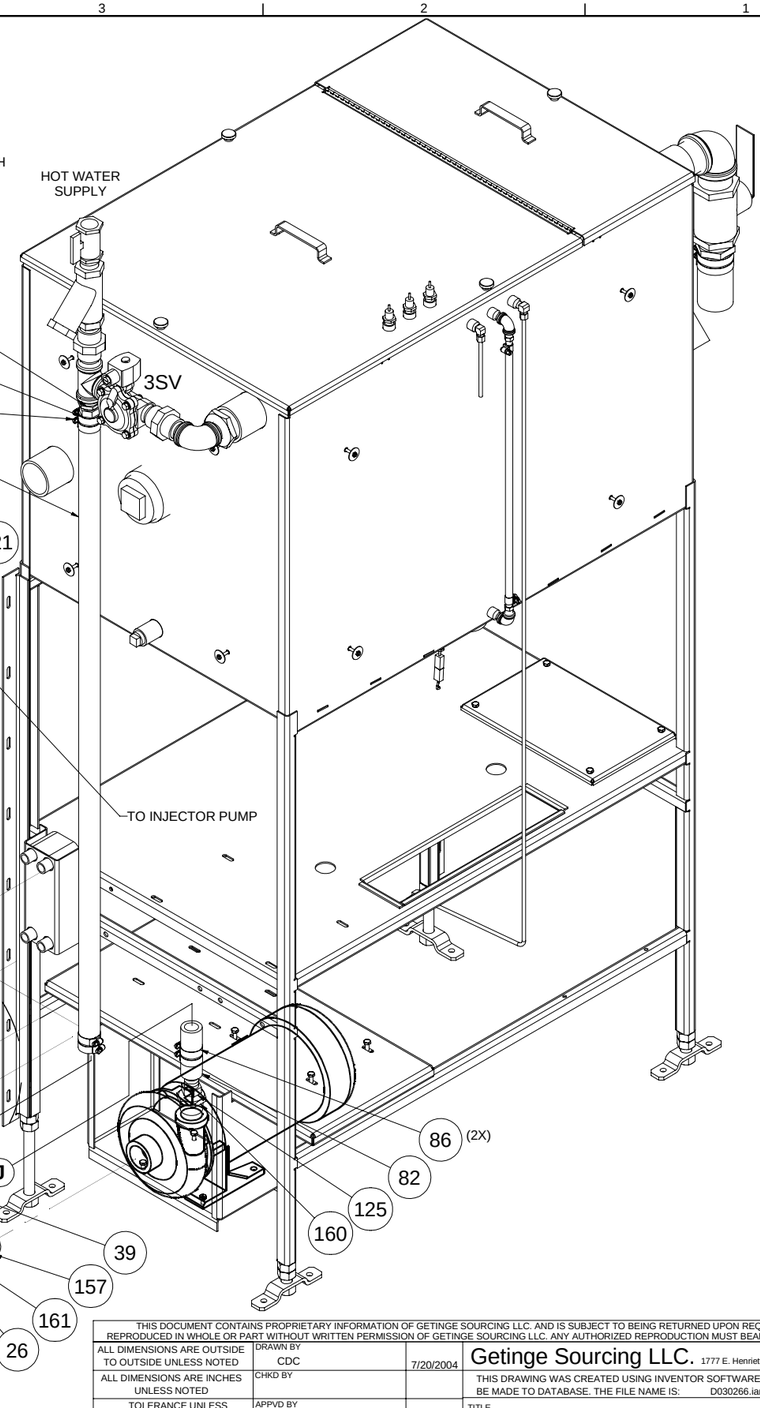
DRAWING/PART NO:
D030266





DETAIL A





SEE SHEET 1 OF 4

REV	EC NUMBER	BY	DATE

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TITLE

PLUMBING ASSY,LH,7800

SIZE		DWG NO	REV
D		D030266	D

PROJECT NO.

SHEET 2 OF 4

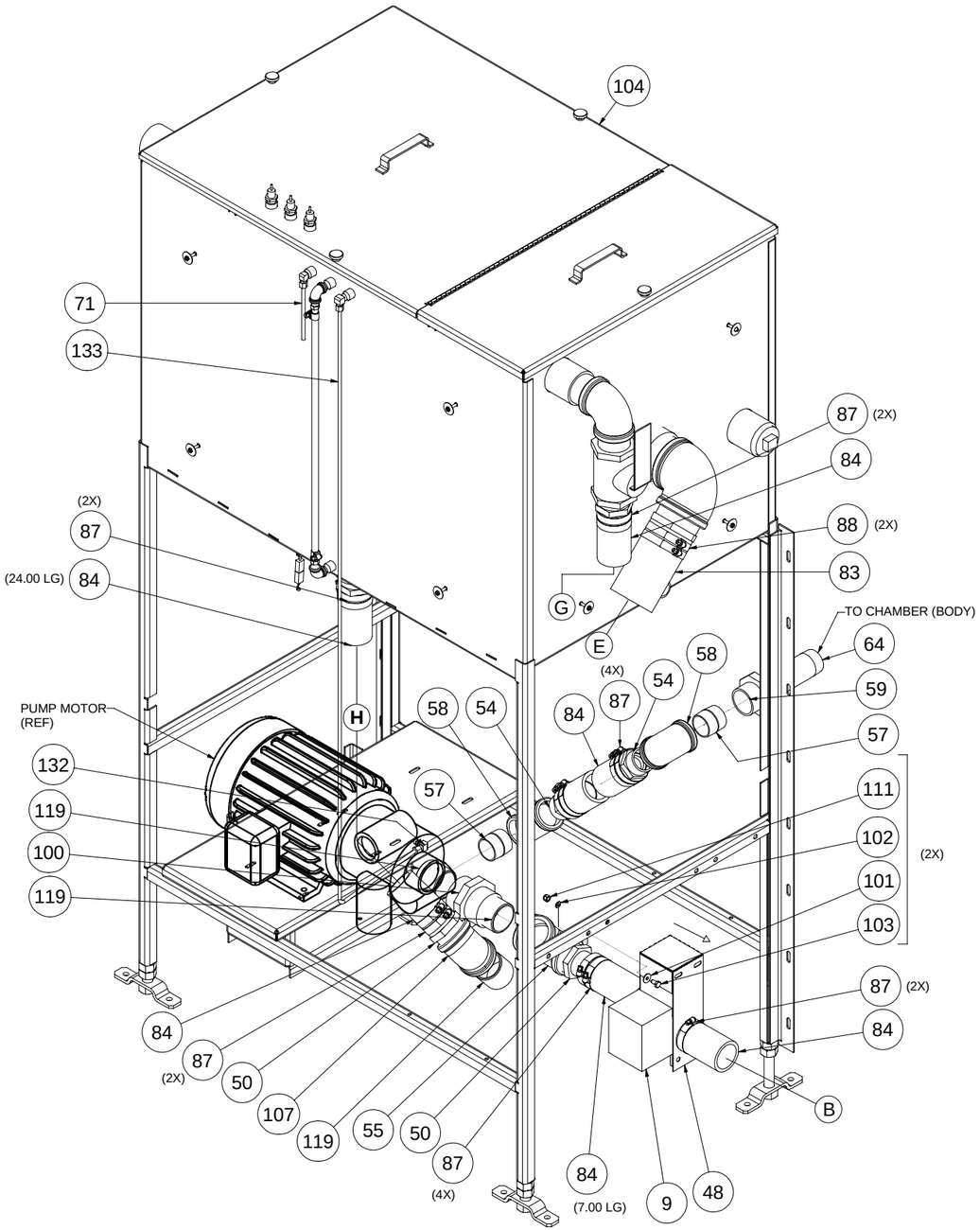
D030266

Sheet 3

Missing

See PLUMBING ASSY,RH,7800

DRAWING/PART NO:
D030266



SEE SHEET 1 OF 4

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TITLE

PLUMBING ASSY,LH,7800

SIZE		DWG NO	REV
D		D030266	D

PROJECT NO.

SHEET 4 OF 4

Assembly Number: D030266

PLUMBING ASSY,LH,7800

Item	Description	Part Number	Qty
1	NIPPLE,CLOSE,1.50NPT,BI	P0047116	10
2	UNION,FEM,1.50FPX1.50FP,BI	P0047129	4
3	VALVE,SOLENOID,1-1/2",STEAM	3001052	1
4	ELB,FEM,90,1.50FPX1.50FP,BI	P0047117	2
5	RDCR,BSHG,2.00MPX1.50FP,SST	P0047027	1
6	TEE,1.50FPX1.50FPX1.50FP,BI	3012014	1
7	NIPPLE,CLOSE, .75NPT,BI	P0047101	22
8	UNION,FEM, .75FPX .75FP,BI	P0047111	9
9	VALVE, DRAIN,2",NC	3002015	1
10	BREAKER,VACUUM, .75NPT	P0011266	3
11	CHECK VALVE Crane #37 3/4" NPT	P0011209	1
12	TEE,1.00FPX1.00FPX1.00FP,BI	P0047184	1
13	NIPPLE, .75NPTX 3.50 L,BI	P0047666	3
14	THERMODISC STEAM TRAP	P0011264	2
15	ELB,FEM,90, .75FPX .75FP,BI	P0047106	9
16	NIPPLE, .75NPT,20"LG,BI,SCH 80	B030262	2
17	RDCR,CNCTRC,1.25FPX1.00FP,BI	P0047852	1
18	NIPPLE,CLOSE,1.00NPT,BI	P0047100	3
19	UNION,FEM,1.00FPX1.00FP,BI	P0047110	2
20	VALVE,SOLENOID,1",STEAM	3001051	1
21	TEE,1.50FPX1.50FPX1.50FP,BI	P0047128	2
22	RDCR,BSHG,1.50MPX1.00FP,BI	P0047136	1
23	RDCR,BSHG,1.50MPX .75FP,BI	P0047133	1
24	RDCR,BSHG,1.00MPX .75FP,BI	P0047137	6
25	NIPPLE,CLOSE, .75NPT,BRS	P0047221	1
26	ELB,FEM,90, .75FPX .75FP,BRS	P0047201	4
27	UNION,FEM, .75FPX .75FP,BRS	P0047211	1
28	UNION,FEM, .50FPX .50FP,BRS	P0047261	1
29	TEE, .75FPX .75FPX .75FP,BRS	P0047272	3
30	NIPPLE,CLOSE, .50NPT,BRS	P0047262	3
31	VALVE, SOLENOID 1/2" WATER	3001044	1
32	RDCR,BSHG, .75MPX .50FP,BRS	P0047274	2
33	VALVE,FLOW CONT,2.5GPM, .50FPT	51941	1
34	VALVE,GATE,1.50"NPT,BRZ	3004009	1
35	RDCR,BSHG,2.00MPX1.00FP,BRS	P0047727	1
36	NIPPLE,CLOSE,1.00NPT,BRS	P0047220	8
37	ELB,FEM,90,1.00FPX1.00FP,BRS	P0047200	1
38	UNION,FEM,1.00FPX1.00FP,BRS	P0047210	2
39	VALVE, SOLENOID 1"NPT	3001045	2
40	CHECK VALVE Crane #37, 1" NPT	P0011210	1
41	TEE,1.00FPX1.00FPX1.00FP,BRS	P0047225	1
42	STRAINER,1.00NPT,BRZ	P0011351	1
43	VALVE,BALL,T-HANDLE,1"NPT,BRZ	3002014	1
44	VALVE,BALL,T-HANDLE,.75"NPT	3002013	2
45	STRAINER,.75NPT,BRZ	P0011355	1
46	STRAINER, CAST IRON	P0011353	1
47	VALVE,CHK, .750NPT,IN-LINE	513363	3
48	BRACKET,VALVE,DRAIN,7800	B030369	1

Use this manual as a reference only. The bills of material may change.

Assembly Number: D030266

PLUMBING ASSY,LH,7800

Item	Description	Part Number	Qty
49	THERMODISC STEAM TRAP 1" NPT	P0011265	2
50	HOSE BARB,2.00ID X2.00MPT,SST	3010648	4
51	PLUG,PIPE,2.00MPT,SST,150#	P0046979	1
52	ELB,FEM,90,2.00FPX2.00FP,SST	P0047046	1
53	NIPPLE,2.00NPTX 6.00 L,SST	P0046969	1
54	HOSE BARB,2.00ID X1.50MPT,SST	3010649	2
55	TEE,2.00FPX2.00FPX2.00FP,SST	P0047039	1
56	NIPPLE,2.00NPT,10"LG,SST,SCH40	B030263	1
57	NIPPLE,CLOSE,1.50NPT,SST	P0047052	2
58	ELB,FEM,90,1.50FPX1.50FP,SST	P0047044	2
59	UNION,FEM,1.50FPX1.50FP,SST	P0047043	1
60	UNION,FEM, .50FPX .50FP,BI	P0047141	2
61	NIPPLE,CLOSE, .50NPT,BI	P0047142	2
62	RDCR,BSHG, .75MPX .50FP,BI	P0047187	2
63	VALVE,SOL,2WAY,NC,.75,120V,STM	61301604961	1
64	NIPPLE,1.50NPTX 5.00 L,SST	P0046973	1
65	HEAT EXCHANGER,BRAZED PLATE	B020080	1
66	BRKT,HEAT EXCH,RINSE WTR,7800	B030264	1
67	VALVE,SOL,MLD,2FLOW,NC, 750-14	61301601577	1
68	HOSE BARB,1.00ID X .75MPT,SST	3010650	1
69	DRAIN VALVE,MODIFIED	Y830020	1
70	TUBING, POLYU, BRAID, 3/4 ID	3013025	8
71	PERISTALTIC PUMP - TUBING Knig	P0018004	20
72	TEE, .75FPX .75FPX .75FP,BI	P0047628	6
73	RDCR,BSHG,3.00MPX2.00FP,SST	P0046875	1
74	ELB,FEM,90,3.00FPX3.00FP,SST	P0046905	1
75	CAP,SANITARY,3"	3018026	1
76	GASKET, WELD FERRULE 3"	3018009	2
77	CLAMP, GASKET 3"	3018003	2
78	ADAPTER,HOSE X CLAMP,3"	C000008	1
79	RN T 2.000 144.00	J4049-1	1
80	HO R 3 2.00	3013026-2	2
81	NIPPLE, .75NPTX 2.00 L,BI,SCH	P0047185	2
82	HOSE,MANIFOLD,1.00"ID,#150,RED	3013037	10
83	HOSE,DRAIN,3.00"ID,#100,BLACK	3013038	12
84	HOSE,MANIFOLD,2.00"ID,#200,RED	3013036	12
85	DRAIN BOX ASSY,7800	D030285	1
86	HOSE CLAMP,1.00-1.75,HVY DUTY	P0011494	18
87	CLAMP,HOSE,1-13/16 TO 2-3/4	3015008	26
88	HOSE CLAMP McMaster-Carr #5661	P0011459	8
89	PI S 1.500 SCH80 BI R	R0041025	3
90	PIPE,3/4" SCH 80 BI	R0041021	9
91	PI B .75 IPS .114 1 R	R0035	3
92	PIPE,1" SCH 80 BI,SCH 80	R0041020	1
93	NIPPLE, .75NPTX 3.00 L,BI	P0047190	1
94	NIPPLE, .75NPTX 4.50 L,BRS	P0047213	1
95	PLUG,PIPE, .75MPT,BRS,125#	P0047234	1
96	NIPPLE, .50NPTX 3.00 L,BRS	P0047259	1

Assembly Number: D030266

PLUMBING ASSY,LH,7800

Item	Description	Part Number	Qty
97	NIPPLE, .75NPTX 6.00 L,BRS,SC	P0047282	1
98	NIPPLE, .75NPTX 2.50 L,BI	P0047614	2
99	NIPPLE, .50NPTX 4.50 L,BRS	P0047715	1
100	UNION,FEM,2.00FPX2.00FP,SST	P0047038	1
101	WSHR,FLT, .25 NOM ID,SST	E7023	7
102	WSHR,LOCK,SPR, .25ND,SST	E4671	14
103	SCR,HEX HD,CAP, .25-20X .50,SS	E6810	6
104	MECH CORE ASSY,LH,7800	D030095	1
106	PLUG,PIPE, .75MPT,BI	3012057	1
107	ELB,FEM,45,2.00FPX2.00FP,SST	P0046987	1
108	NIPPLE, .75NPTX 3.00 L,BRS	P0047248	1
109	MD P .125 6 BL R	R4150	5
111	NUT,HEX,LOCK, .25-20,SST	E7303	10
112	BRKT,SUPPORT PIPE HOLDER	B040036	1
114	BOLT,U, .75 PIPE,SST	P0036000	3
115	BOLT,U,1.50 PIPE,SST	P0036002	1
116	BRKT,SPRT PIPE HOLDER,CW SPLY	B040037	1
117	WSHR,LOCK,SPR, .19ND,SST	E7034	2
118	SCR,PAN HD,PHL, .19-24X .50,SS	E6627	2
119	NIPPLE,CLOSE,2.00NPT,SST	P0047028	3
120	NIPPLE,CLOSE, .75NPT,SST	P0047016	4
121	ELB,FEM,90, .75FPX .75FP,SST	P0047012	3
122	UNION,FEM, .75FPX .75FP,SST	P0047021	1
123	TEE, .75FPX .75FPX .75FP,SST	P0047072	1
124	NIPPLE, .75NPTX 2.50 L,SST	P0046997	1
125	HOSE BARB,1.00ID X .75MPT,SST	3010650	6
126	RDCR,BSHG, .75MPX .25FP,SST	P0047035	1
127	NIPPLE,CLOSE, .25NPT,SST	P0047017	1
128	ADPTR,STRT,1/4MPTX1/4BARB,SST	8004024	1
129	VALVE,CHK, .25NPT,IN-LINE,SST	66838	1
131	CPLG,FULL, .50FP,SST,150#	P0047019	1
132	ELB,CMP,90, .25DTX .12MP,BRS	11562	1
133	TB C .250 .032 WALL R	R0434	5
134	NIPPLE, .50NPTX 3.50 L,BRS	P0047260	1
135	ELB,FEM,90, .50FPX .50FP,BRS	P0047263	2
138	RDCR,BSHG, .75MPX .50FP,BRS	P0047274	2
139	REGULATOR,WATER, .75",25-75PSI	8002009	1
140	NIPPLE,CLOSE, .75NPT,BRS	P0047221	6
141	HOSE, VENT, SILICONE, 9"	3013033	10
143	RDCR,BSHG, .75MPX .12FP,BRS	P0047726	1
145	CLAMP,HOSE,10 TO 12	3015021	2
146	RDCR,BSHG, .75MPX .25FP,BRS	P0047266	1
147	NIPPLE,CLOSE, .25NPT,BRS	P0047222	1
148	TEE, .25FPX .25FPX .25FP,BRS	P0047226	1
149	ELB,CMP,90, .25MPX .25DT,BRS	46317	1
151	GAUGE, WATER PRESSURE 0-100 PS	8003013	1
152	RDCR,BSHG,1.00MPX .75FP,BRS	P0047230	3
156	UNION,FEM,1.00FPX1.00FP,BRS	P0047210	1

Assembly Number: D030266

PLUMBING ASSY,LH,7800

Item	Description	Part Number	Qty
157	RDCR,BSHG,1.50MPX .75FP,BRS	P0047238	1
160	RDCR,BSHG,1.25MPX .75FP,BRS	P0047299	1
161	NIPPLE, .75NPTX 3.50 L,BRS	P0047256	1
162	STRAINER, .75NPT,BRZ	36355	1
163	PLUG,PIPE, .50MPT,BRS	12299	1
164	PROBE ASSY,THERMOCOUPLE	401126	1

DRAWING/PART NO:
D030265

NOTES:
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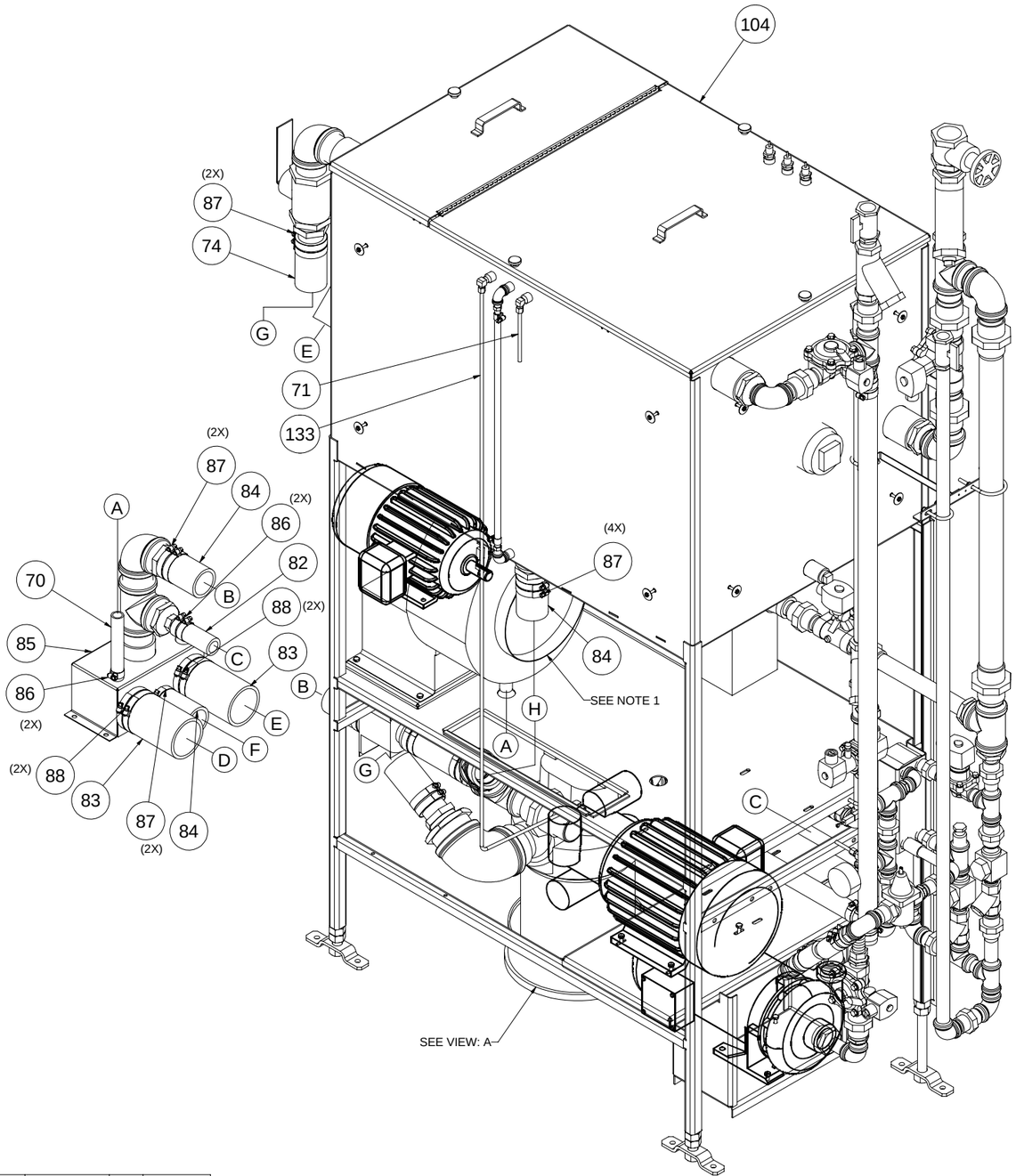

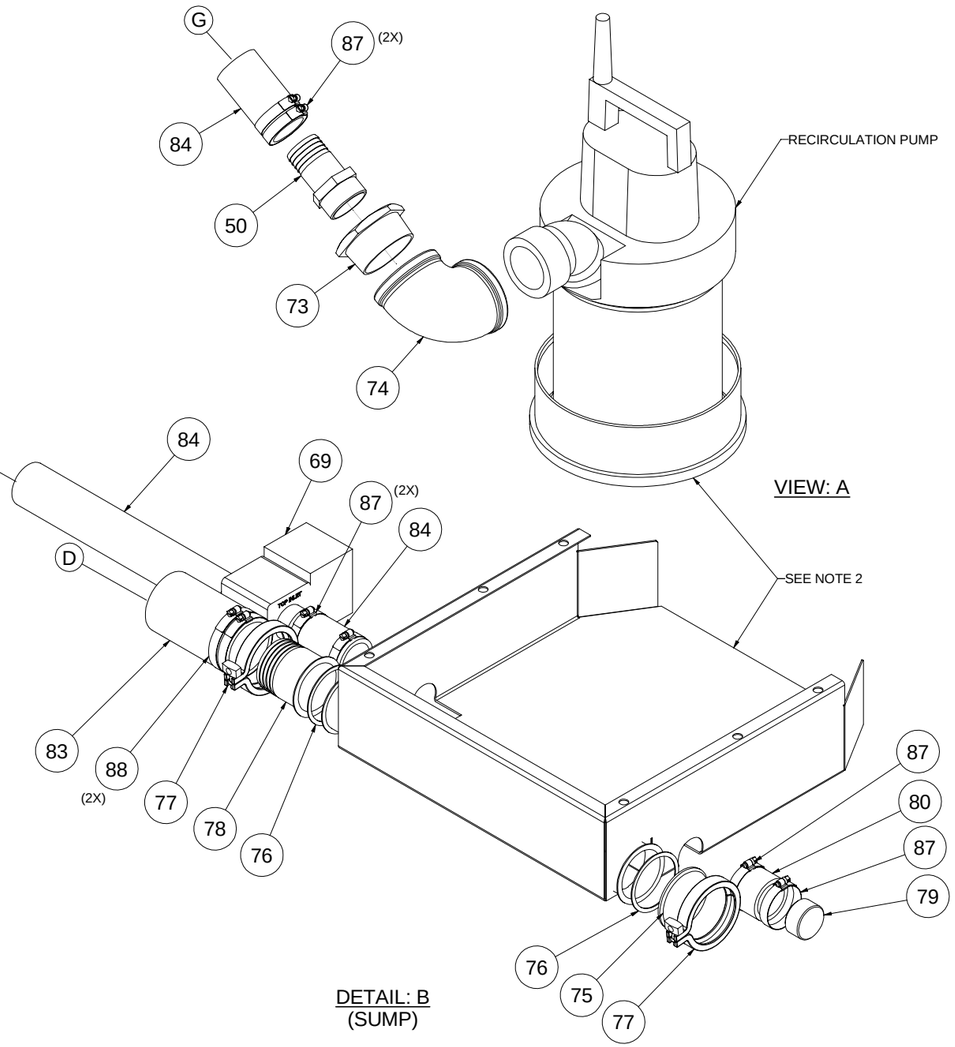

VIEW: A

DETAIL: B
(SUMP)

REV	EC NUMBER	BY	DATE
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C	121512	KPR	01/23/04
B	121425	KPR	11/05/03
A	121114	KR	03/26/03

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.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
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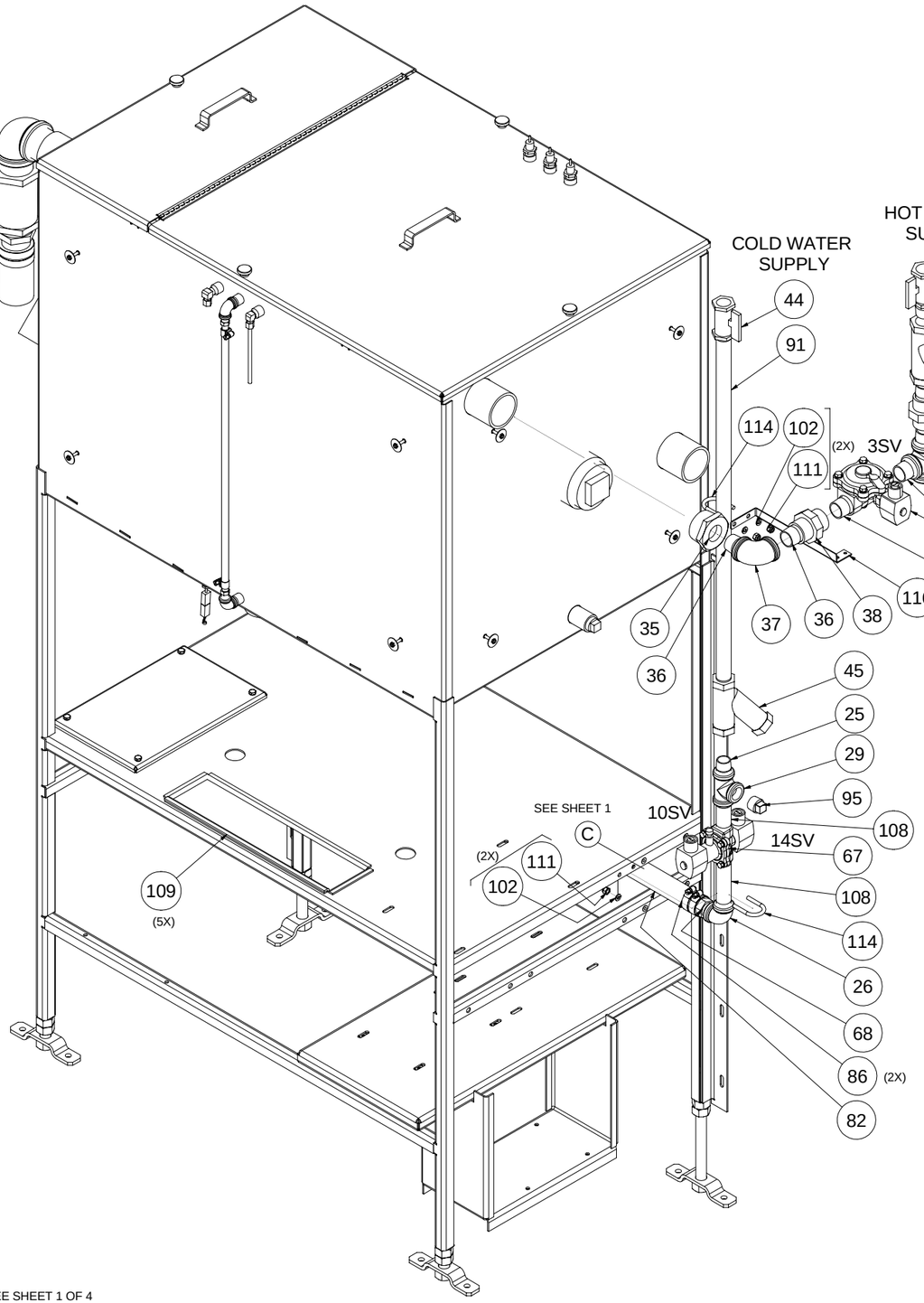
TITLE

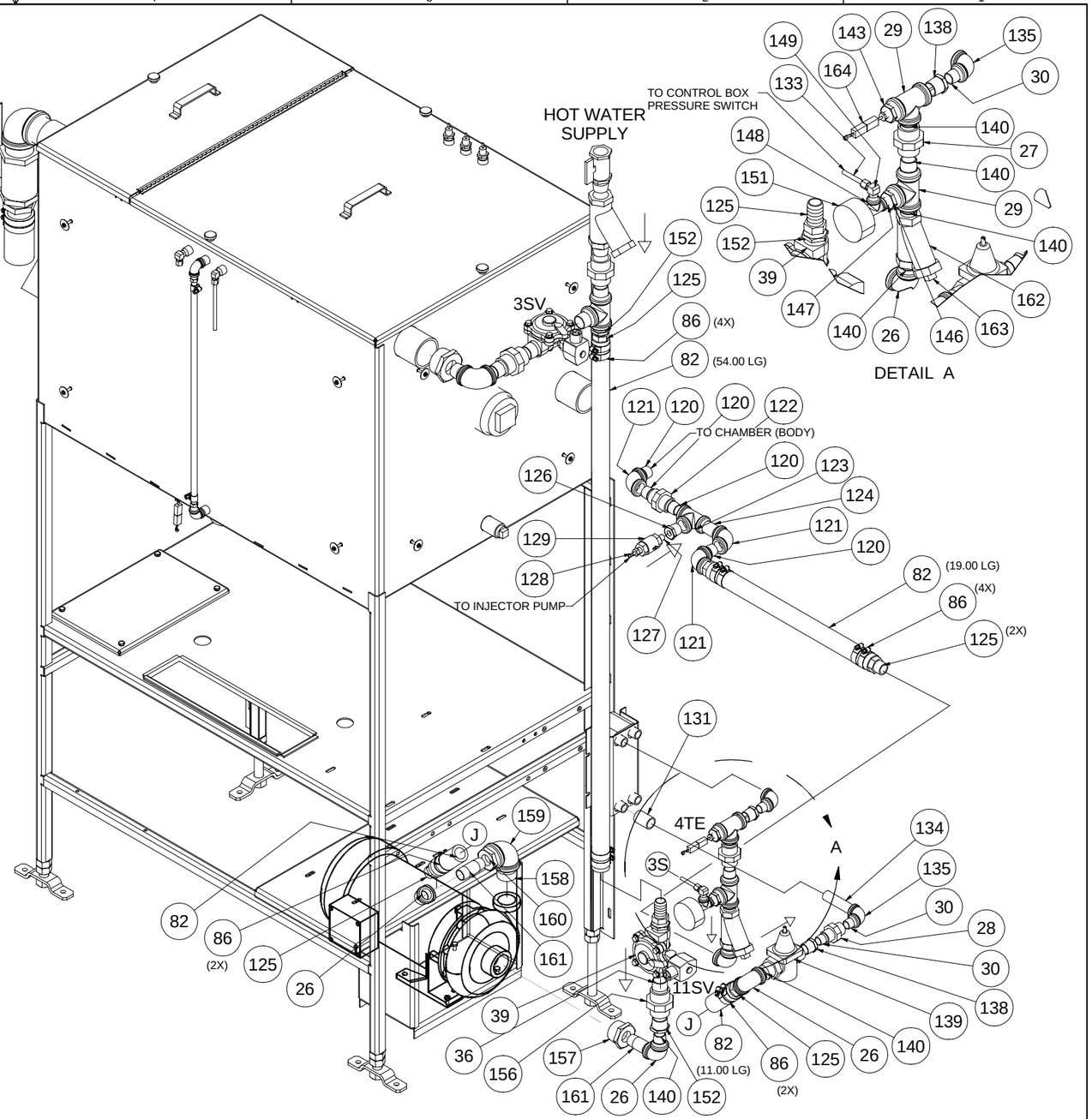
PLUMBING ASSY,RH,7800

SIZE		DWG NO	REV
D		D030265	D

PROJECT NO. N/A SHEET 1 OF 4

DRAWING/PART NO: D030265





SEE SHEET 1 OF 4

REV	EC NUMBER	BY	DATE

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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800 RH PIPING	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06		
.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
∠	+/- 1°	THIRD ANGLE PROJECTION	

Getinge Sourcing LLC. 1777 E. Henrietta Rd. Rochester, NY 14623

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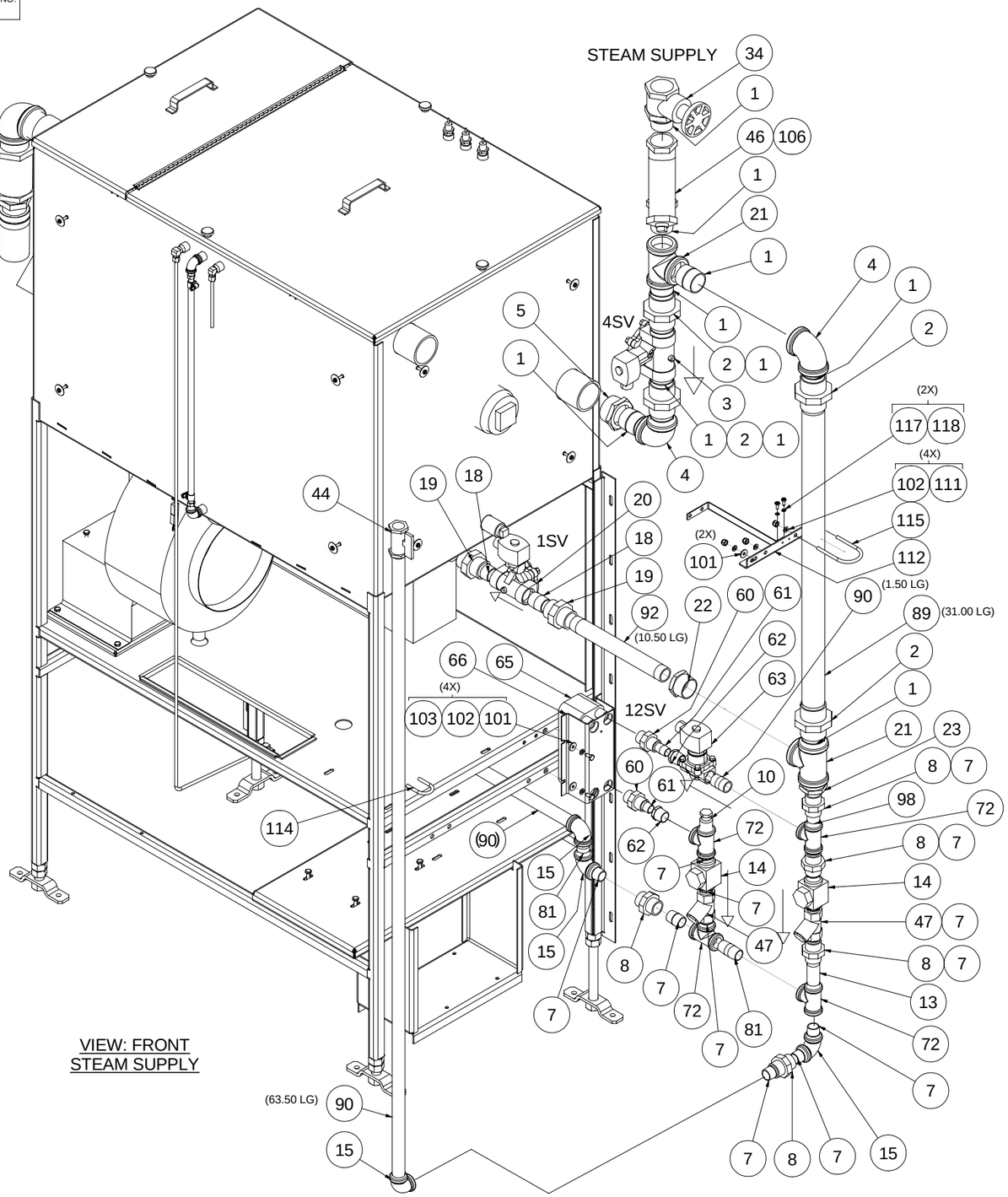
TITLE

PLUMBING ASSY,RH,7800

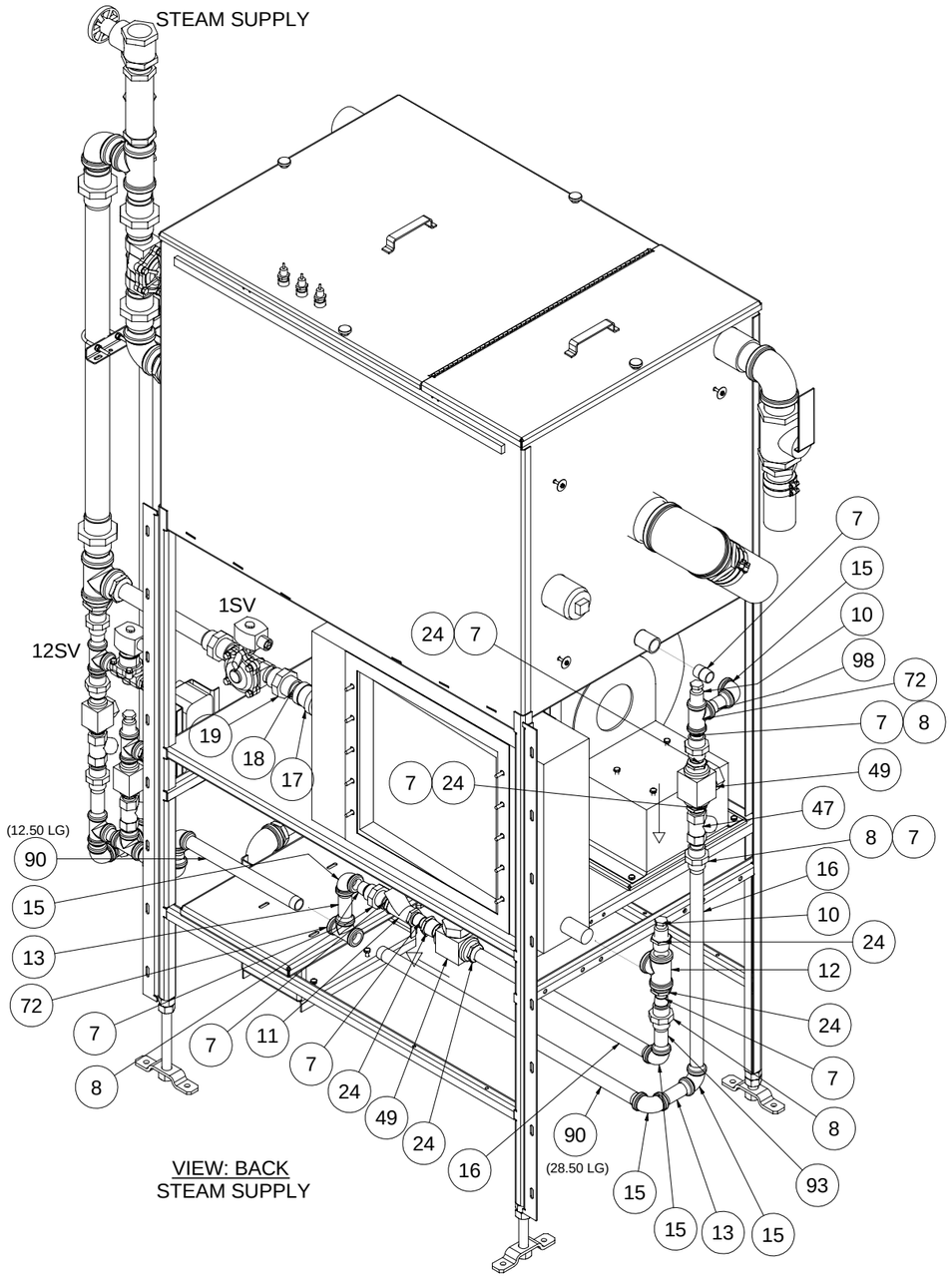
SIZE		DWG NO	REV
D		D030265	D

PROJECT NO. N/A SHEET 2 OF 4

DRAWING/PART NO:
D030265



VIEW: FRONT
STEAM SUPPLY



VIEW: BACK
STEAM SUPPLY

SEE SHEET 1 OF 4

REV	EC NUMBER	BY	DATE

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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800 RH PIPING	
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.XXX	+/- .020	DO NOT SCALE THIS DRAWING	
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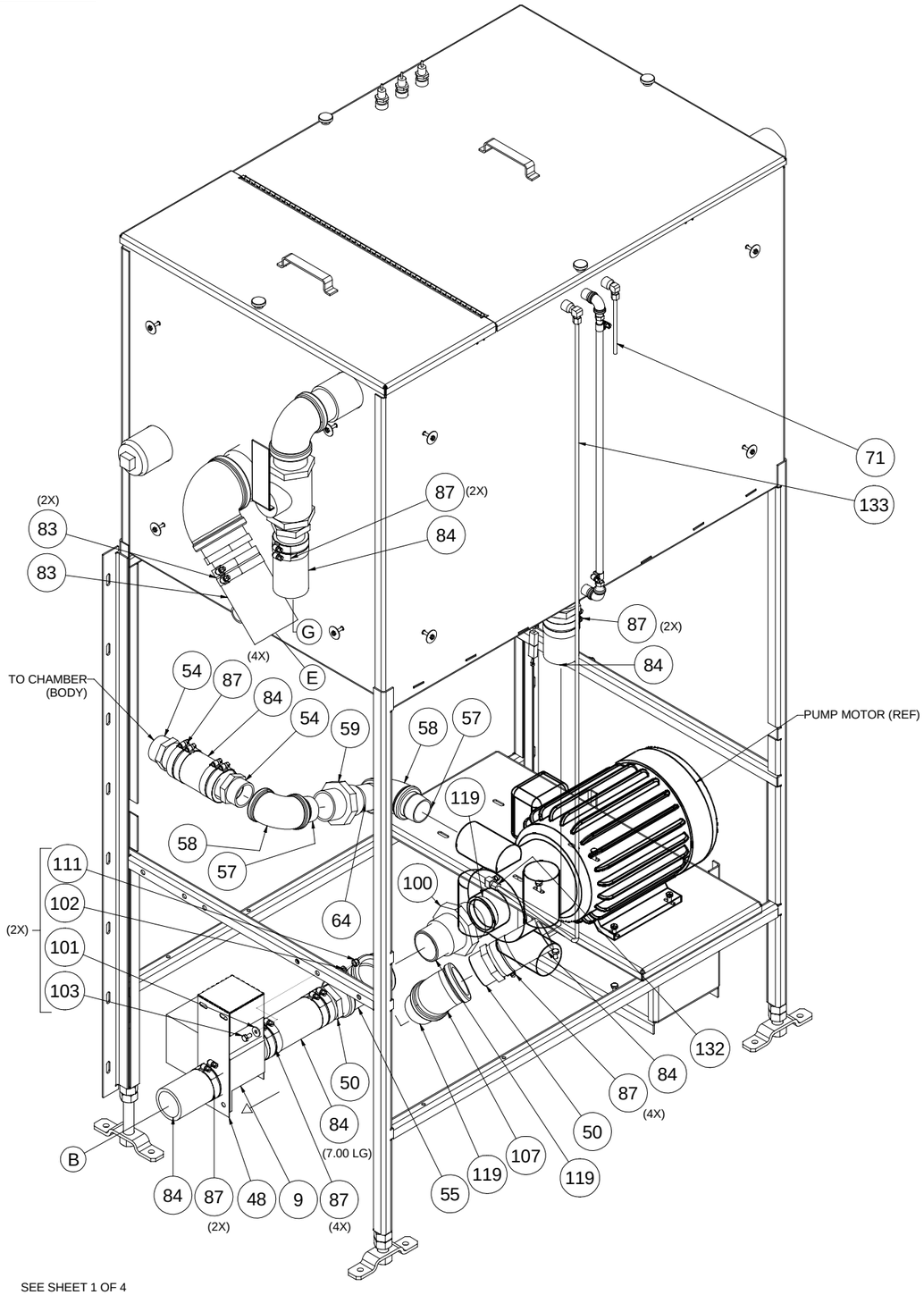
TITLE

PLUMBING ASSY,RH,7800

SIZE		DWG NO	REV
D		D030265	D

PROJECT NO. N/A SHEET 3 OF 4

DRAWING/PART NO:
D030265



SEE SHEET 1 OF 4

REV	EC NUMBER	BY	DATE

ITEM	QTY	PART NUMBER	ITEM	QTY	PART NUMBER	ITEM	QTY	PART NUMBER
1	10	P0047116	57	2	P0047052	108	1	P0047248
2	4	P0047129	58	2	P0047044	109	2	R4150-4.00LG
3	1	3001052	59	1	P0047043	111	10	E7303
4	2	P0047117	60	2	P0047141	112	1	B040036
5	1	P0047027	61	2	P0047142	114	3	P0036000
7	22	P0047101	62	2	P0047187	115	1	P0036002
8	9	P0047111	63	1	61301604961	116	1	B040037
9	1	3002015	64	1	P0047054	117	2	E7034
10	3	P0011266	65	1	B020080	118	2	E6627
11	1	P0011209	66	1	B030264	119	3	P0047028
12	1	P0047184	67	1	61301601577	120	4	P0047016
13	3	P0047666	69	1	Y830020	121	3	P0047012
14	2	P0011264	70	1	3013025-6.00LG	122	1	P0047021
15	9	P0047106	71	1	P0018004	123	1	P0047072
16	2	B030262	72	6	P0047628	124	1	P0046997
17	1	P0047852	73	1	P0046875	125	6	3010650
18	3	P0047100	74	1	P0046905	126	1	P0047035
19	2	P0047110	75	1	3018026	127	1	P0047017
20	1	3001051	76	2	3018009	128	1	8004024
21	2	P0047128	77	2	3018003	129	1	66838
22	1	P0047136	78	1	C000008	131	1	P0047019
23	1	P0047133	79	1	J4049-1	132	1	11562
24	6	P0047137	80	1	3013026-2	133	1	R0434-TANK TO
25	1	P0047221	81	2	P0047185			PMP
26	5	P0047201	82	1	3013037-40.00LG	134	1	P0047260
27	1	P0047211	83	4	3013038-6.00LG	135	2	P0047263
28	1	P0047261	84	4	3013036-4.50LG	138	2	P0047274
29	3	P0047272	85	1	D030285	139	1	8002009
30	3	P0047262	86	16	P0011494	140	6	P0047221
34	1	3004009	87	26	3015008	141	10.0 FT	3013033
35	1	P0047727	88	8	P0011459			
36	8	P0047220	89	1	R0041025-31.00LG	143	1	P0047726
37	1	P0047200	90	1	R0041021-63.50LG	145	2	3015021
38	2	P0047210	91	1	R0035-30.00LG	146	1	P0047266
39	2	3001045	92	1	R0041020-10.50LG	147	1	P0047222
41	1	P0047225	93	1	P0047190	148	1	P0047226
42	1	P0011351	94	1	P0047213	149	1	46317
43	1	3002014	95	1	P0047234	151	1	8003013
44	2	3002013	98	2	P0047614	152	3	P0047230
45	1	P0011355	100	1	P0047038	156	1	P0047210
46	1	P0011353	101	7	E7023	157	1	P0047238
47	3	513363	102	14	E4671	158	1	12370
48	1	B030369	103	6	E6810	159	1	P0047704
49	2	P0011265	104	1	D030094	160	1	P0047299
50	4	3010648	106	1	3012057	161	2	P0047286
54	2	3010649	107	1	P0046987	162	1	36355
						163	1	12299
						164	1	401126

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TOLERANCE UNLESS OTHERWISE SPECIFIED	APPVD BY		TITLE: PLUMBING ASSY,RH,7800
X. +/- .5	PRODUCT 7800 RH PIPING		
.X +/- .13	SIMILAR TO:		SIZE D; DWG NO D030265; REV D
.XX +/- .06	DO NOT SCALE THIS DRAWING		
.XXX +/- .020	THIRD ANGLE PROJECTION		PROJECT NO. N/A; SHEET 4 OF 4
∠ +/- 1'			

Assembly Number: D030265

PLUMBING ASSY,RH,7800

Item	Description	Part Number	Qty
1	NIPPLE,CLOSE,1.50NPT,BI	P0047116	10
2	UNION,FEM,1.50FPX1.50FP,BI	P0047129	4
3	VALVE,SOLENOID,1-1/2",STEAM	3001052	1
4	ELB,FEM,90,1.50FPX1.50FP,BI	P0047117	2
5	RDCR,BSHG,2.00MPX1.50FP,SST	P0047027	1
6	TEE,1.50FPX1.50FPX1.50FP,BI	3012014	1
7	NIPPLE,CLOSE, .75NPT,BI	P0047101	22
8	UNION,FEM, .75FPX .75FP,BI	P0047111	9
9	VALVE, DRAIN,2",NC	3002015	1
10	BREAKER,VACUUM, .75NPT	P0011266	3
11	CHECK VALVE Crane #37 3/4" NPT	P0011209	1
12	TEE,1.00FPX1.00FPX1.00FP,BI	P0047184	1
13	NIPPLE, .75NPTX 3.50 L,BI	P0047666	3
14	THERMODISC STEAM TRAP	P0011264	2
15	ELB,FEM,90, .75FPX .75FP,BI	P0047106	9
16	NIPPLE, .75NPT,20"LG,BI,SCH 80	B030262	2
17	RDCR,CNCTRC,1.25FPX1.00FP,BI	P0047852	1
18	NIPPLE,CLOSE,1.00NPT,BI	P0047100	3
19	UNION,FEM,1.00FPX1.00FP,BI	P0047110	2
20	VALVE,SOLENOID,1",STEAM	3001051	1
21	TEE,1.50FPX1.50FPX1.50FP,BI	P0047128	2
22	RDCR,BSHG,1.50MPX1.00FP,BI	P0047136	1
23	RDCR,BSHG,1.50MPX .75FP,BI	P0047133	1
24	RDCR,BSHG,1.00MPX .75FP,BI	P0047137	6
25	NIPPLE,CLOSE, .75NPT,BRS	P0047221	1
26	ELB,FEM,90, .75FPX .75FP,BRS	P0047201	5
27	UNION,FEM, .75FPX .75FP,BRS	P0047211	1
28	UNION,FEM, .50FPX .50FP,BRS	P0047261	1
29	TEE, .75FPX .75FPX .75FP,BRS	P0047272	3
30	NIPPLE,CLOSE, .50NPT,BRS	P0047262	3
31	VALVE, SOLENOID 1/2" WATER	3001044	1
32	RDCR,BSHG, .75MPX .50FP,BRS	P0047274	2
33	VALVE,FLOW CONT,2.5GPM, .50FPT	51941	1
34	VALVE,GATE,1.50"NPT,BRZ	3004009	1
35	RDCR,BSHG,2.00MPX1.00FP,BRS	P0047727	1
36	NIPPLE,CLOSE,1.00NPT,BRS	P0047220	8
37	ELB,FEM,90,1.00FPX1.00FP,BRS	P0047200	1
38	UNION,FEM,1.00FPX1.00FP,BRS	P0047210	2
39	VALVE, SOLENOID 1"NPT	3001045	2
40	CHECK VALVE Crane #37, 1" NPT	P0011210	1
41	TEE,1.00FPX1.00FPX1.00FP,BRS	P0047225	1
42	STRAINER,1.00NPT,BRZ	P0011351	1
43	VALVE,BALL,T-HANDLE,1"NPT,BRZ	3002014	1
44	VALVE,BALL,T-HANDLE,.75"NPT	3002013	2
45	STRAINER,.75NPT,BRZ	P0011355	1
46	STRAINER, CAST IRON	P0011353	1
47	VALVE,CHK, .750NPT,IN-LINE	513363	3
48	BRACKET,VALVE,DRAIN,7800	B030369	1

Use this manual as a reference only. The bills of material may change.

Assembly Number: D030265

PLUMBING ASSY,RH,7800

Item	Description	Part Number	Qty
49	THERMODISC STEAM TRAP 1" NPT	P0011265	2
50	HOSE BARB,2.00ID X2.00MPT,SST	3010648	4
51	PLUG,PIPE,2.00MPT,SST,150#	P0046979	1
52	ELB,FEM,90,2.00FPX2.00FP,SST	P0047046	1
53	NIPPLE,2.00NPTX 6.00 L,SST	P0046969	1
54	HOSE BARB,2.00ID X1.50MPT,SST	3010649	2
55	TEE,2.00FPX2.00FPX2.00FP,SST	P0047039	1
56	NIPPLE,2.00NPT,10"LG,SST,SCH40	B030263	1
57	NIPPLE,CLOSE,1.50NPT,SST	P0047052	2
58	ELB,FEM,90,1.50FPX1.50FP,SST	P0047044	2
59	UNION,FEM,1.50FPX1.50FP,SST	P0047043	1
60	UNION,FEM, .50FPX .50FP,BI	P0047141	2
61	NIPPLE,CLOSE, .50NPT,BI	P0047142	2
62	RDCR,BSHG, .75MPX .50FP,BI	P0047187	2
63	VALVE,SOL,2WAY,NC,.75,120V,STM	61301604961	1
64	NIPPLE,1.50NPTX 3.00 L,SST	P0047054	1
65	HEAT EXCHANGER,BRAZED PLATE	B020080	1
66	BRKT,HEAT EXCH,RINSE WTR,7800	B030264	1
67	VALVE,SOL,MLD,2FLOW,NC, 750-14	61301601577	1
68	HOSE BARB,1.00ID X .75MPT,SST	3010650	1
69	DRAIN VALVE,MODIFIED	Y830020	1
70	TUBING, POLYU, BRAID, 3/4 ID	3013025	8
71	PERISTALTIC PUMP - TUBING Knig	P0018004	20
72	TEE, .75FPX .75FPX .75FP,BI	P0047628	6
73	RDCR,BSHG,3.00MPX2.00FP,SST	P0046875	1
74	ELB,FEM,90,3.00FPX3.00FP,SST	P0046905	1
75	CAP,SANITARY,3"	3018026	1
76	GASKET, WELD FERRULE 3"	3018009	2
77	CLAMP, GASKET 3"	3018003	2
78	ADAPTER,HOSE X CLAMP,3"	C000008	1
79	RN T 2.000 144.00	J4049-1	1
80	HO R 3 2.00	3013026-2	2
81	NIPPLE, .75NPTX 2.00 L,BI,SCH	P0047185	2
82	HOSE,MANIFOLD,1.00"ID,#150,RED	3013037	10
83	HOSE,DRAIN,3.00"ID,#100,BLACK	3013038	12
84	HOSE,MANIFOLD,2.00"ID,#200,RED	3013036	12
85	DRAIN BOX ASSY,7800	D030285	1
86	HOSE CLAMP,1.00-1.75,HVY DUTY	P0011494	18
87	CLAMP,HOSE,1-13/16 TO 2-3/4	3015008	26
88	HOSE CLAMP McMaster-Carr #5661	P0011459	8
89	PI S 1.500 SCH80 BI R	R0041025	3
90	PIPE,3/4" SCH 80 BI	R0041021	9
91	PI B .75 IPS .114 1 R	R0035	3
92	PIPE,1" SCH 80 BI,SCH 80	R0041020	1
93	NIPPLE, .75NPTX 3.00 L,BI	P0047190	1
94	NIPPLE, .75NPTX 4.50 L,BRS	P0047213	1
95	PLUG,PIPE, .75MPT,BRS,125#	P0047234	1
96	NIPPLE, .50NPTX 3.00 L,BRS	P0047259	1

Assembly Number: D030265

PLUMBING ASSY,RH,7800

Item	Description	Part Number	Qty
97	NIPPLE, .75NPTX 6.00 L,BRS,SC	P0047282	1
98	NIPPLE, .75NPTX 2.50 L,BI	P0047614	2
99	NIPPLE, .50NPTX 4.50 L,BRS	P0047715	1
100	UNION,FEM,2.00FPX2.00FP,SST	P0047038	1
101	WSHR,FLT, .25 NOM ID,SST	E7023	7
102	WSHR,LOCK,SPR, .25ND,SST	E4671	14
103	SCR,HEX HD,CAP, .25-20X .50,SS	E6810	6
104	MECH CORE ASSY,RH,7800	D030094	1
106	PLUG,PIPE, .75MPT,BI	3012057	1
107	ELB,FEM,45,2.00FPX2.00FP,SST	P0046987	1
108	NIPPLE, .75NPTX 3.00 L,BRS	P0047248	1
109	MD P .125 6 BL R	R4150	5
111	NUT,HEX,LOCK, .25-20,SST	E7303	10
112	BRKT,SUPPORT PIPE HOLDER	B040036	1
114	BOLT,U, .75 PIPE,SST	P0036000	3
115	BOLT,U,1.50 PIPE,SST	P0036002	1
116	BRKT,SPRT PIPE HOLDER,CW SPLY	B040037	1
117	WSHR,LOCK,SPR, .19ND,SST	E7034	2
118	SCR,PAN HD,PHL, .19-24X .50,SS	E6627	2
119	NIPPLE,CLOSE,2.00NPT,SST	P0047028	3
120	NIPPLE,CLOSE, .75NPT,SST	P0047016	4
121	ELB,FEM,90, .75FPX .75FP,SST	P0047012	3
122	UNION,FEM, .75FPX .75FP,SST	P0047021	1
123	TEE, .75FPX .75FPX .75FP,SST	P0047072	1
124	NIPPLE, .75NPTX 2.50 L,SST	P0046997	1
125	HOSE BARB,1.00ID X .75MPT,SST	3010650	6
126	RDCR,BSHG, .75MPX .25FP,SST	P0047035	1
127	NIPPLE,CLOSE, .25NPT,SST	P0047017	1
128	ADPTR,STRT,1/4MPTX1/4BARB,SST	8004024	1
129	VALVE,CHK, .25NPT,IN-LINE,SST	66838	1
131	CPLG,FULL, .50FP,SST,150#	P0047019	1
132	ELB,CMP,90, .25DTX .12MP,BRS	11562	1
133	TB C .250 .032 WALL R	R0434	5
134	NIPPLE, .50NPTX 3.50 L,BRS	P0047260	1
135	ELB,FEM,90, .50FPX .50FP,BRS	P0047263	2
138	RDCR,BSHG, .75MPX .50FP,BRS	P0047274	2
139	REGULATOR,WATER, .75",25-75PSI	8002009	1
140	NIPPLE,CLOSE, .75NPT,BRS	P0047221	6
141	HOSE, VENT, SILICONE, 9"	3013033	10
143	RDCR,BSHG, .75MPX .12FP,BRS	P0047726	1
145	CLAMP,HOSE,10 TO 12	3015021	2
146	RDCR,BSHG, .75MPX .25FP,BRS	P0047266	1
147	NIPPLE,CLOSE, .25NPT,BRS	P0047222	1
148	TEE, .25FPX .25FPX .25FP,BRS	P0047226	1
149	ELB,CMP,90, .25MPX .25DT,BRS	46317	1
151	GAUGE, WATER PRESSURE 0-100 PS	8003013	1
152	RDCR,BSHG,1.00MPX .75FP,BRS	P0047230	3
154	VALVE, SOLENOID 1"NPT	3001045	1

Assembly Number: D030265

PLUMBING ASSY,RH,7800

Item	Description	Part Number	Qty
156	UNION,FEM,1.00FPX1.00FP,BRS	P0047210	1
157	RDCR,BSHG,1.50MPX .75FP,BRS	P0047238	1
158	NIPPLE,CLOSE,1.25NPT,BRS	12370	1
159	ELB,FEM,90,1.25FPX1.25FP,BRS	P0047704	1
160	RDCR,BSHG,1.25MPX .75FP,BRS	P0047299	1
161	NIPPLE, .75NPTX 2.50 L,BRS	P0047286	2
162	STRAINER, .75NPT,BRZ	36355	1
163	PLUG,PIPE, .50MPT,BRS	12299	1
164	PROBE ASSY,THERMOCOUPLE	401126	1

DRAWING/PART NO. D020081

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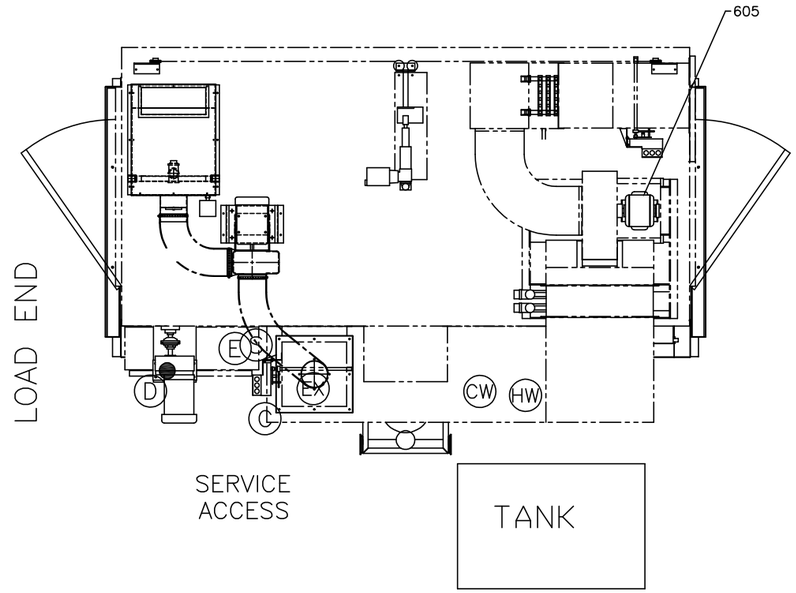
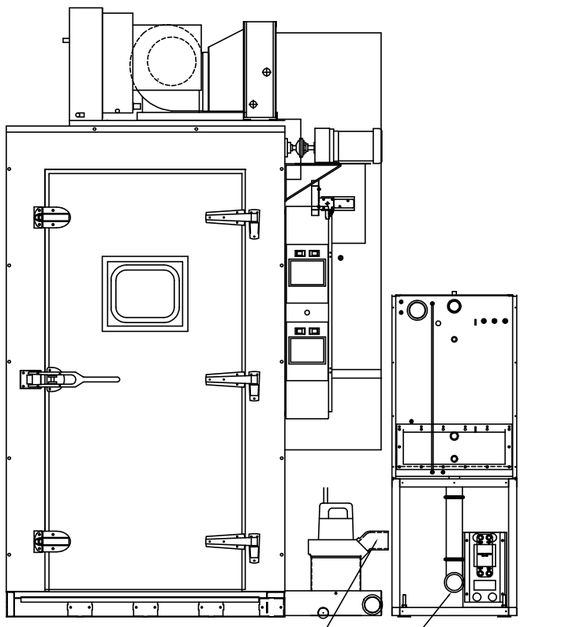
ITEM NUMBERS	NAME
1–99	MISC. PLUMBING COMPONENTS
101–199	COLD WATER
201–299	HOT WATER
301–399	STAINLESS STEEL
401–499	STEAM
501–599	CONDENSATE

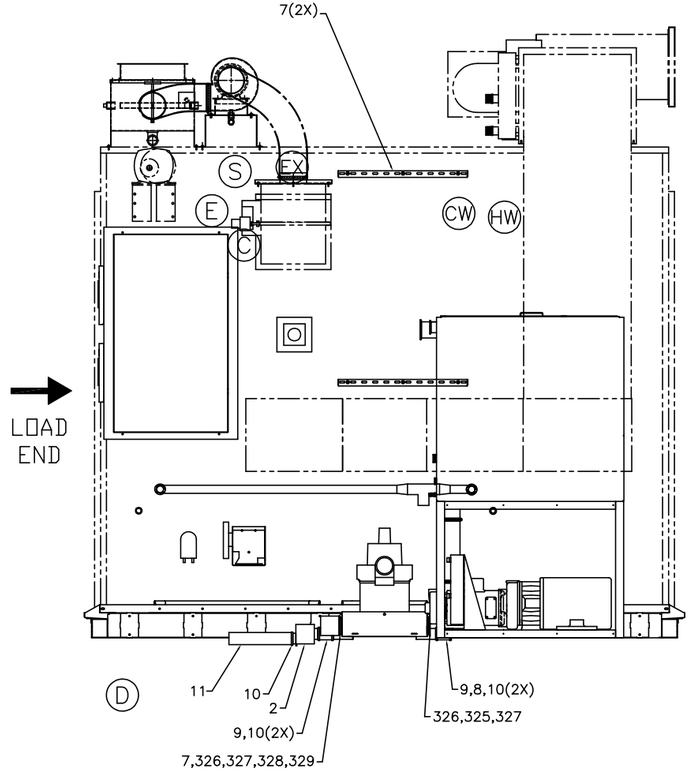


UTILITIES

- (HW) HOT WATER----1" IPS., 120°F
- (CW) COLD WATER----3/4" IPS.
- (S) STEAM----------1-1/2" IPS.
- (C) CONDENSATE RETURN---3/4" IPS.
- (D) DRAIN----------3" IPS. MIN

RH UNIT SHOWN – LH IS OPPOSITE





PART NO.	DESCRIPTION	ITEM NO.
D020081	PLUMBING ASSY,VENT,7800	1–599

LTR	ECO NO.	BY	DATE
B	121043	EMD	3/6/03
A	120692	KR	12/04/02
–	REL	GZ	2/12/02

REVISIONS

INCHES 0 SCALE: 1 = 1 CHECK FOR REDUCTION 1 2 3

REF DOCUMENTS	Getinge/Castle, Inc. 1777 East Henrietta Road Rochester, NY 14623-3133	THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: D020081B1.dwgHS PLOT MADE: 2/11/03	
		DO NOT SCALE THIS DRAWING	TITLE: PLUMBING ASSY, 7800
		THIRD ANGLE PROJECTION	
		ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE	TOLERANCE UNLESS OTHERWISE SPECIFIED
	MATERIAL	2 PLACE DECIMAL ±.02	PRODUCT 7800 / PROJECT NO. 10250
		3 PLACE DECIMAL ±.005	CHK / SIMILAR TO:
		ANGLE ±1°	APPROVED / SIZE D / SHEET 1 OF 2
SUPERSEDES		SCALE NTS	APPROVED / DRAWING/PART NO. D020081 / REV B
	FINISH NONE	DRAWN BY GZ 2/11/02	APPROVED

DRAWING/PART NO. D020081

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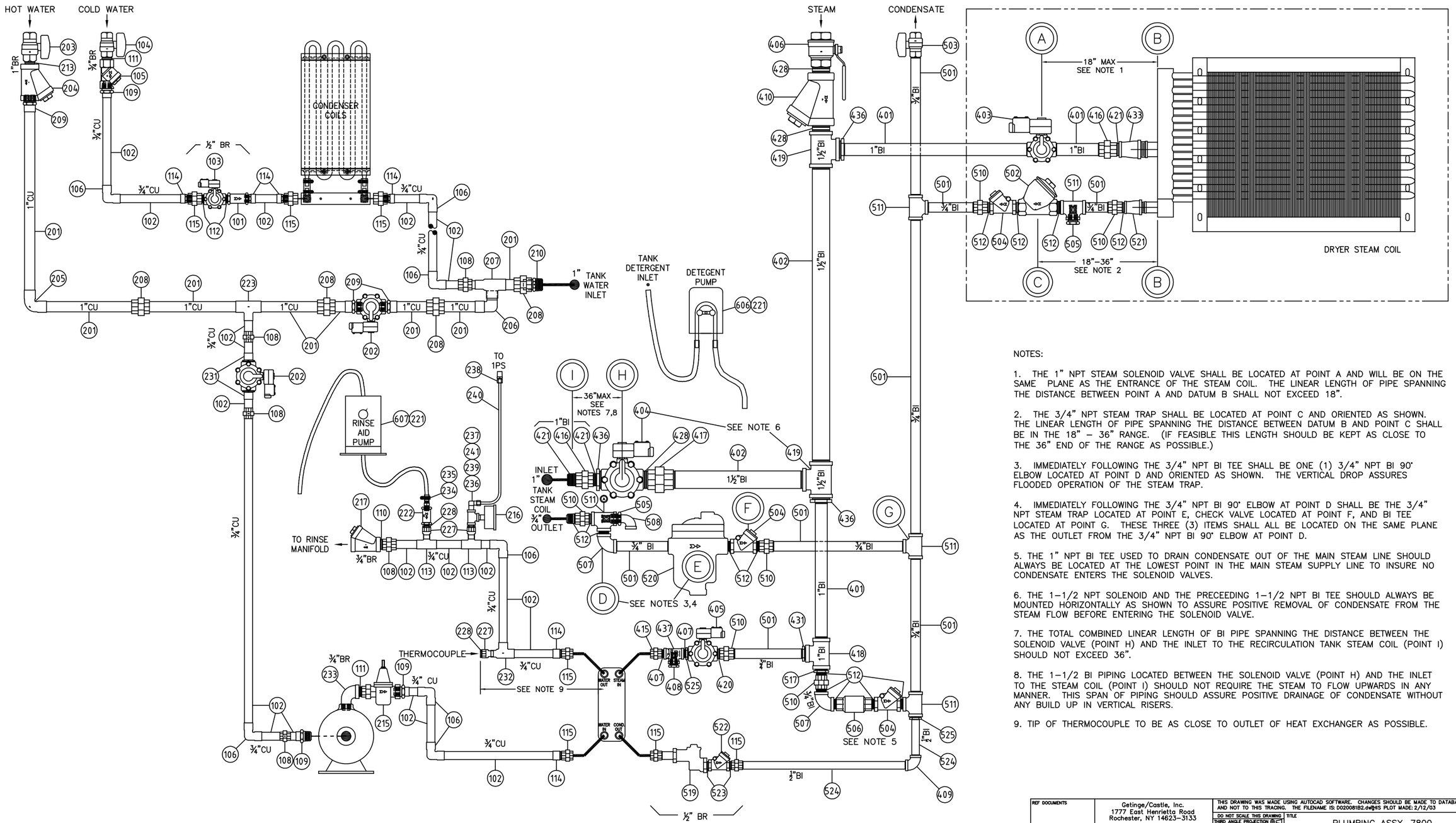


NOTES:

1. THE 1" NPT STEAM SOLENOID VALVE SHALL BE LOCATED AT POINT A AND WILL BE ON THE SAME PLANE AS THE ENTRANCE OF THE STEAM COIL. THE LINEAR LENGTH OF PIPE SPANNING THE DISTANCE BETWEEN POINT A AND DATUM B SHALL NOT EXCEED 18".

2. THE 3/4" NPT STEAM TRAP SHALL BE LOCATED AT POINT C AND ORIENTED AS SHOWN. THE LINEAR LENGTH OF PIPE SPANNING THE DISTANCE BETWEEN DATUM B AND POINT C SHALL BE IN THE 18" – 36" RANGE. (IF FEASIBLE THIS LENGTH SHOULD BE KEPT AS CLOSE TO THE 36" END OF THE RANGE AS POSSIBLE.)

3. IMMEDIATELY FOLLOWING THE 3/4" NPT BI TEE SHALL BE ONE (1) 3/4" NPT BI 90° ELBOW LOCATED AT POINT D AND ORIENTED AS SHOWN. THE VERTICAL DROP ASSURES FLOODED OPERATION OF THE STEAM TRAP.

4. IMMEDIATELY FOLLOWING THE 3/4" NPT BI 90° ELBOW AT POINT D SHALL BE THE 3/4" NPT STEAM TRAP LOCATED AT POINT E, CHECK VALVE LOCATED AT POINT F, AND BI TEE LOCATED AT POINT G. THESE THREE (3) ITEMS SHALL ALL BE LOCATED ON THE SAME PLANE AS THE OUTLET FROM THE 3/4" NPT BI 90° ELBOW AT POINT D.

5. THE 1" NPT BI TEE USED TO DRAIN CONDENSATE OUT OF THE MAIN STEAM LINE SHOULD ALWAYS BE LOCATED AT THE LOWEST POINT IN THE MAIN STEAM SUPPLY LINE TO INSURE NO CONDENSATE ENTERS THE SOLENOID VALVES.

6. THE 1–1/2 NPT SOLENOID AND THE PRECEEDING 1–1/2 NPT BI TEE SHOULD ALWAYS BE MOUNTED HORIZONTALLY AS SHOWN TO ASSURE POSITIVE REMOVAL OF CONDENSATE FROM THE STEAM FLOW BEFORE ENTERING THE SOLENOID VALVE.

7. THE TOTAL COMBINED LINEAR LENGTH OF BI PIPE SPANNING THE DISTANCE BETWEEN THE SOLENOID VALVE (POINT H) AND THE INLET TO THE RECIRCULATION TANK STEAM COIL (POINT I) SHOULD NOT EXCEED 36".

8. THE 1–1/2 BI PIPING LOCATED BETWEEN THE SOLENOID VALVE (POINT H) AND THE INLET TO THE STEAM COIL (POINT I) SHOULD NOT REQUIRE THE STEAM TO FLOW UPWARDS IN ANY MANNER. THIS SPAN OF PIPING SHOULD ASSURE POSITIVE DRAINAGE OF CONDENSATE WITHOUT ANY BUILD UP IN VERTICAL RISERS.

9. TIP OF THERMOCOUPLE TO BE AS CLOSE TO OUTLET OF HEAT EXCHANGER AS POSSIBLE.

INCHES 0 1 2 3 SCALE: 1 = 1 CHECK FOR REDUCTION

LTR	ECO NO.	BY	DATE
	SEE PG. 1		

REVISIONS

REF DOCUMENTS	Getinge/Castle, Inc. 1777 East Henrietta Road Rochester, NY 14623–3133	THIS DRAWING WAS MADE USING AUTOCAD SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE AND NOT TO THIS TRACING. THE FILENAME IS: D020081B2.dwg THIS PLOT MADE: 2/12/03	
		DO NOT SCALE THIS DRAWING; THIRD ANGLE PROJECTION	TITLE: PLUMBING ASSY, 7800
		ALL DIMENSIONS ARE INCHES UNLESS NOTED OTHERWISE; TOLERANCE UNLESS OTHERWISE SPECIFIED	
	MATERIAL	2 PLACE DECIMAL	PRODUCT: 7800
		3 PLACE DECIMAL	CHK
		ANGLE	APPROVED
SUPERSEDES		SCALE: 1=1	APPROVED
	FINISH: NONE	DRAWN BY: GZ 2/7/02	APPROVED

PROJECT NO. 10250 · SIMILAR TO: · SIZE D · SHEET 2 OF 2 · DRAWING/PART NO. D020081 · REV B

Assembly Number: D020081

PLUMBING ASSY,7800,VENT

Item	Description	Part Number	Qty
2	DRAIN VALVE,MODIFIED	Y830020	2
3	SCR,HEX HD,CAP, .63-11X3.00,SS	1001100	4
4	NUT,HEX, .63-11,SST	1002010	4
5	WSHR,LOCK,SPR, .63ND,SST	1003020	4
6	TUBING, POLYU, BRAID, 3/4 ID	3013025	12
7	HOSE,EXHAUST,SILICONE, 3"	3013017	5
8	RN T 2.000 144.00	J4049-1	1
9	HO R 3 2.00	3013026-2	2
10	CLAMP,HOSE,1-13/16 TO 2-3/4	3015008	8
11	HOSE, WATER, 2 ID	3013026	1
60	BRACKET	Y950326	2
61	BOLT,U, .75 PIPE,SST	P0036000	5
62	BOLT,U,1.00 PIPE,SST	P0036001	2
63	BOLT,U,1.50 PIPE,SST	P0036002	2
66	WSHR,FLT, .25 NOM ID,SST	E7023	18
67	WSHR,LOCK,SPR, .25ND,SST	E4671	18
68	NUT,HEX, .25-20,SST	E2239	18
69	PERISTALTIC PUMP - TUBING Knig	P0018004	20
70	CPLG,RDCR, .38IDTX .25IDT,PVDF	P0014049	2
101	VALVE,FLOW CONT,2.5GPM, .50FPT	51941	1
102	TUBING, COPPER 3/4" TYPE L	400004	8
103	VALVE, SOLENOID 1/2" WATER	3001044	1
104	VALVE,BALL,T-HANDLE,.75"NPT	3002013	1
105	STRAINER,"Y", .75"NPT,BRS	3007001	1
106	ELB,SLDR,90, .75C X .75C ,CU	3009010	7
108	UNION,SLDR, .75C X .75C ,CU	3009245	2
109	ADPTR, .75MPTX .75C ,CU	3009275	8
110	ADPTR, .75MPTX .75FTG,CU	3009315	1
111	NIPPLE,CLOSE, .75NPT,BRS	3022055	2
112	NIPPLE,CLOSE, .50NPT,BRS	3022035	2
113	TEE, .75C X .75C X .50C ,CU	3009150	2
114	ADPTR, .50MPTX .75C ,CU	3009300	6
115	UNION,FEM, .50FPX .50FP,BRS	12286	7
201	TUBING, COPPER, 1 TYPE L	400005	10
202	VALVE, SOLENOID 1"NPT	3001045	2
203	VALVE,BALL,T-HANDLE,1"NPT,BRZ	3002014	1
204	STRAINER,"Y",1.00"NPT,BRS	3007002	1
205	ELB,SLDR,90,1.00C X1.00C ,CU	3009020	1
206	ELB,SLDR,90,1.00FTGX1.00C ,CU	3009025	1
207	TEE,1.00C X .75C X1.00C ,CU	3009180	1
208	UNION,SLDR,1.00C X1.00C ,CU	3009250	4
209	ADPTR,1.00MPTX1.00C ,CU	3009280	3
210	ADPTR,1.00MPTX1.00FTG,CU	3009320	1
213	NIPPLE,CLOSE,1.00NPT,BRS	3022060	1
215	REGULATOR,WATER, .75",25-75PSI	8002009	1
216	GAUGE, WATER PRESSURE 0-100 PS	8003013	1
217	STRAINER, .75NPT,BRZ	36355	1
222	VALVE,CHK, .25NPT,IN-LINE,SST	66838	1

Assembly Number: D020081

PLUMBING ASSY,7800,VENT

Item	Description	Part Number	Qty
223	TEE,1.00C X1.00C X .75C ,CU	3009185	1
227	ADPTR, .38FPTX .50C ,CU	3009385	3
228	RDCR,BSHG, .38MPX .12FP,BRS	3022070	2
231	ADPTR,1.00MPTX .75C ,CU	3009325	2
232	TEE, .75C X .50C X .75C ,CU	3009190	1
233	ELB,ST,90, .75FPX .75MP,BRS	12265	1
234	ADPTR,STRT,1/4MPTX1/4BARB,SST	8004024	1
235	CLAMP,HOSE,7/32 TO 5/8	3015010	1
236	RDCR,BSHG, .38MPX .25FP,BRS	3022075	1
237	ELB,CMP,90, .25MPX .25DT,BRS	46317	1
238	CONN,MALE, .25MPX .25DT,BRS	27112	1
239	NIPPLE,CLOSE, .25NPT,BRS	12365	1
240	TB C .250 .032 WALL R	R0434	3
241	TEE, .25FPX .25FPX .25FP,BRS	12307	1
301	TB T 2.500 2.370 .065 4 WD R	R3657	3
302	TEE, SS, 2" IPS SCH 5, BELLED	400202	2
303	PIPE, SS, SCH5, 1-1/2"	401327	24
304	ELB,WELD,90,1.50 F/F,SST	3011037	2
305	RDCR,CNCTRC,2.00FX1.50F,SST	3011048	2
306	ELB,WELD,90,1.50 F/F,SST	3011058	5
307	HOSE, WATER, 2 ID	3013026	1
308	CLAMP,HOSE,1-13/16 TO 2-3/4	3015008	6
309	CLAMP,1" & 1.50"	3018000	4
310	CLAMP,2"	3018001	9
311	CLAMP,2.50",THOMSEN #TS-13II	3018002	2
312	GASKET,1.50",WELDED FERRULE	3018006	4
313	GASKET,2",WELDED FERRULE	3018007	9
314	GSKT,2.50",THOMSEN #TS-40H	3018008	2
315	FERRULE,WELD,1.50"	3018013	8
316	FERRULE,WELD,2"	3018014	8
317	FERRULES,WELD,2.50"	3018015	3
318	WELD FERRULE, LIGHT 2-1/2"	3018018	1
319	RDCR,BSHG,3.00MPX2.00FP,SST	P0046875	1
320	ELB,FEM,90,3.00FPX3.00FP,SST	P0046905	1
321	TB T 2.000 1.870 .065 4 WD R	R3584	10
322	TB T 1.500 1.370 .065 316L R	R3775	5
323	VALVE,GATE,2.00 FPT,SST	B000181	1
324	ADAPTER,2MPTX 2FERRULE	Y940644	1
325	CAP,SANITARY,3"	3018026	1
326	GASKET, WELD FERRULE 3"	3018009	6
327	CLAMP, GASKET 3"	3018003	6
328	ADAPTER,HOSE X CLAMP,3"	C000008	1
329	CLAMP,HOSE,2-9/16 TO 3-1/2	3015015	1
330	ADPTR,3.00FERX3.00MPT,	B000012	1
331	TUBE ASSY,3"X10.00	C000293	2
332	ADAPTER,2" CLAMP X 2" MPT	C000010	1
333	TEE,CLAMP,2"	C000009	1
334	TUBE ASSY,2"X13.56	C000015	1

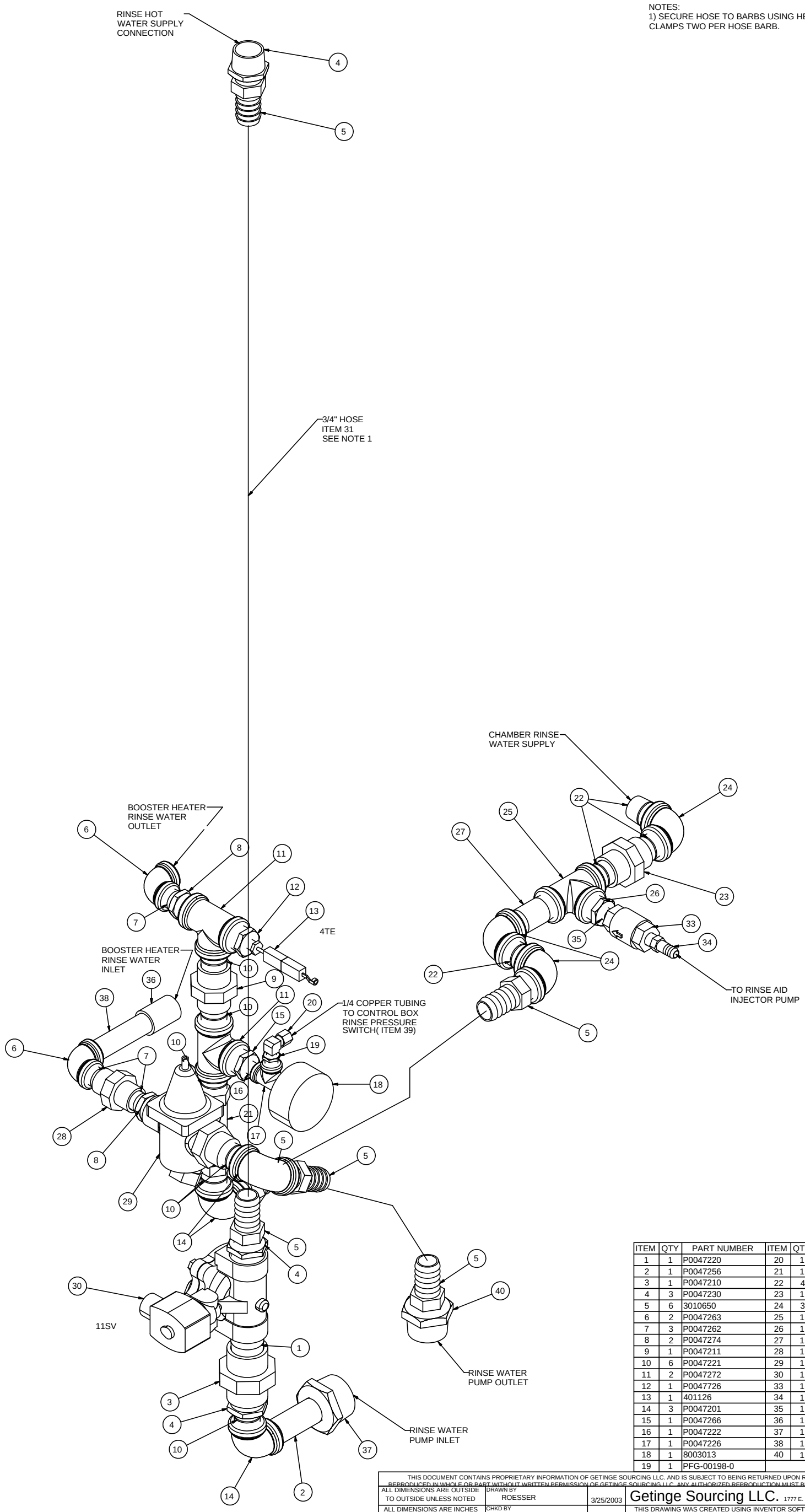
Assembly Number: D020081

PLUMBING ASSY,7800,VENT

Item	Description	Part Number	Qty
335	TUBE ASSY,2"X4.44	C000014	1
401	PIPE, BI, SCH40, 1	400010	8
402	PIPE, BI, SCH40, 1-1/2	400012	8
403	VALVE,SOLENOID,1",STEAM	3001051	1
404	VALVE,SOLENOID,1-1/2",STEAM	3001052	1
405	VALVE,SOL,2WAY,NC,.75,120V,STM	61301604961	1
406	VALVE,GATE,1.50"NPT,BRZ	3004009	1
407	NIPPLE,CLOSE, .50NPT,BI	3012015	2
408	BREAKER,VACUUM,1/2"	3005029	1
409	ELB,FEM,90, .50FPX .50FP,BI	3012000	1
410	Y-STRAINER, BLACK IRON 1-1/2"	3007009	1
415	UNION,FEM, .50FPX .50FP,BI	3012007	1
416	UNION,FEM,1.00FPX1.00FP,BI	3012009	2
417	UNION,FEM,1.50FPX1.50FP,BI	3012010	1
418	TEE,1.00FPX1.00FPX1.00FP,BI	3012013	1
419	TEE,1.50FPX1.50FPX1.50FP,BI	3012014	2
420	NIPPLE,CLOSE, .75NPT,BI	3012026	1
421	NIPPLE,CLOSE,1.00NPT,BI	3012036	3
428	NIPPLE,CLOSE,1.50NPT,BI	3012046	3
431	RDCR,BSHG,1.00MPX .75FP,BI	3012062	1
433	ELB,RDCR,1.25FPX1.00FP,BI	3012080	1
436	RDCR,BSHG,1.50MPX1.00FP,BI	3012066	3
437	TEE, .50FPX .50FPX .50FP,BI	3012011	1
501	PIPE, BI, SCH40, 3/4	400009	12
502	TRAP,STM,30PSI, .75NPT,BRZ	23614	1
503	VALVE,BALL,T-HANDLE,.75"NPT	3002013	1
504	VALVE,THD,CHECK,.75"NPT,BRZ	3003001	3
505	BREAKER,VACUUM 3/4"	3005028	2
506	TRAP,STEAM,3/4NPT,SST,W/MONEL	3006009	1
507	ELB,FEM,90, .75FPX .75FP,BI	3012001	2
508	ELB,ST,90, .50FPX .50MP,BI	3012004	1
510	UNION,FEM, .75FPX .75FP,BI	3012008	6
511	TEE, .75FPX .75FPX .75FP,BI	3012012	5
512	NIPPLE,CLOSE, .75NPT,BI	3012026	14
517	RDCR,BSHG,1.00MPX .75FP,BI	3012062	1
519	TRAP,1/2",STM,BRASS	STEAM0001	1
520	TRAP,STM,BUCKET, .75NPT	3006011	1
521	ELB,RDCR,1.00FPX .75FP,BI	3012075	1
522	VALVE,THD,CHECK,.500"NPT,BRZ	3003000	1
523	NIPPLE,CLOSE, .50NPT,BRS	3022035	2
524	PIPE, BI, SCH40, 1/2	400008	4
525	RDCR,BSHG, .75MPX .50FP,BI	3012060	2

DRAWING/PART NO:
D030292

NOTES:
1) SECURE HOSE TO BARBS USING HEAVY DUTY HOSE CLAMPS TWO PER HOSE BARB.


RINSE HOT WATER SUPPLY CONNECTION
4
5
3/4" HOSE ITEM 31 SEE NOTE 1
BOOSTER HEATER RINSE WATER OUTLET
BOOSTER HEATER RINSE WATER INLET
4TE
1/4 COPPER TUBING TO CONTROL BOX RINSE PRESSURE SWITCH(ITEM 39)
CHAMBER RINSE WATER SUPPLY
TO RINSE AID INJECTOR PUMP
11SV
RINSE WATER PUMP OUTLET
RINSE WATER PUMP INLET

ITEM	QTY	PART NUMBER	ITEM	QTY	PART NUMBER
1	1	P0047220	20	1	400700
2	1	P0047256	21	1	36355
3	1	P0047210	22	4	P0047016
4	3	P0047230	23	1	P0047021
5	6	3010650	24	3	P0047012
6	2	P0047263	25	1	P0047072
7	3	P0047262	26	1	P0047035
8	2	P0047274	27	1	P0046997
9	1	P0047211	28	1	P0047261
10	6	P0047221	29	1	8002009
11	2	P0047272	30	1	3001045
12	1	P0047726	33	1	66838
13	1	401126	34	1	8004023
14	3	P0047201	35	1	P0047017
15	1	P0047266	36	1	P0047019
16	1	P0047222	37	1	P0047238
17	1	P0047226	38	1	P0047260
18	1	8003013	40	1	P0047299
19	1	PFG-00198-0			

REV	EC NUMBER	BY	DATE
C	121623	KPR	05/07/04
B	121425	KPR	11/05/03
A	121114	KR	03/28/03

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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06	DO NOT SCALE THIS DRAWING	
.XXX	+/- .020	THIRD ANGLE PROJECTION	
∠	+/- 1˚		

Getinge Sourcing LLC. 1777 E. Henrietta Rd. Rochester, NY 14623

THIS DRAWING WAS CREATED USING INVENTOR SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE. THE FILE NAME IS: D030292.iam

TITLE

RINSE ASSY,HOT WTR,LH,7800

SIZE	DWG NO	REV
D	D030292	C

PROJECT NO.

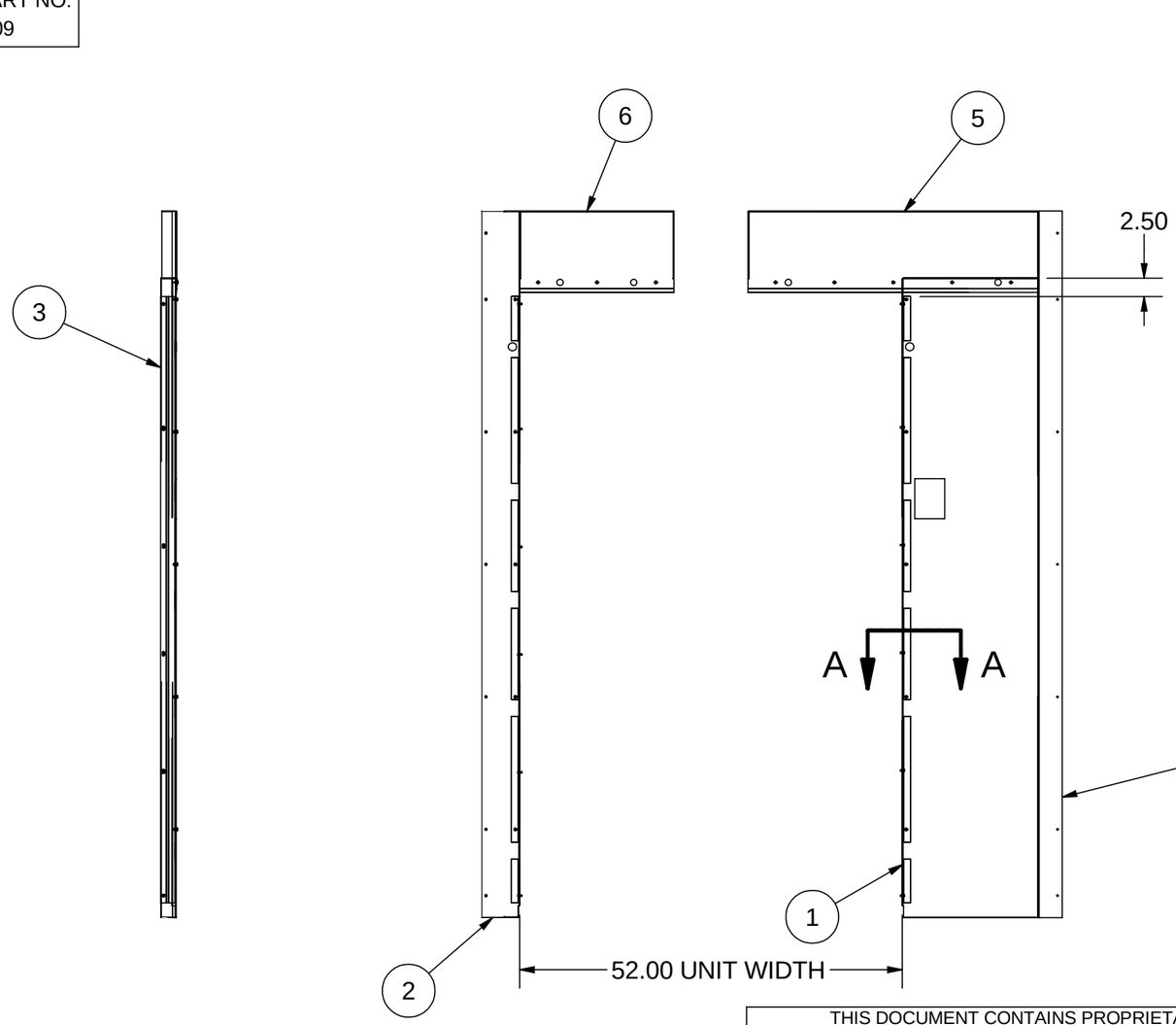
SHEET 1 OF 1

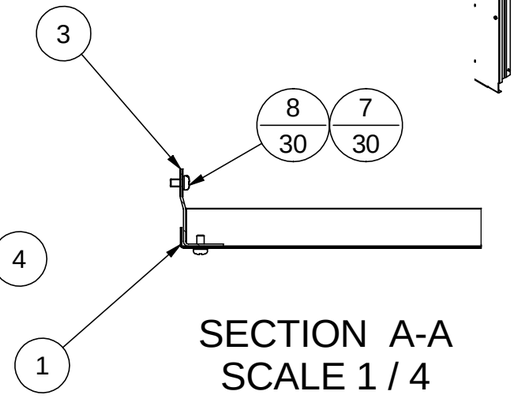
Assembly Number: D030292

RINSE ASSY,HOT WTR,LH,7800

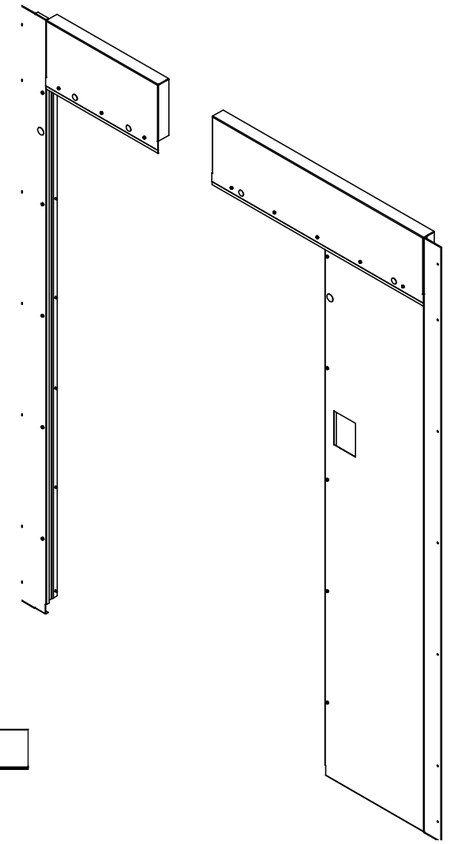
Item	Description	Part Number	Qty
1	NIPPLE,CLOSE,1.00NPT,BRS	P0047220	1
2	NIPPLE, .75NPTX 3.50 L,BRS	P0047256	1
3	UNION,FEM,1.00FPX1.00FP,BRS	P0047210	1
4	RDCR,BSHG,1.00MPX .75FP,BRS	P0047230	3
5	HOSE BARB,1.00ID X .75MPT,SST	3010650	6
6	ELB,FEM,90, .50FPX .50FP,BRS	P0047263	2
7	NIPPLE,CLOSE, .50NPT,BRS	P0047262	2
8	RDCR,BSHG, .75MPX .50FP,BRS	P0047274	2
9	UNION,FEM, .75FPX .75FP,BRS	P0047211	1
10	NIPPLE,CLOSE, .75NPT,BRS	P0047221	6
11	TEE, .75FPX .75FPX .75FP,BRS	P0047272	2
12	RDCR,BSHG, .75MPX .12FP,BRS	P0047726	1
13	PROBE ASSY,THERMOCOUPLE	401126	1
14	ELB,FEM,90, .75FPX .75FP,BRS	P0047201	3
15	RDCR,BSHG, .75MPX .25FP,BRS	P0047266	1
16	NIPPLE,CLOSE, .25NPT,BRS	P0047222	1
17	TEE, .25FPX .25FPX .25FP,BRS	P0047226	1
18	GAUGE, WATER PRESSURE 0-100 PS	8003013	1
19	RDCR,BSHG, .25MPX .12FP,BRS	P0047219	1
20	FITTING, COMPRESSION 90 DEGREE	400700	1
21	STRAINER, .75NPT,BRZ	36355	1
22	NIPPLE,CLOSE, .75NPT,SST	P0047016	4
23	UNION,FEM, .75FPX .75FP,SST	P0047021	1
24	ELB,FEM,90, .75FPX .75FP,SST	P0047012	3
25	TEE, .75FPX .75FPX .75FP,SST	P0047072	1
26	RDCR,BSHG, .75MPX .25FP,SST	P0047035	1
27	NIPPLE, .75NPTX 2.50 L,SST	P0046997	1
28	UNION,FEM, .50FPX .50FP,BRS	P0047261	1
29	REGULATOR,WATER, .75",25-75PSI	8002009	1
30	VALVE, SOLENOID 1"NPT	3001045	1
31	HOSE,MANIFOLD,1.00"ID,#150,RED	3013037	10
32	HOSE CLAMP,1.00-1.75,HVY DUTY	P0011494	12
33	VALVE,CHK, .25NPT,IN-LINE,SST	66838	1
34	ADPTR,STRT,1/4MPTX3/8BARB,SST	8004023	1
35	NIPPLE,CLOSE, .25NPT,SST	P0047017	1
36	CPLG,FULL, .50FP,SST,150#	P0047019	1
37	RDCR,BSHG,1.50MPX .75FP,BRS	P0047238	1
38	NIPPLE, .50NPTX 3.50 L,BRS	P0047260	1
39	TB C .250 .032 WALL R	R0434	10
40	RDCR,BSHG,1.25MPX .75FP,BRS	P0047299	1

DRAWING/PART NO:
D030309





SECTION A-A
SCALE 1 / 4



REV	EC NUMBER	BY	DATE
A	121155	KPR	05/06/03

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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY	
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY	
X.	+/- .5	PRODUCT 7800	
.X	+/- .13	SIMILAR TO:	
.XX	+/- .06	DO NOT SCALE THIS DRAWING	
.XXX	+/- .020	THIRD ANGLE PROJECTION	
∠	+/- 1°		

Getinge Sourcing LLC. 1777 E. Henrietta Rd. Rochester, NY 14623

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TITLE

BARRIER,7800,LH,UNLOAD,PIT

SIZE		DWG NO	REV
B		D030309	A

PROJECT NO. SHEET 1 OF 1

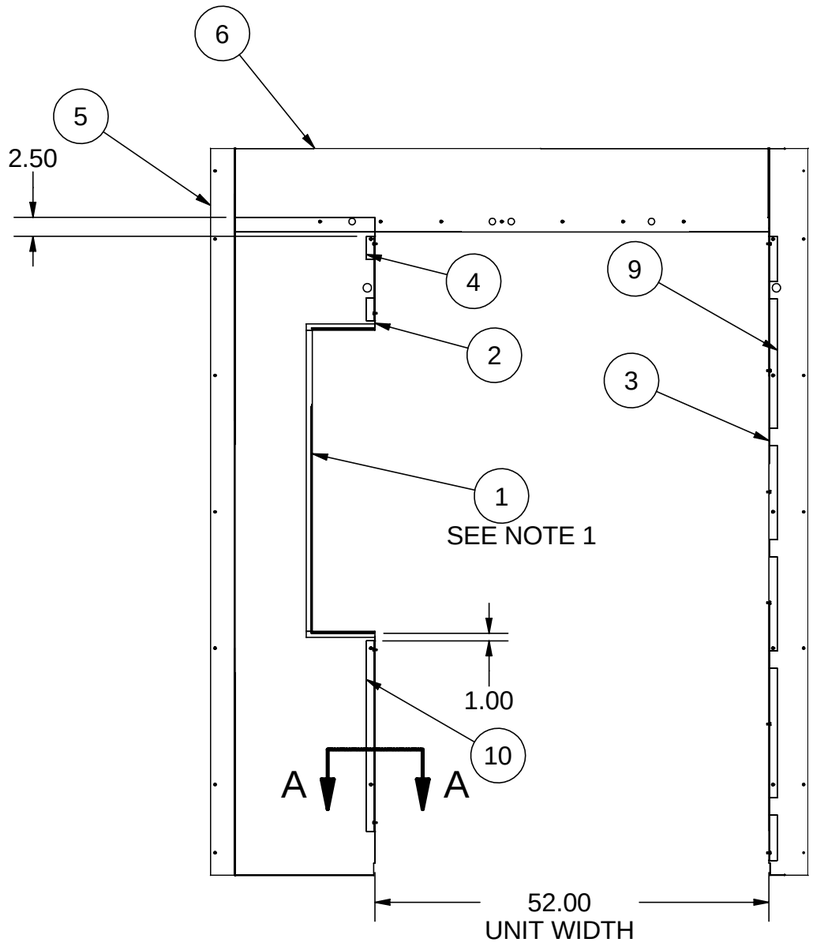
Assembly Number: D030309

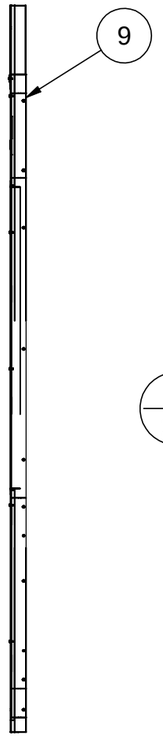
BARRIER,7800,LH,UNLOAD,PIT

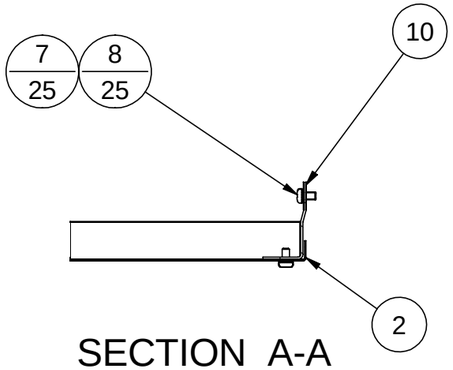
Item	Description	Part Number	Qty
1	UNLOAD END CORNER	B990658	1
2	BARRIER,7800,BACK,TRIM,PIT	D030317	1
3	ATTACHMENT ANGLE	Y970023	2
4	BARRIER,7800,SIDE,TRIM,PIT	D030315	1
5	BARRIER,7800,TOP,CONT SIDE	D030313	1
6	BARRIER,7800,TOP,NON-CONT SIDE	D030314	1
7	WSHR,LOCK,SPR, .19ND,SST	P0030202	30
8	SCR,PAN HD,PHL, .19-32X .38,SS	E4941	30

DRAWING/PART NO:
D030321

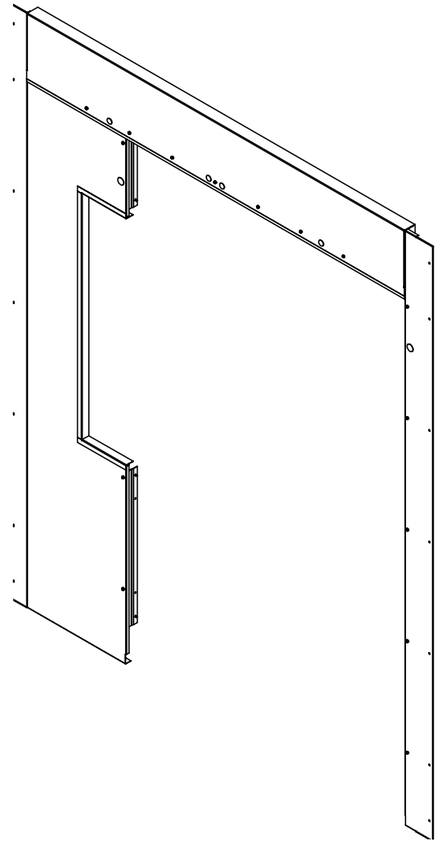
NOTES:
1) ATTACH TRIM WELDMENT TO PANEL USING FOAM TAPE.







SECTION A-A
SCALE 1 / 4



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ALL DIMENSIONS ARE INCHES UNLESS NOTED		CHKD BY		THIS DRAWING WAS CREATED USING INVENTOR SOFTWARE. CHANGES SHOULD BE MADE TO DATABASE. THE FILE NAME IS: D030321.iam
TOLERANCE UNLESS OTHERWISE SPECIFIED		APPVD BY		TITLE: BARRIER,7800,LH,LOAD,PIT
X.	+/- .5	PRODUCT 7800		
.X	+/- .13	SIMILAR TO:		
.XX	+/- .06			SIZE B / DWG NO D030321 / REV A
.XXX	+/- .020	DO NOT SCALE THIS DRAWING		
∠	+/- 1°	THIRD ANGLE PROJECTION		PROJECT NO. / SHEET 1 OF 1

REV	EC NUMBER	BY	DATE
A	121155	KPR	05/06/03

Assembly Number: D030321

BARRIER,7800,LH,LOAD,PIT

Item	Description	Part Number	Qty
1	TRIM WLDMNT,7900	B010200	1
2	LOAD END CORNER,LH,7800	B020023	1
3	BARRIER,7800,BACK,TRIM,PIT	D030320	1
4	ATTACHMENT ANGLE,7900	Y970272-4	1
5	BARRIER,7800,SIDE,TRIM,PIT	D030315	1
6	BARRIER,7800,TOP,LOAD END	D030325	1
7	WSHR,LOCK,SPR, .19ND,SST	P0030202	25
8	SCR,PAN HD,PHL, .19-32X .38,SS	E4941	25
9	ATTACHMENT ANGLE	Y970023	1
10	ATTACHMENT ANGLE,7900	Y970272-3	1
11	TAPE, FOAM, VHB, .025 TH,.5"WD	400543	5